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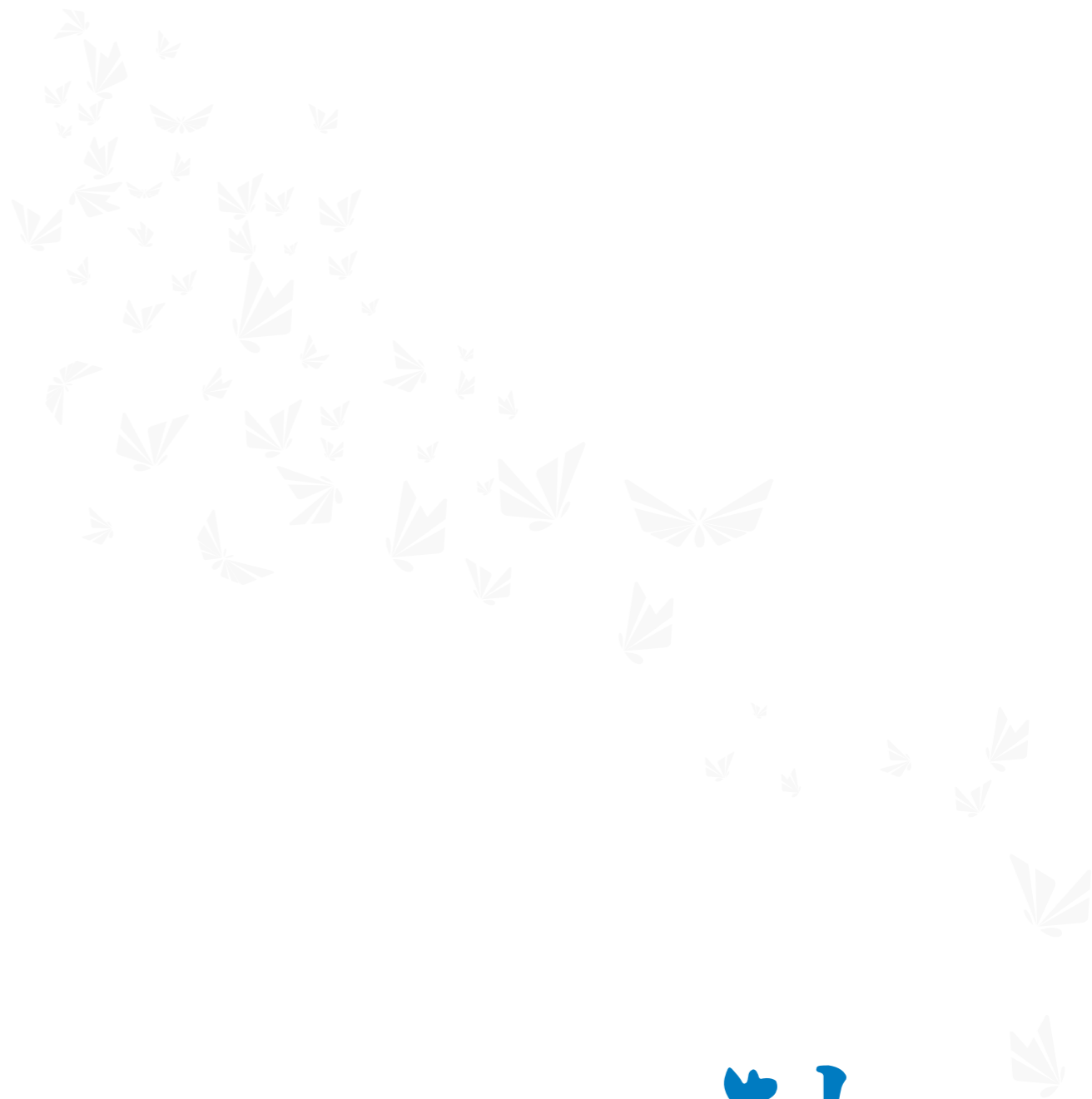
股票代码 Stock Code: 300607

辅机系统篇

AUXILIARY SERIES



让工业制造更美好
Making Industrial Manufacturing Better



让工业制造更美好
making industrial
manufacturing better

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除湿干燥机系统
Drying and Dehumidifying System

A

自动送料系统
Feeding and Conveying System

B

模温控制系统
Mold Temperature Control System

C

自动冷却系统
Tcooling System

D

计量混合系统
Dosing&Mixing System

E

粉碎回收系统
Granulating&Recycling System

F

公司简介

广东拓斯达科技股份有限公司（简称：拓斯达，股票代码：300607）是一家登陆创业板的广东省机器人骨干企业，专注于工业机器人为代表的智能装备的研发、制造、销售，致力于成为系统集成+本体制造+软件开发+工业互联网四位一体的智能制造综合服务商。

拓斯达坚持“让工业制造更美好”的品牌主张，核心产品包括以工业机器人为代表的智能装备，以控制系统及MES为代表的工业物联网软件，为客户提供基于工业机器人的智能生产环境整体解决方案，打造健康的智能制造生态圈。

拓斯达在全国已有30多个办事处，5000余家已服务客户，包括比亚迪、长城汽车、伯恩光学等知名企业。

拓斯达长期与清华大学、华中科技大学、华南理工大学、等研究机构和知名高校开展产学研合作。截止2018年6月30日，公司已获得授权专利123项，各类软件著作权23项。广东名牌产品2个，广东高新技术产品5项，多项产品通过欧洲CE认证。

拓斯达是高新技术企业、广东省级企业技术中心，获评广东省高成长性中小企业。2014年，被《福布斯》杂志评为“中国非上市潜力企业百强”第30名；2015年，被国际四大会计师事务所之一安永联合复旦大学评为“中国最具潜力企业”；2016年，被评定为广东省机器人骨干企业；2017年，被怡佩克评为“2017年度中国十大系统集成商”；2014至2018年度获得高工金球奖等多项荣誉。



Company profile

Guangdong Topstar Technology Co., Ltd. (Abbr. TOPSTAR, stock code: 300607) is the robot key enterprise listed on GEM in Guangdong province, focusing on the R&D, manufacturing and sale of the industrial robots as the representative of intelligent equipment, dedicated to system integration, product manufacturing, software development and industry internet -- four in one intelligent manufacturing integrated service provider.

TOPSTAR adheres to the brand advocate " Making industrial manufacturing better". The core products include intelligent equipment represented by industrial robots, industrial internet software represented by control systems and MES, providing customers with turnkey solutions for intelligent production environment based on industrial robots and creating a healthy intelligent manufacturing ecosystem.

There are more than 30 sales and service branches all around the country, and serving for more than 5000 customers, including BYD Auto, CHANGCHENG Auto, BIEL, etc.

TOPSTAR has carried out long-term industry-university-research cooperation with tsinghua university, huazhong university of science and technology, south China university of technology, and other research institutions and well-known universities. By the end of June 30, 2018, the company has obtained 123 authorized patents and 23 software copyrights. 2 Guangdong famous brand products and 5 high-tech products in Guangdong. Many products have passed European CE certification.

TOPSTAR is a Hi-Tech enterprise, Guangdong Provincial-level Enterprise Technical Center and the Rapid Growth of Small & Medium Enterprises of Guangdong Province. In 2014, we were ranked on the 30th as "Potential 100 Non-Listed Chinese Enterprises" by Forbes. In 2015, we were assessed as "China's Most Potential Enterprise" by Ernst & Young with Fudan University. In 2016, TOPSTAR was assessed as the first batch of robot key enterprises in Guangdong Province. In 2017, TOPSTAR was named " China's top 10 system integrators of 2017" by Capex CN. 2014 to 2018, honored "Annual Golden Globe" by Golden Globe Awards.





智能制造综合服务商

2017年登陆创业板，股票代码300607

广东省首批机器人骨干企业

是中国“无人工厂”、“智慧工厂”、“智能制造”的早期践行者

多次获得“最具投资价值企业”、“最具成长性企业”等殊荣

Intelligent manufacturing integrated service providers

Landing on the GEM in 2017, stock code 300607

The first batch of robot backbone enterprise in Guangdong Province.

It is an early adopter of "Unmanned Factories", "Smart Factories" and "Smart Manufacturing" in China.

He has won many awards such as "Most Investment Value Enterprise" and "Most Growth Enterprise".

企业文化

|| 公司宗旨

全心全意为客户服务。

|| 公司愿景

助力100万工程师服务工业自动化；
助力100万家制造企业实现智能化。

|| 公司使命

让工业制造更美好。

|| 公司定位

专注建立工业机器人、自动化解决方案生态圈的全球智能制造综合服务商。

|| 核心价值观

群体奋斗 群体成功

|| 企业理念

共赢 / 分享 / 感恩

|| 企业精神

乐于拼搏，勇于进取

Company Culture

Company Purpose

Serve customers wholeheartedly.

Corporate Vision

Helping 1 million engineers service in industry automation;
Helping 1 million manufacturing companies to achieve intelligence.

Corporate Mission

Making industrial manufacturing better.

Corporate Positioning

Focus on the establishment of industrial robots, automated solutions for the ecological circle of intelligent manufacturing integrated service providers.

Core Values

Group struggle, group success

Corporate Philosophy

Win-win / Share / Gratitude

Entrepreneurial Spirit

Be happy to struggle and bold to make progress.



拓斯达不是雇佣和解雇型企业，而是打造创业型平台，集众人之力，实现凭一己之力所无法达成目标的平台，其核心精神是‘分享’。

——《拓斯达宣言》

TOPSTAR is not a hiring or dismissal enterprise, but aim to create a business platform, which setting the power of everyone to achieve the goal which can not achieve by their own. Its core spirit is 'Share'.

《TOPSTAR'S Declaration》

发展历程
Development History

2007
50万注册
成立拓斯达

- 拓斯达以50万元资金注册成立;
- 提出“打造一流品质”的企业和产品定位;
- 制定行业内部标准,重新定义行业高端产品标准。

2008
研发辅机
开拓市场

- 研发出新型节能三机一体机;
- 研发出直接冷却160度水温机,降温速度更快。

2009
提高产品自产
客户达1000家

- 成立拓斯达商学院;
- 市场成交客户量突破一千家;
- 成立钣金厂,提高自产率,产能再次提升。

2010
开发机械手
布局全国市场

- 开发机械手产品,成为自动化系统输出全套产业链运营商;
- 无锡分公司成立,辐射华东,开启全国市场布局;
- 与清华大学合作,引入先进的企业管理理念。

2011
注塑自动化解
决方案运营商

- 自主研发的三轴、五轴伺服机械手下线,获得客户广泛好评;
- 确立整体注塑自动化解决方案,提出主动服务理念;
- 成功举办“华南塑料工业高端论坛”。

2012
认证高新企业
布局全球市场

- 获得国家高新技术企业称号;
- 布局全球市场,产品销往东南亚、欧洲、南美洲等地市场;
- 与华南理工大学签署产学研合作协议。

2013
引入战略投资
多领域自动化

- 投资6亿扩产自动化制造基地,项目纳入东莞市重点建设项目;
- 组建自动化项目部,布局打磨、冲压、压铸等多领域自动化进行股份制改革,核心员工持股。

2014
挂牌新三板
响应机器换人

- 挂牌新三板,实现同步定增;
- 率先响应机器换人政策,提出一年回本的自动化理念;
- 华北、华中营销中心成立,全国新设20余办事处,推动自动化改革。

2015
掌握核心技术
研发工业机器人

- 掌握控制系统核心技术,布局工业机器人研发;
- 形成多领域工业机器人自动化、整厂水电气系统、配套设备智能体系。

2016
整合上下游资源
打造智能生态

- 自主研发六轴工业机器人本体上市;
- 提出打造软件研发、本体设计、集成方案、整厂自动化三位一体的机器人生态圈理念;
- 整合上下游资源,与ABB签订战略合作协议,深入展开合作。

2017
登陆创业板
扩大员工持股

- 创业板上市,股票代码300607扩大员工持股200余名;
- 打造以工业机器人为核心,软硬件结合的智能制造综合服务体系,通过四部两院组织架构输出智能制造整体解决方案;
- 导入SAP信息化管理及任职资格体系,提升管理团队效能。

2018
入驻新园区
赋新使命

- 发布新使命、愿景、价值观,确定新组织气质;
- 迁入全新的大塘朗园区,首次举办全球开放日;
- 优化产业布局,收购野田智能,筹建江苏拓斯达、置地松山湖与沙田。

What we are proud of is
not just history.....

骄傲,不仅仅是历史.....

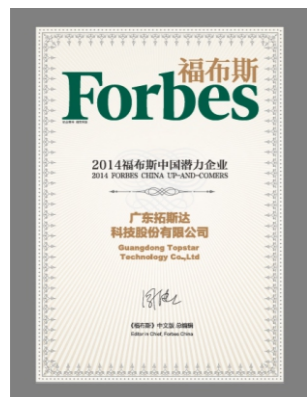
资质评定 Qualification evaluation

拓斯达坚持技术为王的经营理念，先后取得了各项高新技术企业的资质和认证，为客户提供先进和高端的产品。

TOPSTAR adheres to the business philosophy, which puts technology in the dominant position. It has successively obtained many qualifications and certifications of high-tech enterprises, and provided the most advanced and high-end product to customers.



国家级高新技术企业认证
欧盟CE认证
ISO9001质量体系认证
广东省名牌机器人
广东省名牌机械手
机器人控制系统软件著作权5项
累计产品技术专利100项
广东省级企业技术中心
华南理工大学产学研合作基地
校企合作实践基地
.....



National high - tech enterprise certification
CE Certification
ISO9001 Quality System Certification
Guangdong Province Top Brand Robot
Guangdong Province Top Brand Manipulator

Five kinds of copyright in software of Robot control system
100 technology patents for products
Guangdong provincial enterprise technology center
South China University of Technology production and research cooperation base
School - enterprise cooperation practice base

行业影响 Development History

拓斯达致力于为客户打造健康机器人生态圈，提供有竞争力的自动化解决方案和服务。
与国内知名企业保持良好的合作关系，更好服务行业发展和客户需求。

TOPSTAR committed to creating a healthy robot ecosystem for customers, provided competitive automation solutions and services. And it established a good working relationship with famous domestic and foreign enterprises, provided a better service for industry development and customer demand.





THD系列普通型干燥机
THD Series Hopper Dryers

A-1

THD系列不锈钢干燥机
THD Series Stainless Hopper Dryers

A-3

TCD系列箱型干燥机
TCD Series Cabinet Dryers

A-5

TDH系列蜂巢式转轮除湿机
TDH Series Honeycomb Rotor Dehumidifiers

A-7

TDA系列三机一体
(节能除湿干燥机)
TDA Series 3 in 1 Heatless Dehumidifying
Dryers-Energy saving type

A-9

TDB系列三机一体
(蜂巢转轮型三机一体)
TDB Series 3 in 1 Compact
Dehumidifying Dryers

A-13

TDA、TDB双筒式三机一体
TDA,TDB Double hopper 3 in 1
compact dehumidifying dryer

A-17

TDN氮气三机一体
TDN Nitrogen Dryer Series

A-20

THD系列普通型干燥机 THD Series Hopper Dryers

除湿干燥系统
Drying and Dehumidifying System



主要用于塑料颗粒的干燥。用高温热风处理各种潮湿的原料，使原料充分干燥，确保产品质量。装料容量从12~600公斤可供选择。可加装排风过滤(选配)，过滤粉尘避免空气污染，确保工作环境之整洁。加装热风回收(选配)，使热风形成半封闭循环回路，加速热风循环速度，能降低损耗，省电30%。

Hopper Dryers are mainly applied to plastic material drying. Hot air is used to dry all wet materials which gain an even hot air flow to improve drying efficiency for assuring quality of products. Hopper capacities rang from 12kgs ~600kgs can be offered for selection. Exhaust air filter (option) can filter the dust-contain air effectively from discharging to the surrounding area. Hot air recyclers (option) to make hot air form a semi-closed circulated loop to speed up hot air circulation for shorten heating time to achieve energy saving up to 30%.

特点 Features

◆原料接触面为全不锈钢设计，确保原料不被污染。

All material contact surfaces are made of stainless steel to avoid material contamination.

◆精密压铸的铝质外壳，表面光滑，保温性能好。

Precise aluminum casting hopper barrel features smooth surface & good performance on temperature keeping.

◆隔尘静音风机可隔绝尘埃，确保原料不受污染。

Sound-proof blower with anti-dust design eliminates dust for ensuring material free from contamination.

◆桶体机座设计有视料窗，可直接观察内部工作情况。

Hopper barrel is fitted with see-through windows to observe inside material level.

◆上吹式干燥机发热管弯型设计，避免因原料落入管内而引起发热管损坏。

Hot air inlet elbow design can prevent dust piling up at the bottom of the heaters to avoid burning.

◆采用均匀分散热风之高性能热风扩散装置，保持塑料干燥温度均匀，增加干燥效率。

To adopt hot air diffuser for acquiring an even hot air flow to improve drying efficiency.

◆桶身与料斗采分离式设计，方便清料的。

Hopper barrel separated from its base for easy cleaning.

◆具有超温过载等安全保护装置。

Safety device with overheat and overload protection.

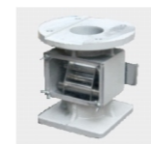
◆各机种可选配定时装置。

24 hours auto start/stop timers are available as option.

◆配备入料口盖，方便吸料机的安装。

Equipped with the flap, convenient suction machine installation

选择加装配件 Options



磁力底座
Magnetic Seat



料斗磁石磁力架
Hopper Magnet



热风回收装置
Hot Air Recycler



排风过滤器
Exhaust Air Filter

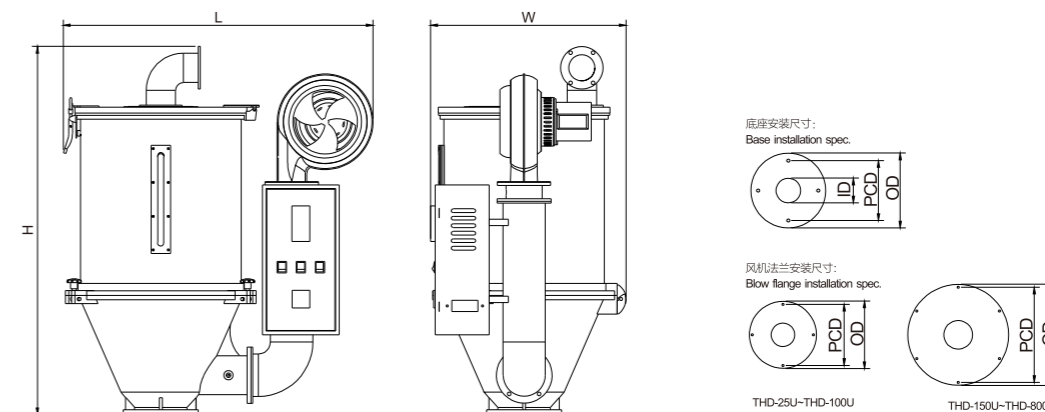


吸料盒
Material suction box



脚架
Floor Stand

产品结构图 Product Structure Diagram



规格表 Specification Sheet

产品型号 Model	THD-6U	THD-12U	THD-25U	THD-50U	THD-75U	THD-100U	THD-150U	THD-200U	THD-300U	THD-400U	THD-600U	
	THD-6UT	THD-12UT	THD-25UT	THD-50UT	THD-75UT	THD-100UT	THD-150UT	THD-200UT	THD-300UT	THD-400UT	THD-600UT	
料桶容量 Hopper Capacity	KG	6	12	25	50	75	100	150	200	300	400	600
风机功率 Blower Power	W	75	75	135	155	210	215	320	320	320	340	350
电热功率 Heater Power	KW	1.8	1.8	3.0	4.0	4.0	6.0	9.0	12.0	12.0	15.0	21.0
干燥温度 Drying temp	℃	最高150										
出口口径 Outlet Size	inch	1.5	2.5	2.5	2.5	2.5	2.5	3.5	5	3.5	5	6
桶身直径 Hopper Body Dia.	M	0.26	0.26	0.348	0.422	0.495	0.562	0.6	0.76	0.71	0.892	0.992
法兰ID直径 Flange ID Dia.	M	0.052	0.052	0.066	0.066	0.066	0.076	0.085	0.11	0.11	0.12	0.13
法兰PCD直径 Flange PCD Dia.	M	根据实际开孔 Openings according to the actual										
法兰OD直径 Flange OD Dia.	M	0.128	0.128	0.17	0.2	0.2	0.23	0.23	0.095	0.295	0.31	0.32
风机PCD直径 Blower PCD Dia.	M	0.136	0.136	0.163		0.208		0.254				
风机OD直径 Blower OD Dia.	M	0.148	0.148	0.18		0.22		0.27				
系统电源 Power Supply	V	380VAC 3P/PE 50Hz										
控制电源 Control Voltage	V	220VAC 1P/PE 50Hz										
总功率 Total Power	KW	2	2	3.5	4.5	4.5	6.4	9.5	12.5	12.5	15.5	21.6
电源线规格 Wires Specifications	mm ²	5 × 1.5	5 × 1.5	5 × 1.5	5 × 2.5	4 × 4 + 1 × 2.5		4 × 6 + 1 × 4		4 × 10 + 1 × 6		
电源线长度 Wires Length	M	3.5	3.5	3.5	3.5	5	5	5	5	5	5	5
外观尺寸 Dimensions	L(m)	0.6	0.6	0.75	0.826	0.94	0.97	1.1	1.29	1.29	1.5	1.54
	W(m)	0.4	0.4	0.48	0.49	0.586	0.684	0.728	0.9	1.0	1.058	1.158
	H(m)	0.58	0.65	0.86	0.982	1.15	1.166	1.4	1.5	1.66	1.8	2.1
机器重量 Weight	KG	35	40	45	50	60	75	80	120	125	170	250
选配配件 Optional Accessories		1.磁力底座 Magnet Seats		2.磁力架 Hopper Magnets		3.热风回收装置 Hot Air Recyclers		4.排风过滤器 Exhaust Air Filters				
		5.L型脚架 L Type Floor Stands		6.A型脚架 A Type Floor Stands		7.吸料箱 Material Suction Boxes						

产品编号如"THD-12U"表示不带定时器;"THD-12UT"表示带定时器

注:产品规格若有变更,恕不另行通知。 We reserve right to change specifications without prior notice

除湿干燥系统
Drying and Dehumidifying System

THD系列不锈钢干燥机 THD Series Stainless Hopper Dryers

除湿干燥系统
Drying and Dehumidifying System



一体成型设计且桶身内外采特殊抛光处理。采用“热风下吹式”和“空气旋风排气”原理，能保证干燥效果均匀统一。不锈钢材质，确保原料不受污染，特别适用于光学级产品。

Stainless and polished one-unit design ensures material free from contamination. It adapts "Hot Air Down-Blowing" and "Cyclonic Air Exhausting" principle to ensure uniform dry efficiency. All these models are particularly for optics.

不锈钢干燥机获得实用新型专利
Practical New Patent for Stainless Hopper Dryers
专利号/Patent No: ZL 201120302379.3

特点 Features

◆采用双层不锈钢材质制成，保温效果极好，节省能源。

Double-layer stainless steel hopper dryer features with superior temperature keeping to improve energy saving greatly.

◆配备入料口盖，方便吸料机的安装。

The material inlet lid of hopper is equipped for easy installation of auto loader.

◆采用“热风下吹式”和“空气旋风排气”原理，保证干燥效果均匀统一。

Drying under the principle of hot air down-blowing and cyclone air exhausting result in consistent drying effects evenly.

◆可调式过热安全保护装置。

Adjustable overheat safety thermostat.

◆标准外接式绝缘主电源。

Main power isolator externally installed as standard.

◆桶体机座设计有视料窗，可直接观察内部工作情况。

Hopper barrel is fitted with see-through windows to observe inside material level.

◆具有超温过载等安全保护装置。

Hopper barrel separated from its base for easy cleaning. Safety device with overheat and overload protection.

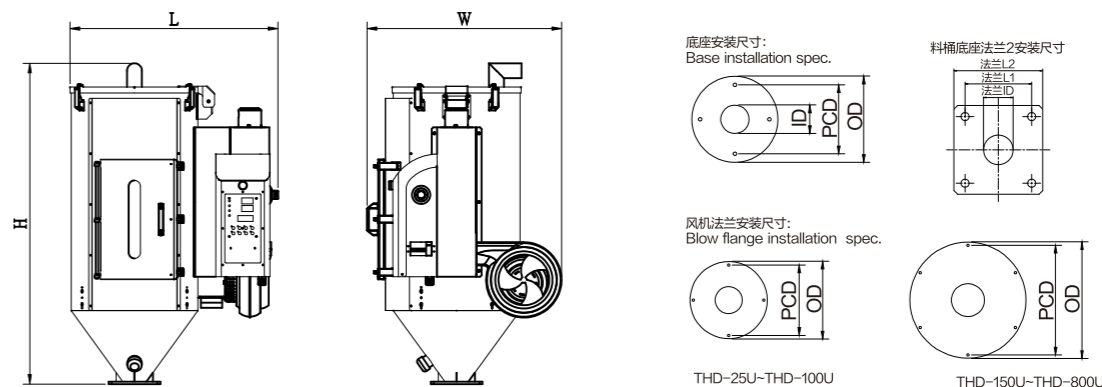
◆各机种配定时装置

24 hours auto start/stop timers as standard.

选择加装配件 Options

- | | |
|------------|---------------------------|
| 1. 磁力底座 | 1. Magnetic Seats |
| 2. 料斗磁石磁力架 | 2. Hopper Magnet |
| 3. 热风回收过滤器 | 3. Hot Air Recyclers |
| 4. 排风过滤器 | 4. Exhaust Air Filters |
| 5. 吸料箱 | 5. Material suction boxes |
| 6. 脚架 | 6. Floor Stand |

产品结构图 Product Structure Diagram



规格表 Specification Sheet

产品型号 Model	THD-6DT	THD-12DT	THD-25DT	THD-50DT	THD-75DT	THD-100DT	THD-150DT	THD-200DT	THD-300DT	THD-400DT	THD-500DT	THD-600DT	THD-800DT	THD-1000DT	THD-1500DT	THD-2000DT	THD-2400DT	
料桶容量 Hopper Capacity	KG	6	12	25	50	75	100	150	200	300	400	500	600	800	1000	1500	2000	2400
风机功率 Blower Power	W	75	75	135	155	210	215	320	320	340	340	340	1000	1500	1500	2200	2200	3700
电热功率 Heater Power	KW	0.9	1.8	3	4	4	6	9	12	15	18	21	21	24	32	48	48	32
干燥温度 Drying temp	℃	150 (150℃ - 180℃ 选配 Option)																
出口口径 Outlet Size	inch	1.5	1.5	1.5	2	2	2.5	2.5	2.5	3	3	3	4	4	5	5	5	6
内桶直径 Inside Hopper	M	0.2106	0.25	0.287	0.387	0.422	0.457	0.512	0.607	0.67	0.76	0.856	0.9	0.9	1	1.2	1.2	1.4
外桶直径 Outside Hopper	M	0.253	0.293	0.33	0.43	0.465	0.5	0.585	0.69	0.754	0.844	0.94	0.985	0.944	1.05	1.25	1.25	1.5
法兰ID直径 Flange ID Dia.	M	0.04	0.04	0.05	0.05	0.065	0.065	0.065	0.0762	0.1	0.1	0.1	0.1	0.11	0.11	0.11	0.11	0.1
法兰PCD直径 Flange PCD Dia.	M	0.09	0.09	0.125×0.125	0.13×0.13	0.13×0.13	0.13×0.13	0.13×0.13	0.15×0.2	0.15×0.2	0.21×0.25	0.21×0.25	0.2	0.2	0.2	0.2	0.2	0.21×0.25
法兰OD直径 Flange OD Dia.	M	0.12	0.12×0.12	0.175×0.175	0.175×0.175	0.175×0.175	0.175×0.175	0.175×0.175	0.175×0.175	0.18×0.245	0.18×0.245	0.25×0.3	0.25×0.3	0.23	0.23	0.23	0.23	0.25×0.3
风机PCD直径 Blower PCD Dia.	M	0.07	0.136				0.208			0.254								0.27
风机OD直径 Blower OD Dia.	M	0.1	0.148		0.18		0.22			0.27								0.3
系统电源 Power Supply	V	380VAC 3P/PE 50Hz																
控制电源 Control voltage	V	220VAC IP/PE 50Hz																
总功率 Total Power	KW	1	2.1	3.4	4.4	4.4	6.4	9.5	12.5	15.5	18.5	21.5	22.5	25.5	33.8	50.5	50.6	36
电源线规格 Wires Specifications	mm²	5*1.5	5*1.5	5*2.5	5*2.5	5*2.5	4*4+1*2.5	4*4+1*0.5	4*6+1*4	4*6+1*4	4*10+1*6	4*10+1*6	4*10+1*6	4*16+1*6	4*16	4*25	4*25	4*25
电源线长度 Wires Length	M	5	5	5	5	5	5	5	5	5	5	5	5	5				
外观尺寸 Dimensions	L(m)	0.49	0.525	0.605	0.715	0.74	0.8	0.95	1.05	1.14	1.26	1.36	1.49	1.86	1.35	1.55	1.55	2.18
	W(m)	0.36	0.36	0.57	0.66	0.67	0.69	0.85	0.9	0.91	0.98	1.05	1.1	1.25	1.05	1.25	1.25	1.62
	H(m)	0.55	0.65	0.88	1.09	1.26	1.385	1.55	1.64	1.76	1.86	2.02	2.57	2.75	2.5	2.8	3.3	4.11
机器重量 Weight	KG	30	30	47	63	65	95	130	155	186	225	260	280	320	380	500	580	
选配部件 Optional Accessories		1.磁力底座 Magnet Seats 2.磁力架 Hopper Magnets 3.热风回收装置 Hot Air Recyclers 4.排风过滤器 Exhaust Air Filters 5.L型脚架 L Type Floor Stands 6.A型脚架 A Type Floor Stands 7.吸料箱 Material Suction Boxes																
法兰ID2 Flange ID2	M	0.04	0.04	0.05	0.05	0.05	0.063	0.063	0.076	0.1	0.1	0.101	0.101	0.101	0.101	0.101	0.101	0.101
法兰L1 Flange L1	M	0.09×0.09	0.09×0.09	0.13×0.13	0.13×0.13	0.13×0.13	0.13×0.13	0.13×0.13	0.12×0.141	0.12×0.141	0.21×0.21	0.21×0.21	0.21×0.21	0.21×0.21	0.21×0.21	0.21×0.21	0.21×0.21	0.21×0.21
法兰L2 Flange L2	M	0.12×0.12	0.12×0.12	0.175×0.175	0.175×0.175	0.175×0.175	0.175×0.175	0.175×0.175	0.175×0.175	0.18×0.18	0.18×0.18	0.25×0.25	0.25×0.25	0.25×0.25	0.25×0.25	0.25×0.25	0.25×0.25	0.25×0.25

注: 产品规格若有变更, 恕不另行通知 We reserve right to change specifications without prior notice.

除湿干燥系统
Drying and Dehumidifying System

TCD系列箱型干燥机 TCD Series Cabinet Dryers

除湿干燥机系统
Drying and Dehumidifying System



主要用于塑胶原料的乾燥，尤其处理少量多样或测试用之塑胶的乾燥，可免除换料、清料之困扰，节省工时。全机采用精密PID电子温度控制，24小时开关机定时功能，操作简单，性能稳定，能耗更低，乾燥最高温度达250℃。

Cabinet Dryers are mainly applied to plastic material drying, particularly for simultaneous drying various plastic materials with small quantities or for trial molding purpose. It can avoid annoy on changing and cleaning plastic materials to save working time. All these models adapt precise P.I.D temperature control to have the function of 24 hours timer for start/ close dryer at setting time and drying temperature up to 250. This series is with superior features on easy operation, stable function, and low consumption.

特点 Features

◆采用PID温度控制系统,提供均匀的烘干效果。

To adapt P.I.D temperature control system for achieving an even dry effect.

◆高温密封门保持一致的温度和降低电力的损耗。

Air-proofed insulated door can keep temperature constantly inside to reduce energy consumption.

◆不锈钢烤盘，可防止烘干过程中污染原料。

Stainless Steel tray can ensure material free from contamination.

◆高效率之回圈热风回收再利用设计，省电、耐用，可同时乾燥多种塑胶，节省能源。

High efficient return air recycling for significant power saving and can simultaneously dry various materials.

◆可调式空气阀门设计,入风口,排风口均采用可调式设计,可方便调节风量。

Adjustable air inlet and outlet design, easy for adjust air capacities.

◆可调式超温保护器,避免超温乾燥。

Adjustable overheat protector can prevent excessive drying.

◆具有超温过载等安全保护装置。

Hopper barrel separated from its base for easy cleaning.

◆配备警示灯，可立即反应故障。

Alarm lamp is fitted for indicating malfunction immediately.

◆马达过载保护及故障指示,方便维护保养。

Motor overload protection and malfunction indication, easy maintenance.

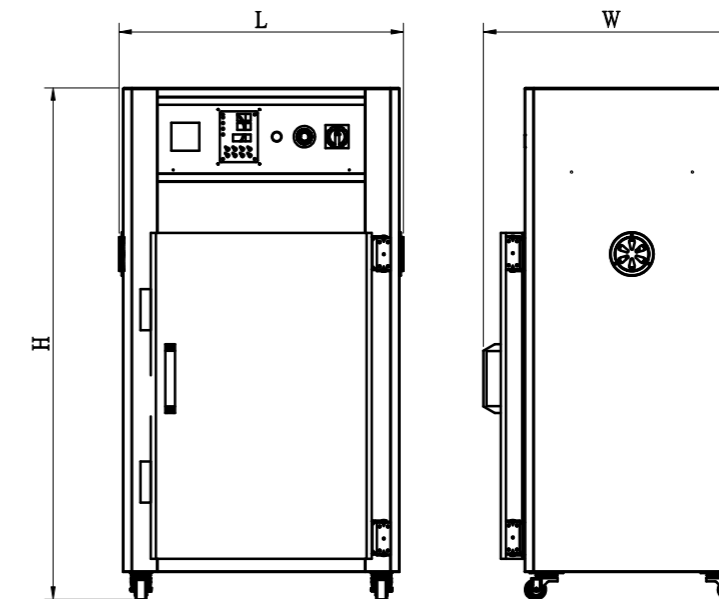
◆活动式台车设计，方便移动。

Caster wheels design for easy moving.

◆配有24小时定时装置，可预先设定任何时间，予以乾燥,操作方便。

24 hours auto start/stop timers can be set at anytime for drying, easy operation.

产品结构图 Product Structure Diagram



规格表 Specification Sheet

型号Model		TCD-5	TCD-9	TCD-20
内部尺寸Inside Dimensions HxWxD	m	0.5*0.6*0.55	0.9*0.6*0.55	2.5*1.5*1.4
外部尺寸Outside Dimensions HxWxD	m	1.1*0.74*0.8	1.5*0.74*0.83	1.44*1.58*2.54
电热功率Heater Power	kw	4	4	6
风轮马达功率Blower	kw	0.37	0.37	1
温控范围Temperature Range	℃			
盘架数Num. of Trays		5	9	20
装料量Capacity	kg	45	81	180
重量Weight	kg	110	140	400
电源Voltage	V	380VAC 3P/PE 50Hz		

注：产品规格若有变更，恕不另行通知

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除湿干燥机系统
Drying and Dehumidifying System

TDH系列蜂巢式转轮除湿机

TDH Series Honeycomb Rotor Dehumidifiers

除湿干燥机系统
Drying and Dehumidifying System



主要与热风式干燥机搭配, 专门对吸湿性较强的工程塑料(如: Nylon, PC, PBT, PET等)进行高效率的除湿干燥作业, 该系列采用高效能转轮, 在理想状态下, 能确保-40℃露点的稳定除湿效果。干燥风量50~2000 m3/hr。

Honeycomb Rotor Dehumidifier are mainly to work with hopper dryers together which are specialized for drying engineering plastics to contain high hygroscopicity such as Nylon, PC, PBT, PET etc. It adapts high efficiency rotor which can ensure dew-point at -40℃ with stable dehumidifying effect. The drying air flow ranges from 50~2000 m3/hr.

特点 Features

- ◆ 采用PID温度控制系统, 可精准控制再生温度, 确保露点的稳定性。

To adopt P.I.D temperature controller to accurately control regenerative temperature to ensure dew-point stable.

- ◆ 采用双冷却器结构, 确保更低回风温度及露点。

To employ double coolers for ensuring lower return air temperature and dew-point value.

- ◆ 内部装有回风过滤器, 确保蜂巢转轮不受原料粉尘污染。

Return air filter is installed inside to ensure no powder & dust contamination to the honeycomb rotor.

- ◆ 采用进口蜂巢状除湿转轮, 为干燥机提供露点-40以下的成型条件。

To adopt imported honeycomb rotor for providing molding condition with dew-point -40℃ & even below for hopper dryer

- ◆ 采用硅胶吸附式蜂巢除湿, 再生温度只需180℃, 相对于分子筛结构需200℃以上的再生温度要节约能源。

To adopt silica gel absorption honeycomb with low regenerative temperature at 180℃ which can save more power if compare with molecular sieve structure with regenerative temperature at 200℃ above.

- ◆ 采用国外高级进口零组件, 提高性能及延长使用寿命, 节省维修成本。

Using imported superb parts which enhance function and extend service life for saving maintenance cost.

- ◆ 外型粉体烤漆, 美观大方。

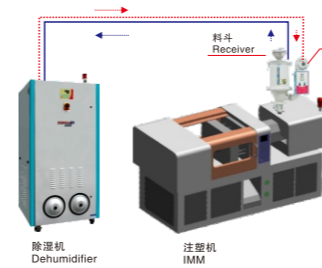
Powder coated frame of machine with exquisite appearance.

- ◆ 结构简单紧凑, 机器占地小, 节省空间, 移动方便, 可任意更换, 机台使用, 设计人性化方便保养维修。

Compact construction; small footprint to save space; move conveniently for any machines use; optimum design for easy maintenance.

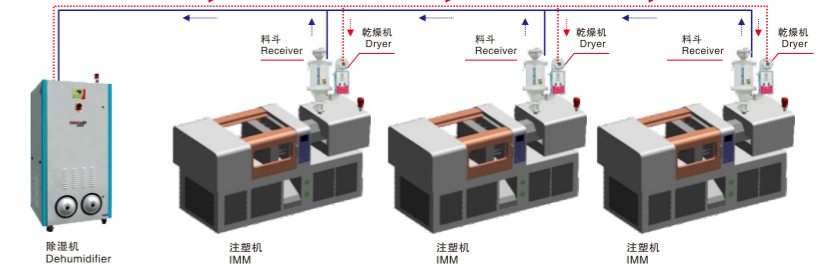
一对一除湿系统

One to One Dehumidifying System



一对多除湿系统

One to Multiple Dehumidifying System



规格表 Specification Sheet

产品型号 Model		TDH-50	TDH-80	TDH-120	TDH-150	TDH-200	TDH-300	TDH-400	TDH-500	TDH-700	TDH-1000	TDH-1500	TDH-2000	
除湿风量 Dehumidifying Air Capacity	CMH	50	80	120	150	200	300	400	500	700	1000	1500	2000	
除湿马达 Dehumidifying Motor	KW	0.37	0.75	1.1	1.5	2.2	4	5.5	7.5	3.7	9	18	26	
再生马达 Regen. Motor	KW	0.18	0.25	0.37	0.37	0.55	0.75	0.75	1.5	1.5	2.4	3.4	5.5	
再生电热 Regen. Heater	KW	2	3	4	4	6	8	8	10	12	15	20	20	
除湿口径 Pipe Size	inch	2	2	2	2.5	2.5	3	3	4	5	5	6.5	6.5	
转轮马达功率 Rotor Motor Capacity	W	15			40			60		80		120		
系统电源 Power Supply	V	380VAC 3P/PE 50Hz												
控制电源 Control Voltage	V	220VAC 1P/PE 50Hz												
总功率 Total Power	KW	2.7	4.2	5.6	6	10	13	14.5	20	18	26.5	41.5	51.6	
电源线规格 Wires Specifications	mm ²	4x2.5	4x2.5	4x4	4x4	4x4	4x6		3x10+1x6		4x10	4x10	4x16	4x25
电源线长度 Wires Length	M	5												
外观尺寸 Dimensions	L(m)	0.74	0.79	0.79	0.883	0.883	1.02	1.02	1.05	1.05	1.05	1.91	2.15	
	W(m)	0.632	0.72	0.72	0.8	0.8	0.935	0.935	1.05	1.5	1.5	1.3	1.41	
	H(m)	1.33	1.48	1.48	1.7	1.7	2	2	2.15	2.35	2.35	2.145	2.06	
冷却水流量 Cooling Water Flow	GPM	1.5			3			9			15			25
冷却水接管 Cooling Water Pipe Size	inch	3/4						1			1.5			
机器重量 Weight	KG	150	200	220	260	280	320	330	420	445	470	600	710	
选配Option		露点显示 Dew-point Indicators												

干燥能力 Drying Capacities

原料 Material	干燥温度 Drying(1) Temperature (°C)	干燥时间 Drying(2) Time (hr)	比热 Specific Heat	原料比重 Specific Gravity (kg/dm ³)	干燥能力/Drying Capacities(kg/hr)												
					TDH-50	TDH-80	TDH-120	TDH-150	TDH-200	TDH-300	TDH-400	TDH-500	TDH-700	TDH-1000	TDH-1500	TDH-2000	
ABS	80	2-3	0.34	0.6	18	27	35	71	105	180	210	285	355	425	710	1065	
CA	75	2-3	0.5	0.5	15	22	30	60	90	150	180	235	295	355	590	885	
CAB	75	2-3	0.5	0.5	15	22	30	60	90	150	180	235	295	355	590	885	
CP	75	2-3	0.6	0.6	18	27	35	71	106	180	210	285	355	425	710	1060	
LCP	150	4	0.6	0.6	13	20	27	55	80	135	160	210	265	320	530	800	
POM	100	2	0.35	0.6	27	40	53	105	160	265	320	425	530	640	1060	1600	
PMMA	80	3	0.35	0.65	19	29	38	77	115	192	230	307	383	460	767	1150	
IONOMER	190	3-4	0.55	0.5	11	17	22	44	66	111	133	177	220	265	442	663	
PA6.6.6.10	75	4-6	0.4	0.65	10	14	19	38	58	96	115	153	192	230	383	575	
PA11	75	4-5	0.58	0.65	12	17	23	46	69	115	138	184	230	275	460	690	
PA12	75	4-5	0.28	0.65	12	17	23	46	69	115	138	184	230	275	460	690	
PC	120	2-3	0.28	0.7	21	31	41	83	124	206	250	330	413	495	826	1238	
PU	90	2-3	0.45	0.65	19	29	38	77	115	190	230	307	383	460	767	1150	
PBT	130	3-4	0.3-0.5	0.7	15	23	31	62	93	155	186	248	310	372	620	930	
PE	90	1	0.55	0.6	53	80	106	212	318	531	637	850	1062	1275	2125	3185	
PEI	150	3-4	0.6	0.6	13	20	27	53	80	133	160	212	265	320	630	800	
PET	160	4-6	0.3-0.5	0.85	13	19	25	50	75	125	150	200	250	300	500	750	
PETG	70	3-4	0.6	0.6	13	20	27	53	80	133	160	212	265	320	530	800	
PEN	170	5	0.85	0.85	15	23	30	60	90	150	180	240	300	360	600	900	
PES	150	4	0.7	0.7	15	23	30	60	90	150	180	240	300	360	600	900	
PMMA	80	3	0.65	0.65	19	29	38	77	115	190	230	307	383	460	765	1150	
PPO	110	1-2	0.4	0.5	22	33	44	88	133	220	265	355	440	430	885	1330	
PPS	150	3-4	0.6	0.6	13	20	27	53	80	133	160	212	265	320	530	800	
PI	120	2	0.27	0.6	27	40	53	105	160	265	320	425	530	640	1060	1600	
PP	90	1	0.46	0.5	44	66	88	180	265	442	530	710	885	1060	1770	2655	
PS(GP)	80	1	0.28	0.5	44	66	88	180	265	442	531	708	885	1062	1770	2655	
PSU	120	3-4	0.31	0.65	14	22	29	60	85	145	173	230	290	345	575	865	
PVC	70	1-2	0.2	0.5	22	33	44	90	135	220	265	355	442	530	885	1330	
SAN(AS)	80	1-2	0.32	0.5	22	33	44	90	135	220	265	355	442	530	885	1330	
TPE	110	3	0.7	0.7	20	30	40	85	125	205	250	330	413	495	826	1238	

备注: (1)使用独立的干燥料斗; (2)在20℃的大气温度及65%的相对湿度下, 干燥后其水份含量低于0.05%。

Remark: (1)In an independent drying hopper; (2)Base on relative humidity 65% with ambient temperature of 20℃, moisture content after drying can be 0.05% or less.

注: 产品规格若有变更, 恕不另行通知

We reserve right to change specifications without prior notice.

TDA系列三机一体(节能除湿干燥机) TDA Series 3 in 1 Heatless Dehumidifying Dryers-Energy saving type

除湿干燥机系统
Drying and Dehumidifying System



节能型三机一体的设计系统更为简化, 不仅减少系统之耗电量, 功效高, 超节能省电高达60%, 且体积小, 不占空间, 特别适用于无尘车间。不需接冷却水, 故移动方便。构造简单, 机器信赖度高。全机采用微电脑控制, 操作简单, 性能稳定, 能耗更低, 干燥风量30~200 m³/hr。此外也针对光学级产品之生产制造而设计光学级节能型三机一体除湿干燥机, 以满足客户不同之需求。

The energy saving type simplifies the design of system which reduces power consumption, high efficiency, ultra energy saving up to 60%. The design of machine appearance is compact to save space, ideal to high demands on limited space of clean workshop. It can move everywhere conveniently thanks to no requirement of cooling water for machines. The mechanical construction is simple to enhance machine reliable. The series design particularly for optic products. It adapts PLC controller with the superior features on easy operation, stable function, low power consumption. The drying air flow ranges from 30~200 m³/hr. In addition, we design optic class 3 in 1 compact heatless dehumidifying dryers (energy saving type) for optic products to satisfy with customers' various demands.

特点 Features

- ◆ 集除湿、干燥、二段送料三种功能于一体, 并可选择三段送料功能。

To integrate the function of dehumidifying, drying and two-stage conveying into single unit. Three-stage conveying function is optional.

- ◆ 稳定供应-40露点的除湿空气大幅度提高产品品质。

To improve the quality of finished products greatly thanks to supply stable dehumidified at -40 dew-point.

- ◆ 耗电低、功效高。(每小时耗电量0.6度, 传统型耗电2.5度)

Low power consumption, high efficiency (power consumption for energy saving type with reading 0.6 kW.h while conventional type with reading 2.5 kW.h)

- ◆ 双层保温干燥料桶采用下吹式风管设计, 防止热能流失, 提高干燥效率。

Double-wall insulated hopper dryers features down-blowing pipe design to avoid heat dispersion for improving drying efficiency.

- ◆ 全不锈钢上、下送料系统, 避免原料污染。

Feeding system is made of stainless steel to eliminate material contamination.

- ◆ 封闭式循环除湿气及送料系统, 可避免干燥后的原料因接触外界空气而再度回潮。

Closed-loop circulation for dehumidified air & feeding system to avoid the possibility of moisture regain for absorbing outside air during material conveying.

- ◆ 采用无触点固态继电器控制加热。(选配)

To adopt electromagnetic contactless relay control heating. (option)

- ◆ 故障智能警报, 时间智能预约。

Intelligent microprocessor control for faulty alarm & pre-heating setting.

- ◆ 光学级除粉式三机一体专用于无尘或净化车间。

Optical-class powder-removing models are suitable for clean workshop.

- ◆ 多重保护装置。

Multiple safety protection device.

- ◆ 采用国外高级进口零组件, 提高性能及延长使用寿命, 节省维修成本。

Using imported superb parts which enhance function and extend service life for saving maintenance cost.

- ◆ 外型粉体烤漆, 美观大方。

Powder coated frame of machine with exquisite appearance.

- ◆ 结构简单紧凑, 机器占地小, 节省空间, 移动方便, 可任意更换机台使用。

Compact construction; small footprint to save space; move conveniently for any machines use.

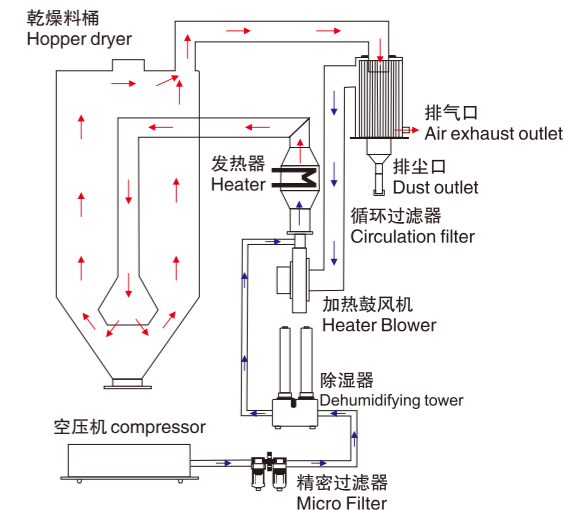
- ◆ 设计人性化方便保养维修。

optimum design for easy maintenance.

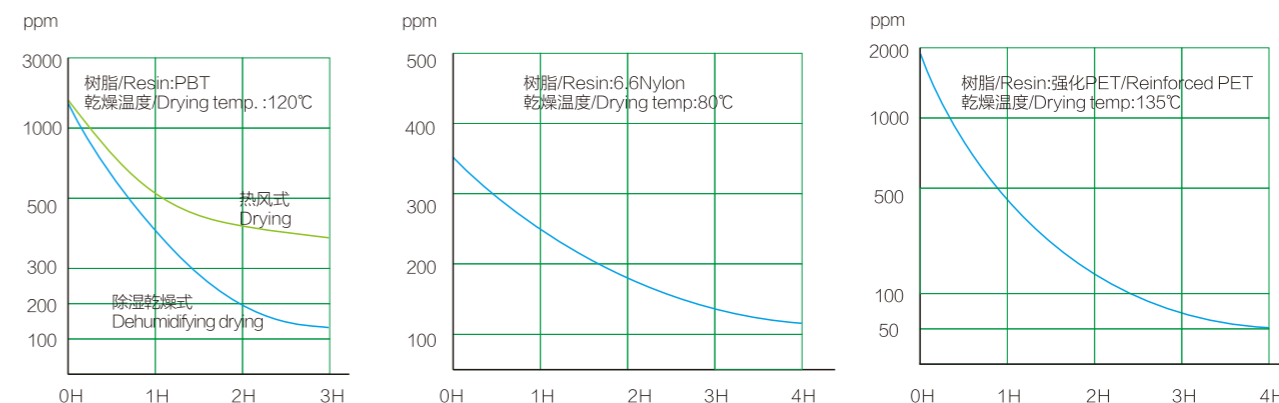
除湿干燥机系统
Drying and Dehumidifying System

干燥程式 Drying Procedure

- ◆ 在变缸除湿塔内急速降压的同时, 就能获得-40的露点除湿气。
- ◆ Low dew point -40 of dehumidified air will be obtained simultaneously by reducing pressure rapidly in the dehumidifying tower.
- ◆ 除水除油筛检程式将车间送来的压缩空气中的水份及油份过滤清洁, 再送到除湿塔。
- ◆ Excessive oil and water content from compressed air supply of workshop will be filtered before sending to dehumidifying tower.
- ◆ 把-40露点除湿气(单向输送)不停的送到密封式真空除湿料桶, 将料桶内所有原材料的湿气吸干。
- ◆ -40 dew point of dehumidified air will be continuously delivered to close hopper dryer until moisture expelled to dried.
- ◆ 该系统是单向送气, 无须使用再生除湿气。
- ◆ Air was delivered in one way direction under the system which no required regeneration of dehumidified air.



工程塑料干燥曲线图 Engineering Plastic Drying Curve Chart



选择加装配件 Options



旋风分离器图
Cyclone Separator

规格表 Specification Sheet

产品型号 Model	TDA-25	TDA-50	TDA-75	TDA-100	TDA-150	TDA-200	TDA-300	
料桶容量 Hopper Capacity	KG	25	50	75	100	150	200	300
干燥电热功率 Drying Heater Capacity	KW	2	2	3	3	4	9	15
干燥风机功率 Drying Blower Capacity	KW	0.25	0.37	0.75	0.75	1.5	2.2	2.2
输送风机功率 Conveying Blower Capacity	KW	1.1	1.1	1.1	1.1	2.2	2.2	1.5
处理风量 Air Capacity	L/min	30	50	80	80	110	150	305
系统电源 Power Supply	V	380VAC 3P/PE 50Hz						
控制电源 Control Voltage	V	220VAC 1P/PE 50Hz						
总功率 Total Power	KW	3.35	3.5	4.85	4.85	7.6	10.4	19
电源线规格 Wires Specifications	mm ²	4x2.5	4x4.0	4x4.0	4x4.0	4x4.0	4x6.0	4x10
电源线长度 Wires Length	M	5						
外观尺寸 Dimensions	L(m)	0.87	0.95	1.16	1.16	1.45	1.45	1.69
	W(m)	0.77	0.77	0.84	0.84	0.94	0.94	1.036
	H(m)	1.8	2.02	2.0	2.25	2.36	2.73	2.85
露点 Dew point	°C	-40以下 Below -40						
料管口径 Material Pipe Size	inch	1.5						
料斗(成型机上) Hopper Receiver		SR-3E			SR-6E			
机器重量 Weight	KG	160	182	205	217	316	332	400
选配Option		1.露点显示 Dew-point Indicators 2.旋风分离器 Cyclone Separator						

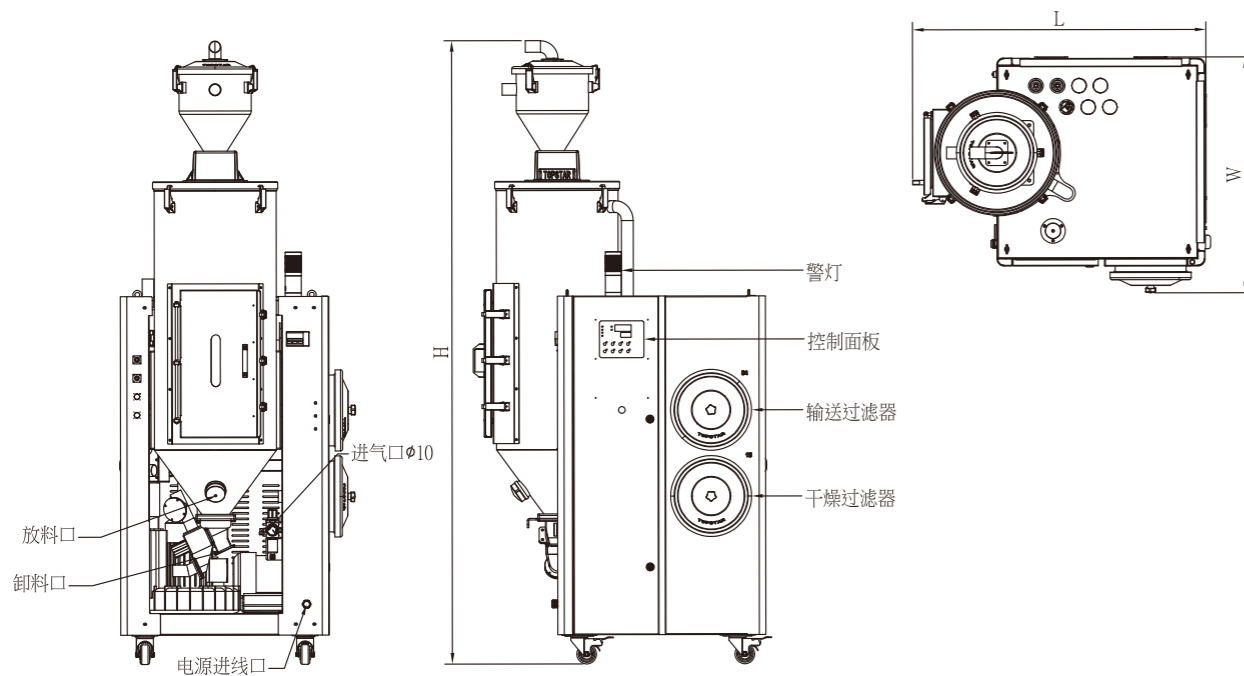
注：产品规格若有变更，恕不另行通知 We reserve right to change specifications without prior notice.

干燥能力 Drying Capacities

原料 Material	干燥温度 Drying(1) Temperature (°C)	干燥时间 Drying(2) Time (hr)	干燥能力/Drying Capacities						
			TDA-25	TDA-50	TDA-75	TDA-100	TDA-150	TDA-200	TDA-300
ABS	80°C	3-4 h	5	10	18	25	38	50	76
POM	100°C	2 h	13	25	30	50	75	100	150
PMMA	80°C	2-3 h	12.5	17	22.5	35	46.5	58.5	100
LONOMER	90°C	4-5 h	5	10.5	12.5	20	25	36.5	60
Pa6	75°C	4-6 h	4.5	9	10	17	25	34	50
Pa6.6	75°C	4-6 h	4.5	9	10	17	25	34	50
Pa6.10	75°C	4-6 h	4.5	9	11	17	25	34	50
PC	120°C	3-4 h	7.5	13	16.5	25	38	50	76
PU	90°C	2-3 h	12.5	17	22.5	35	46.5	58.5	100
PBT	130°C	3-4 h	8	13	17	24	36	48	72
PE	90°C	1 h	25	50	70	100	150	200	300
PET	160°C	4-6 h	7	9	12	17	25	34	50
PETG	70°C	3-4 h	7.5	13	16.5	25	38	50	72
PPO	110°C	2 h	15	25	37.5	50	75	100	150
PP	90°C	1 h	25	50	70	100	150	200	300
PD(GP)	80°C	1 h	25	50	70	100	150	200	300
PSU	120°C	3-4 h	7	13	17	27	36	50	72
PVC	70°C	1 h	25	50	70	100	150	200	300
SAN(AS)	80°C	2 h	15	25	37.5	50	75	100	150

注：产品规格若有变更，恕不另行通知 We reserve right to change specifications without prior notice.

产品结构图 Product Structure Diagram



机型	TDA-25	TDA-50	TDA-75	TDA-100	TDA-150	TDA-200	TDA-300
L (mm)	870	953	1158	1158	1450	1450	1481
W (mm)	770	766.5	836	836	942	942	951
H (mm)	1795	2018	1992	2253	2365	2727	2800

TDB系列三机一体(蜂巢转轮型三机一体) TDB Series 3 in 1 Compact Dehumidifying Dryers

除湿干燥机系统
Drying and Dehumidifying System



陶瓷蜂巢转轮除湿机
Ceramics Honeycomb Rotor Dehumidifier
50-300风量Air volume

+
全不锈钢保温下吹式干燥机
Full stainless insulated hopper dryer
(hot air down - blowing type)
25-300KG

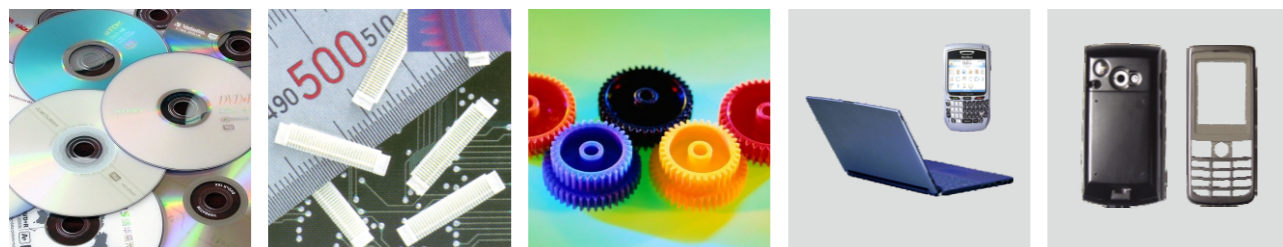
+
全不锈钢二段或三段送料机
管中无料装置
Full stainless autoloader for 2 -stage or 3- stage
conveying (no residual material in the pipe)

||
高质量高效率的干燥输送系统
High-quality and high-efficiency
drying delivery system

原料除尘装置获得实用新型专利
Practical New Patent for Dust Filter Device
专利号/Patent No: ZL 201120301776.9
该专利亦可应用节能型三机一体, 中央供料系统, 自动送料系统
The Patent can be applied to 3 in 1 Heatless Dehumidifying Dryers
(Energy - Saving type), Centralized Feeding System, Feeding & Conveying System

乃是集合除湿, 干燥, 送料三种功能于一机。三机一体的设计不占空间, 体积小特别适用于自动化程度高, 空间紧凑的场所。全机采用微电脑控制, 控制操作简单, 性能稳定, 能耗更低, 干燥风量50-300 m³/hr。此外也针对光学级产品之生产制造而设计光学级三机一体除湿干燥机, 以满足客户不同的需求。

This series integrate the function of dehumidifying, drying, and two-stage conveying into one unit with compact design to save space, ideal to high demands of automation system and limited working space. It adapts PLC controller with the superior features on easy operation, stable function, and low power consumption. The drying air flow ranges from 50-700 m³/hr. In addition, we design optic class 3 in 1 compact dehumidifying dryers for optic products to satisfy with customers' various demands.



特点 Features

- ◆标准型三机一体除湿机都配备蜂巢转轮, 可得到稳定性好的低露点干燥空气。
3 in 1 compact dehumidifying dryers are equipped with honeycomb rotor which can acquire stable low dew-point drying air.
- ◆集除湿、干燥、二段送料三种功能于一体, 并可选择三段送料功能。
To integrate the function of dehumidifying, drying and two-stage conveying into single unit. Three-stage conveying function is optional.
- ◆双层保温干燥料桶采用下吹式风管设计, 防止热能流失, 提高干燥效率。
Double-wall insulated hopper dryers features down-blowing pipe design to avoid heat dispersion for improving drying efficiency.
- ◆除湿系统采用双冷却器结构, 确保更低回风温度及露点。
The dehumidifying system employ double coolers for ensuring lower return air temperature and dew-point value.
- ◆送料系统配备截料阀, 确保料管中无残余原料。
Feeding system is equipped with shut-off valve to ensure no remaining material in hopper tube.
- ◆多重保护装置。
Multiple safety protection device.

- ◆光学级机型所有原料接触面采用不锈钢镜面抛光处理, 并且搭配密闭回路的送料系统, 可避免干燥后的原料因接触外界空气而再度回潮。
Optical-class models use mirror polished treatment on the material contact surface to avoid material contamination and collocate feeding system with closed-loop in order to avoid the possibility of moisture regain for absorbing outside air during material conveying.
- ◆采用PID温度控制系统, 可精准控制再生温度, 确保露点的稳定性。
To adopt P.I.D temperature controller to accurately control regenerative Temperature to ensure dew-point stable.
- ◆内部装有回风过滤器, 确保蜂巢转轮不受原料粉尘污染。
Return air filter is installed inside to ensure no powder & dust contamination to the honeycomb rotor.
- ◆采用国外高级进口组件, 提高性能及延长使用寿命, 节省维修成本。
Using imported superb parts which enhance function and extend service life for saving maintenance cost.
- ◆外型粉体烤漆, 美观大方。
Powder coated frame of machine with exquisite appearance.

除湿干燥机系统
Drying and Dehumidifying System

光学级三机一体除湿干燥机主零件

Main Components Optical Type of 3 in 1 Dehumidifying Dryers

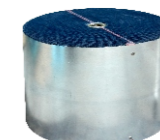
控制器 Control panel



提供数位设定及显示干燥温度、送料时间、系统运作状况及错误讯息。并设有密码、不同参数设定、干燥温度侦测等。

Provide digital setting and display drying temperature, material feeding time, system operation status and error information. And is equipped with password, different parameters setting, the drying temperature detection, etc

蜂巢转轮 Honeycomb Rotor



蜂巢式陶瓷除湿转轮是以陶瓷纤维为基材形成蜂巢转轮, 然后利用特殊化学合成两段长晶方法, 把吸湿剂硅胶和分子筛均匀长晶在陶瓷纤维转轮上, 使其具有极强吸湿能力。使用此转轮, 除湿干燥机可达到低-40之露点, 并可使效能大幅度提升。

The "pollution-free" honeycomb rotor is coated with molecular sieves and silica gel that are strongly bonded to ceramic fibers inside the rotor by special chemical crystallization. With the rotor, the dryer can provide low dew-point (-40degree), and performs all of these processes more quickly and more efficiently than any other dryer available.

HEPA过滤器 HEPA Filter



使用高效能之HEAP过滤器(0.3um/99.97%)以防止任何污染。

The unit uses a high-performance HEPA filter (0.3um/99.97%) as drying filter to prevent any contamination.

光学级管路 Piping



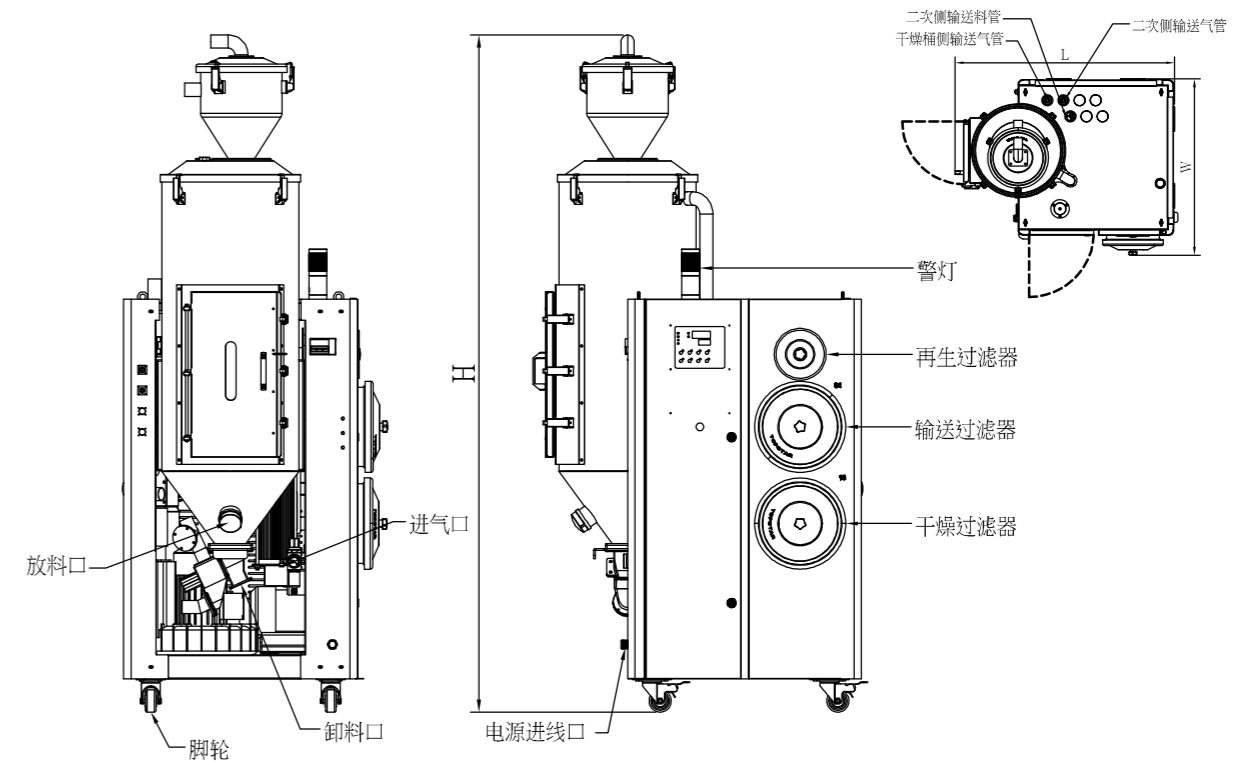
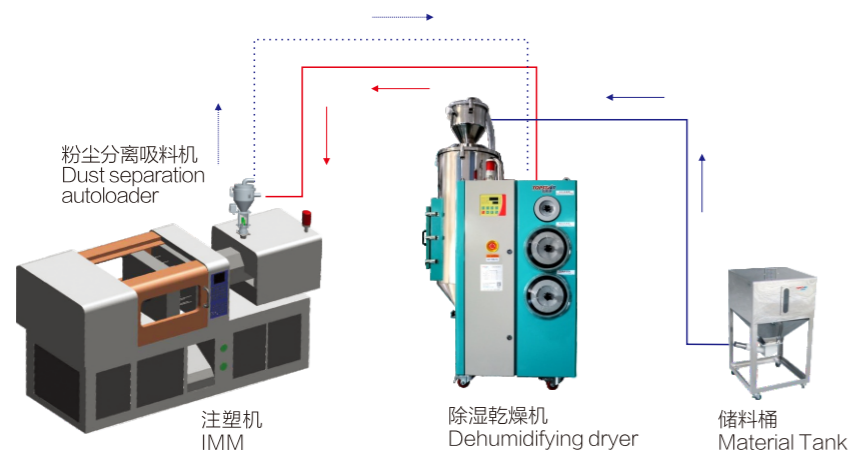
光学级管路, 可防止输送原料时遭受污染。

All piping work is for sanitary applications to prevent contamination when conveying the dry material.

一对一除湿干燥送料系统

1 to 1 Dehumidifying drying and feeding System

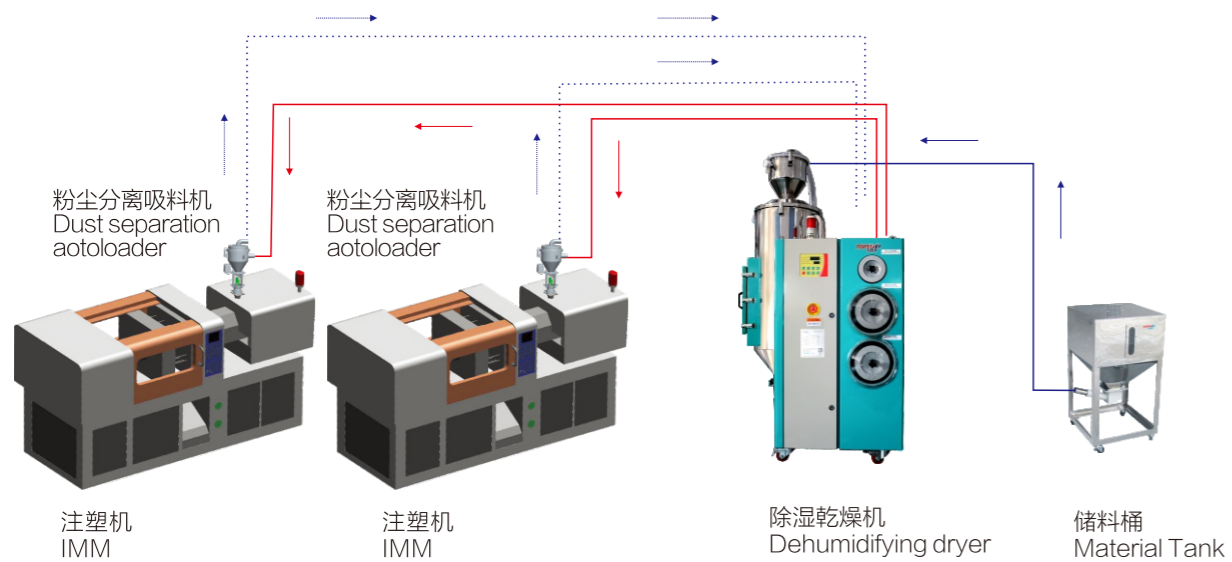
除湿干燥系统
Drying and Dehumidifying System



除湿干燥系统
Drying and Dehumidifying System

一对二除湿干燥送料系统

1 to 2 Dehumidifying drying and feeding System



产品结构图 Product Structure Diagram

机型	TDB-25	TDB-50	TDB-75	TDB-100	TDB-150	TDB-200	TDB-300
L(mm)	917	953	1158	1158	1280	1280	1690
W(mm)	766.5	766.5	836	836	942	942	1200
H(mm)	1767.5	1960	1898	2160	2156	2516	2662

规格表 Specification Sheet

产品型号 Model		TDB-25	TDB-50	TDB-75	TDB-100	TDB-150	TDB-200	TDB-300	
料桶容量 Hopper Capacity	KG	30	50	75	100	150	200	300	
除湿机风量 Dehumidifying Air Capacity	CMH	50	50	50	80	120	200	200	
干燥电热功率 Drying Heater Capacity	KW	2.0	2.0	4.0	6.0	9.0	12	15	
干燥风机功率 Drying Blower Capacity	KW	0.25	0.37	0.37	0.75	1.1	2.2	2.2	
再生电热功率 Regen. Heater Capacity	KW	2.0	2.0	2.0	3.0	4.0	6.0	6.0	
再生风机功率 Regen. Blower Capacity	KW	0.18	0.18	0.18	0.25	0.37	0.55	0.55	
输送风机功率 Conveying Blower Capacity	KW	1.1	1.1	0.75	1.1	1.1	1.5	1.5	
露点 Dew Point	°C	-40以下 Below -40							
系统电源 Power Supply	V	380VAC 3P/PE 50Hz							
控制电源 Control Voltage	V	220VAC 1P/PE 50Hz							
总功率 Total Power	KW	5.6	5.7	7.5	11.3	16	22.5	25.5	
电源线规格 Wires Specifications	mm ²	4x4			4x4	4x6	4x10	4x10	
电源线长度 Wires Length	M	5							
外观尺寸 Dimensions	L(m)	0.95	0.95	1.25	1.25	1.46	1.53	1.94	
	W(m)	0.77	0.77	0.97	0.97	1.0	1	1	
	H(m)	1.78	2.01	2.105	2.29	2.48	2.48	2.85	
料管口径 Material Pipe Size	inch	1.5							
料斗(成型机上) Hopper Receiver	mm ²	SR3E-40				SR6E-40			
机器重量 Weight	KG	75	80	85	118	155	358	461	
选配Option		1.露点显示 Dew-point Indicators 2.旋风分离器 Cyclone Separator 3.高温 High Temperature (150°C ~ 180°C)							

注: 产品规格若有变更, 恕不另行通知

We reserve right to change specifications without prior notice.

TDA、TDB双筒式三机一体 TDA,TDB Double hopper 3 in 1 compact dehumidifying dryer

除湿干燥机系统
Drying and Dehumidifying System



特点 Features

◆双筒式三机一体，可同时干燥两种不同的原材料，设定不同的温度。

Double hopper 3 in 1 compact dehumidifying dryer.

◆具备三机一体所有功能

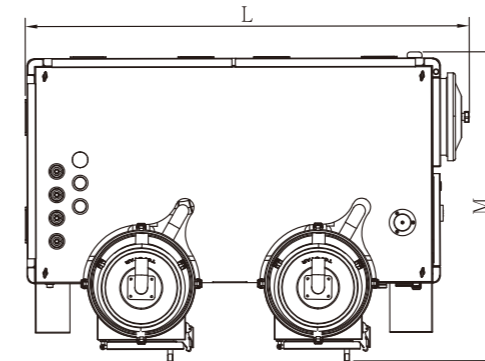
Has all function of 3 in 1 compact dehumidifying dryer

◆省能源、省空间

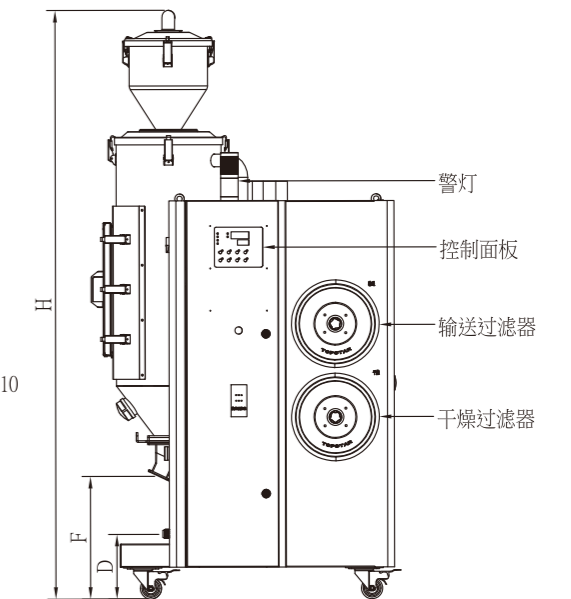
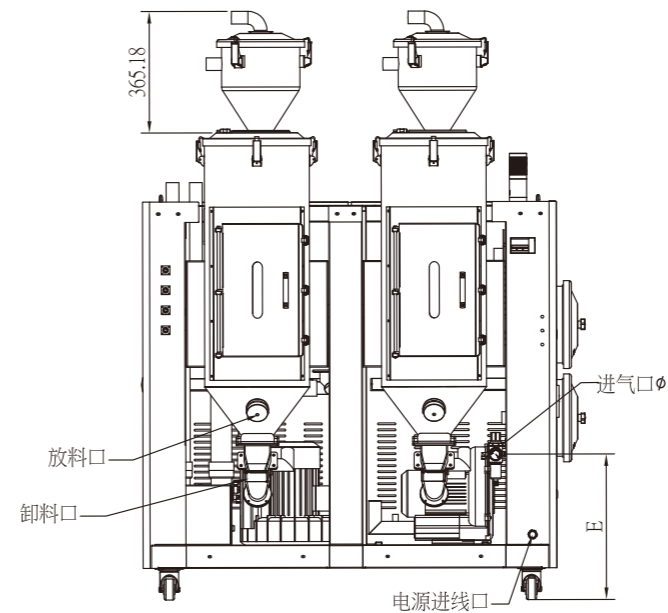
Saves energy, saves space

产品结构图 Product Structure Diagram

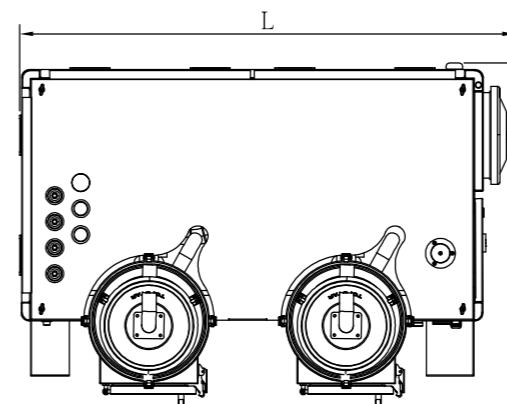
1、TDA双筒式三机一体 TDA Double hopper 3 in 1 compact dehumidifying dryer



机型	TDA-15D	TDA-25D	TDA-50D	TDA-75D	TDA-100D	TDA-200D
L(mm)	1385	1332	1332	1634	1635	1995
M(mm)	980	927	956	1060	1160	1315
H(mm)	1602	1744	2003	2167	2167	2714
D(mm)	195.5	195.5	195.5	195.5	195.5	195.5
E(mm)	420	420	420	420	420	420
F(mm)	368	368	368	370	370	370

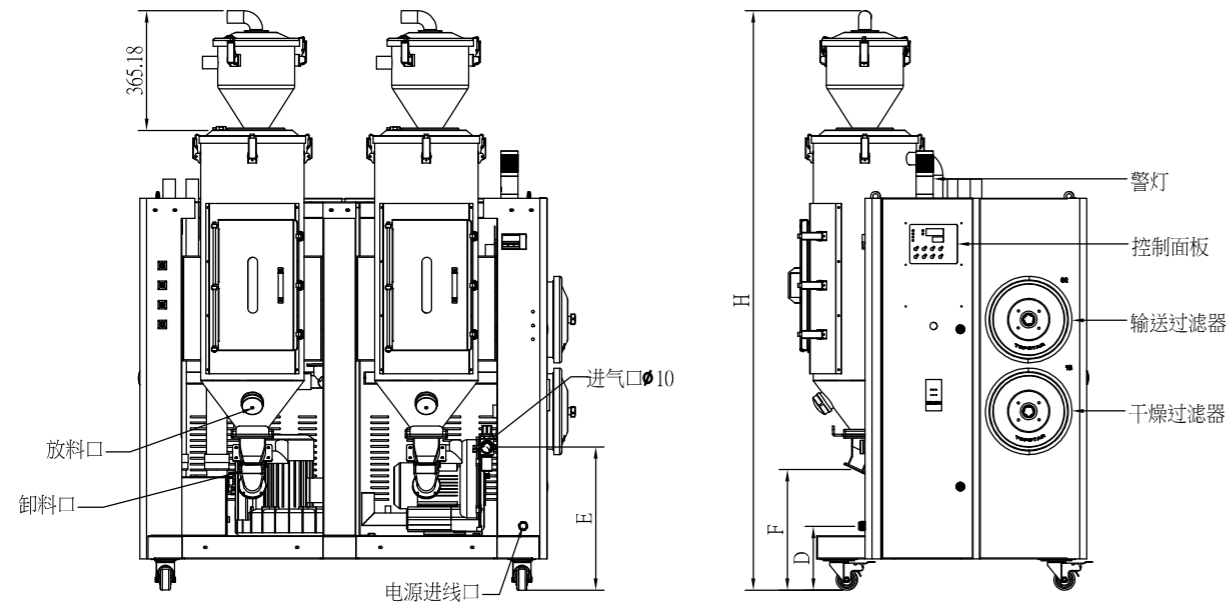


2、TDB双筒式三机一体 TDB Double hopper 3 in 1 compact dehumidifying dryer



机型	TDB-15D	TDB-25D	TDB-50D	TDB-75D	TDB-100D
L(mm)	1332	1332	1332	1465	1465
M(mm)	933	956	956	1160	1160
H(mm)	1586	1944	1999	1897	2160
D(mm)	195.5	195.5	195.5	195.5	195.5
E(mm)	420	420	420	420	420
F(mm)	368	368	368	370	370

除湿干燥机系统
Drying and Dehumidifying System



规格表 Specification Sheet

项目 item	型号 model	TDA-15D	TDA-25D	TDA-50D	TDA-75D	TDA-100D	TDB-15D	TDB-25D	TDB-50D	TDB-75D	TDB-100D
除湿种类 Dehumidifying type		节能型 Energy saving type					转轮型 Honeycomb rotor type				
风量 Dehumidifying air capacity	m ³ /hr	25X2	35X2	50X2	80X2	100X2	25X2	35X2	50X2	80X2	100X2
露点 Dew point	℃	提供-40℃压缩空气 Supply -40℃ pressure air					-40℃				
干燥温度 Drying Temperature	℃	70-160℃									
冷却方式 cool mode		无需冷却 don't need cool					风冷 Air cool				
干燥加热管功率 Drying heater capacity	KW	2x2	2x2	2x2	3x2	4x2	2x2	2x2	2x2	3x2	4x2
干燥风机功率 Drying Blower capacity	KW	0.37	0.75	1.1	1.5	2.2	0.37	1.1	1.5	2.2	
再生加热管功率 Regen. heater capacity	KW	无 None					2	3	4		
再生风机功率 Regen. Blower capacity	KW	无 None					0.18	0.25	0.55		
输送风机功率 Conveying Blower capacity	KW	1.1		2.2			1.1		2.2		
系统电源 Power Supply	V	AC380V/50Hz 3P 3W+E(标准电压)									
控制电源 Control Voltage	V	AC200V/220V 50Hz 1P									
总功率 Total Power	KW	5.5	6	6.5	10	14.5	7.8	7.8	8.5	14.5	16.5
电源线规格 Wires Length	mm ²	2.5			4	6	4			6	
电源线长度 Wires length	m	5									
外观尺寸 Dimensions	L(mm)	1385	1332	1332	1634	1635	1332	1332	1332	1465	1465
	W(mm)	980	927	956	1060	1160	933	956	956	1160	1160
	H(mm)	1602	1744	2003	2167	2167	1586	1944	1944	1897	2160
料管口径 Material Pipe Size	inch	1.5									
料杯(成型上) Hopper Receiver		SR3E-40				SR6E-40	SR3E-40				SR6E-40
重量 weight	kg	50	55	60	80		70	130	65		130
选配 Option		1、露点显示 Dew-point Indicators 2、旋风分离器 Cyclone Separator 3、高温 High Temperature(160-200℃)、4、中间料位计									

注：产品规格若有变更，恕不另行通知 We reserve right to change specifications without prior notice.

TDN氮气三机一体 TDN Nitrogen Dryer Series



洁净环境下生产光学镜头及导光板等原材料的干燥设备。常用于PC、PMMA、COP、COC、PA46、OKP、PPS、PEI (ULTEM)

Drying equipment that produce lianr and Light Guide Plate in clean environment. Usual be used for PC, PMMA, COP, COC, PA46, OKP, PPS, PEI (ULTEM)

特点 Features

◆ 高浓度氮气充满原材料，98%以上，成型合格率提高。

Be full of high concentration nitrogen, above 98%, improve the qualified of molding.

◆ 美国原装氮气发生器。

American original nitrogen generator.

◆ 减少成型时产品黄变，提高产品合格率。

Reduce product yellowing during molding, improve the qualified of product.

◆ 原料为全封闭结构，不受外界环境影响。

Material in whole sealing, not suffer from external environment.

◆ 干燥筒在注塑机上方(25kg以下)。

Dryer hopper installed above injection machine (below 25kg)

◆ 延长成型机螺杆碳化时间，减少设备的维护成本。

Delaying carbonization time of make-up machine screw, reduce maintenance cost of machine.

◆ 利用日本制压缩空气无热再生原理提供脱湿空气。

Apply dehumidifying air with compression air heatless regeneration principle from Japan.

◆ 设备为光学级除粉式，日本制高效过滤器，0.3μm X 99.99%。

The equipment clean the powder optically.

◆ 封闭循环式氮气输送。

Delivery nitrogen in close system.

◆ 超低能耗。

Ultralow energy consumption.

◆ 多重保护装置。

Multiple protect equipment.

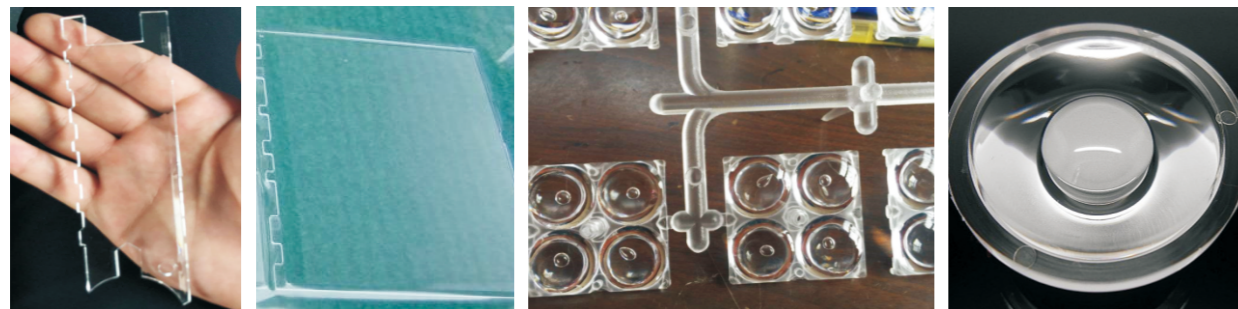
◆ 也可去除氮气装置，作为小型除湿干燥机使用(选购项)。

Also it can wipe off nitrogen equipment, use it as dehumidification dryer (option).

规格表 Specification Sheet

	TDN-10	TDN-20
装料量kg(0.6kg/hr) Capacity kg(0.6kg/hr)	10	20
干燥风量nm ³ /hr Dry air capacity	20	30
氮气浓度% Concentration %	98	
干燥温度℃ Dry temperature ℃	70-160	
干燥风机KW Dry blower KW	0.18	0.18
干燥加热管KW Dry heater KW	1.8	1.8
投料箱体积Lr Storage volume Lr	40	
输送风机KW Feed blower	1.1	1.1
输送条件 Feed condition	料箱至干燥桶: Φ38PVC软管, 水平2米以内 Storage to hopper: Φ38PVC hosepipe, 2 m horizontal	
压缩空气条件 Compress air condition	大于0.6mpa*20Lr/min More than 0.6mpa*20Lr/min	
电源(KW)380V/50Hz power(KW)380V/50Hz	2	3.5

产品展示(可以使用氮气三机一体) Product exhibit(can use nitrogen dryer series)



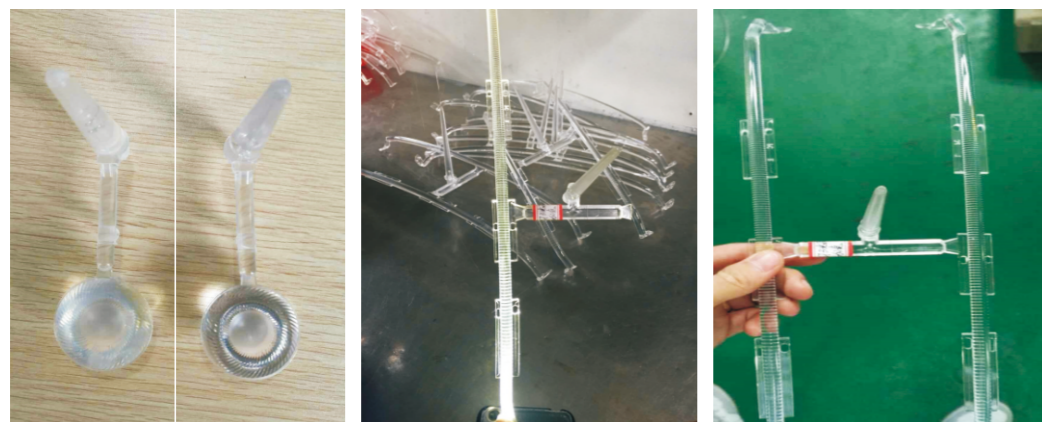
导光板1.5mm厚
LGP 1.5 mm thick

导光板0.2mm厚
LGP 0.2 mm thick

手机镜头透镜
Phone camera Lens

手机镜头透镜(显微镜下检验)
Phone camera Lens (use microscope test)

产品展示(使用氮气三机一体对比)Product exhibit(compare with nitrogen dryer series)



LED透镜COC
(普通三机一体)
黄变
LED lens COC (general
3 in 1 machine) yellowing

LED透镜COC
(TDN-10)合格
LED lens COC (TDN-10)
qualified

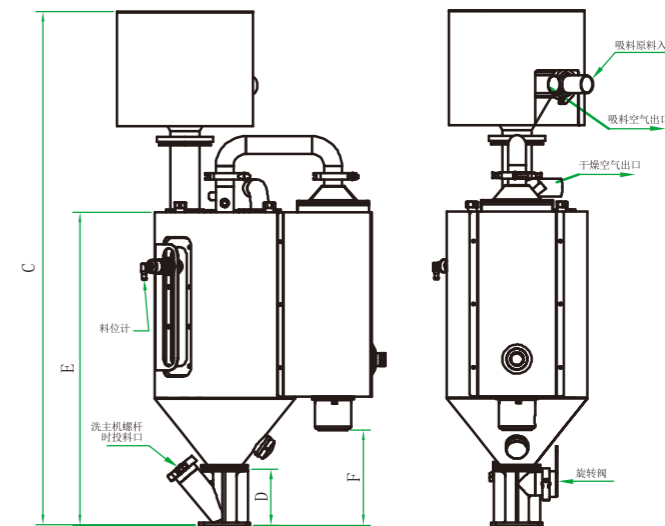
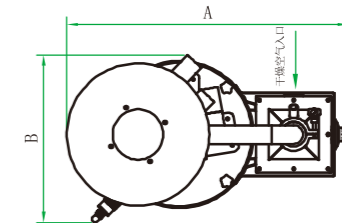
导光条PMMA
(普通三机一体)黄变
LGP PMMA (general 3 in 1 machine) yellowing

导光条PMMA
(TDN-20)合格
LGP PMMA(TDN-20) qualified

产品结构图 Product Structure Diagram

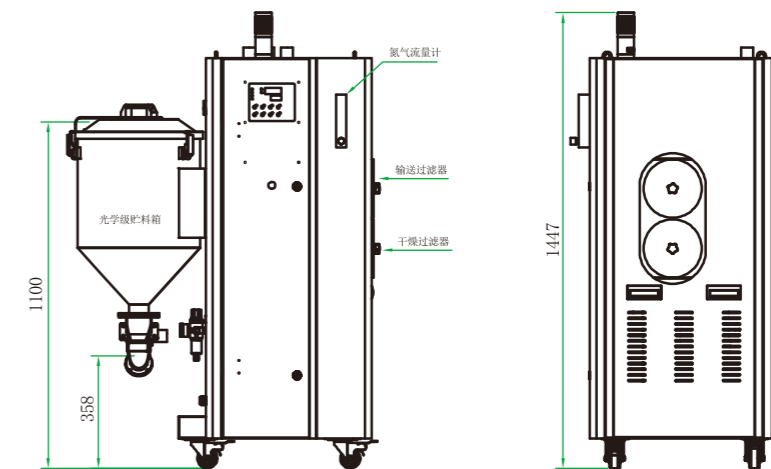
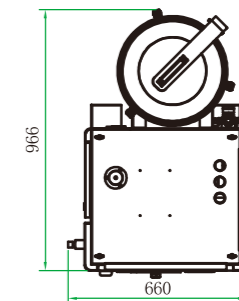
1、干燥筒体 Dryer Hopper

TDN-10	TDN-20
573	625
341	387
1150	1254
120	120
670	774
203	308



2、干燥桶体 Dryer Hopper

TDN-10、20干燥机主体



B

B



TAL系列直接式吸料机
TAL Series Single Autoloaders

B-1

TAL系列分离式吸料主机
TAL Series Detachable Autoloaders

B-4

TAL系列开放式分离吸料主机
TAL Series Detachable Autoloaders(Open type)

B-7

粉体吸料机TALP
ALP Power Loader

B-9

料杯
Hopper Receivers

B-13

TAL系列直接式吸料机 TAL Series Single Autoloaders



直接式感应型吸料机 Single Induction Autoloaders
直接式不锈钢吸料机 Stainless Single Autoloaders
直接式普通型吸料机 Single Autoloaders

特点 Features

◆ 采用全不锈钢材质结构，确保原料不受污染。

Stainless steel construction for ensuring material free from contamination.

◆ 马达保护装置，可增长其使用寿命。

Motor overload protection device ensures its long service life.

◆ 采用织布滤网配合不锈钢网过滤粉尘，具有马达逆转除尘功能。

The adoption of Cloth mesh filter and stainless screener for double filtration protection to filter dust and motor reverse cleaning function.

◆ 采用不锈钢落料挡板，不需随不同原料而调整。

Mechanical stainless flap is fitted which don't need to be adjusted according to different material.

◆ 自动喷洗功能。

Auto-cleaning function.

◆ 装配对射式光电开关，适于直接安装成型机入料口；装配进接开关，适于直接安装成型机料斗上。

Autoloaders equip with photo sensors which are mounted onto the feeding port of injection molding machines; autoloaders equip with proximity switch which are mounted onto the hopper dryers.

◆ 采用玻璃料管搭配静电容感测器设计，可精确侦测原料输送。

To adopt glass tube with photo sensor (static capacity detection) for precisely detect material conveying.

◆ 缺料自动报警。

Automatic material shortage alarm.

◆ 不锈钢型与感应型法兰座底与料斗是用卡箍锁住，便于拆卸。

Hopper receivers and bases are locked by hinge, easy for dismantle.

容易维护/快速清洁 Easy Maintenance / Quick Cleanup

TAL系列吸料机主要用于将流动性强的新料（主料）或次料直接快速输送到注塑机上，可掀式的真空马达上盖能保证清洗快速维护简便。

单相真空马达在设定的吸料时间产生真空气流把塑胶颗粒通过吸料管输送到吸料门内，之后原料直接落入到注塑机储料门内，这种吸料动作会持续进行直到注塑机储料门和吸料机料门显示满料为止。

TAL series stainless steel (corrosion free) single hopper loader is designed to provide rapid transportation of free-flowing for virgin resin or regrind resin directly to injection molding machine. The design of hinged upper cover of vacuum motor ensures quick cleanup time and easy maintenance.

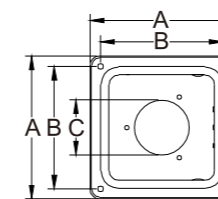
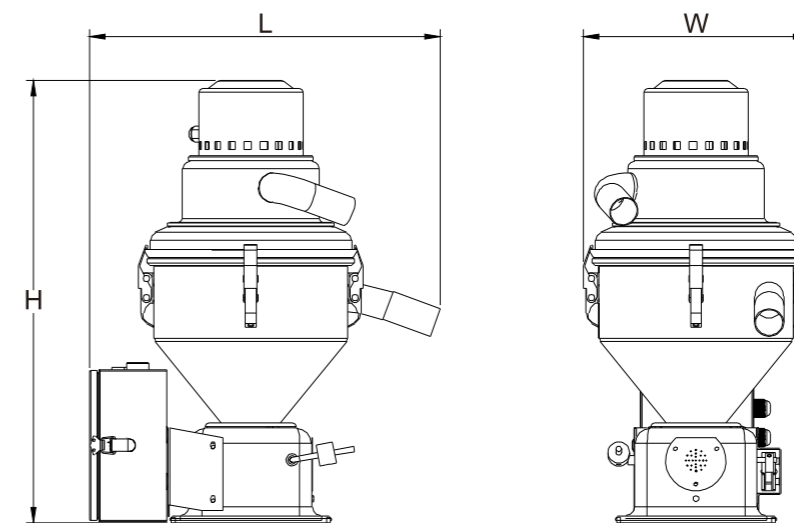
The single-phase vacuum suction motor creates a flow of air which carries the plastic granules into the hopper through the material conveying hose during setting suction time. The granules are then discharged directly into the processing machine hopper. This cycle is repeated until both the machine hopper and hopper loader are full.

稳定可靠的性能 Reliable Performance

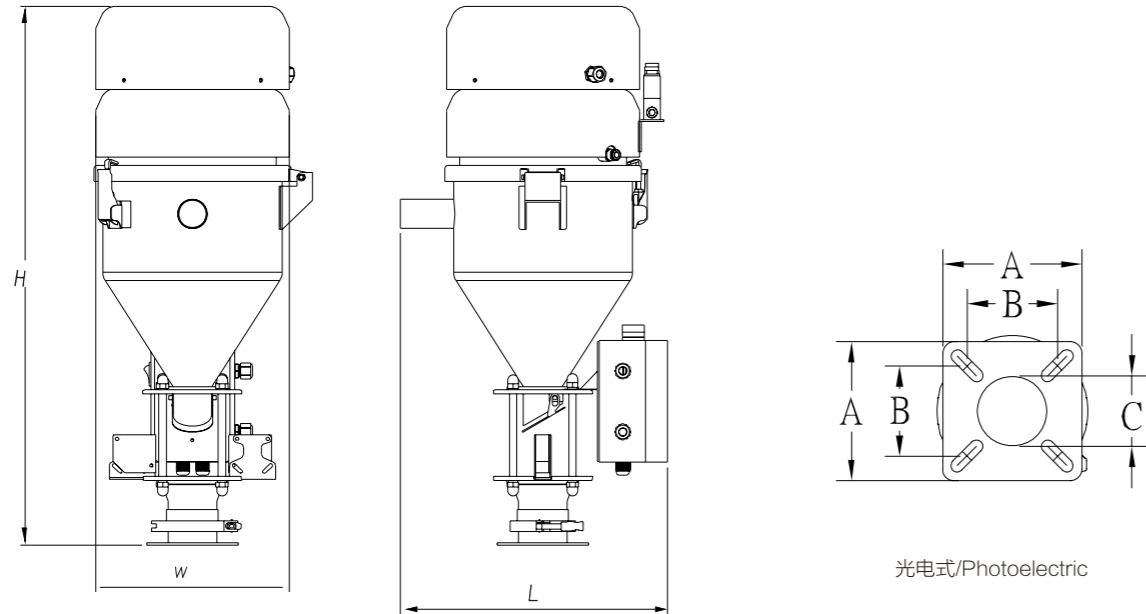
吸料机的吸料时间、吸料动作以及吸料模式的选择的数位设定和显示都是通过微电脑处理器控制。具有故障自检与警报功能。所有型号的设备都是使用优质不锈钢材料，按照严格的工业标准制造，具有稳定可靠的性能。

The setting and displaying for loading time, loading function, and mode selection digitally are controlled by microprocessor. Fault diagnosis & alarm are provided as standard features of the control. All models are built by the highest quality with stainless steel for providing consistent, reliable performance.

产品结构图 Product Structure Diagram



微动开关式/The micro switch



规格表 Specification Sheet

产品型号 Model		TAL-6E	TAL-6	TAL-6I	TAL-3SE	TAL-6SE	TAL-3S	TAL-6S	TAL-12S
料斗容量 Hopper Capacity	L	6	6	6	3	6	3	6	12
输送能力 Conveying Capacity	kg/h	200	300	400	70	140	70	140	200
风机功率 Blower Capacity	KW	1.4	1.4	0.75	1.4	1.4	1.4	1.4	1.4
感应类型 Sensor Type		光电式 Photoelectric	近接式 Proximate	微动开式 The micro switch	光电式 Photoelectric	近接式 Proximate			
系统电源 Power supply	V	220VAC 1P/PE 50Hz		380VAC 3P/ PE 50Hz	220VAC 1P/PE 50Hz				
料管口径 Hose Size	mm	38.1 (1.5")			38.1 (1.5")				
过滤类型 Filter Type		不锈钢滤网加布织布Filter Netting & Cloth Filter3							
总功率 Total Power	W	1.45	1.45	0.8					
外观尺寸 Dimensions	L(m)	0.43	0.43	0.56	0.34	0.36	0.32	0.37	0.37
	W(m)	0.3	0.3	0.32	0.24	0.29	0.3	0.35	0.35
	H(m)	0.73	0.73	0.68	0.63	0.71	0.47	0.56	0.69
固定尺寸Size	A(m)	0.15	0.15	0.21	0.120*0.12	0.12*0.12	0.22	0.252	0.252
	B(m)	0.1	0.1	0.18	0.08	0.08	0.2	0.232	0.232
	C(m)	0.056	0.056	0.81	0.06	0.06	0.18	0.212	0.212
标配件 Standard Accessories		吸料管Suction Tube+PVC钢丝软管Hose							
机器重量 Weight	kg	17	19		13	15	12	15	16.5

注：产品规格若有变更，恕不另行通知 We reserve right to change specifications without prior notice.

TAL系列分离式吸料主机 TAL Series Detachable Autoloaders



主机与料斗采用分离式的设计，最多可搭配2个料斗，一对多输送，提高了原料输送能力，原料输送能力达每小时700公斤。最高扬程可达10米，适用于长距离原料输送，操作容易，可满足客户的需求。

The main controllers and material hopper receivers are designed separately for safety & convenient purpose which can match 2 or above 2 hopper receivers to achieve one to multi combination conveying. It enhances material conveying capacities greatly up to 700kgs/hr. The maximum loading distance is 10m. All models are suitable for conveying materials over long distance and easy operations which are satisfied with customers' various requirements.

特点 Features

◆主机与料斗分离设计，安全简便，可满足客户的远距离的输料要求。

The main controllers and material hopper receivers are designed separately for satisfying with customers' requirements on the long distance conveying material.

◆微电脑控制，操作简易，控制精确，有多项报警指示灯。

Microprocessor controls features with easy operation, accurate control and multiple alarm indicators.

◆可根据不同需要选配不同料斗，提供多样性选择。

Various hopper receivers are available for selection to meet different requirements.

◆缺料警报，可主动通知客户进而排除状况。

Audible material shortage alarm for reminding customers in to solve faulty.

◆马达保护装置，可增长其使用寿命。

Motor overload protection device ensures its long service life.

◆独立滤清器装置，方便清除积尘。

Independent filter device is easy for cleaning.

◆可以选配旋风过滤器，减少滤清器清理次数，适用于粉碎料输送。

Cyclone dust separator is available as option to reduce cleaning filter time which is specially suitable for regrind material conveying.

◆可选配两料比例阀，用于新料与粉碎料混合使用或粉碎料立即回收。

Proportional valve is available as option which is used for mixing virgin and regrind material and instant recycle regrind material

一对二吸料机特点 One to Two Autoloaders Features

◆一机拖两机，节省设备配置，节约空间。

One to two autoloaders can save equipment configuration and save space.

◆电脑控制操作方便安装、调试。

Microcomputer control operation, easy installs & adjusts.

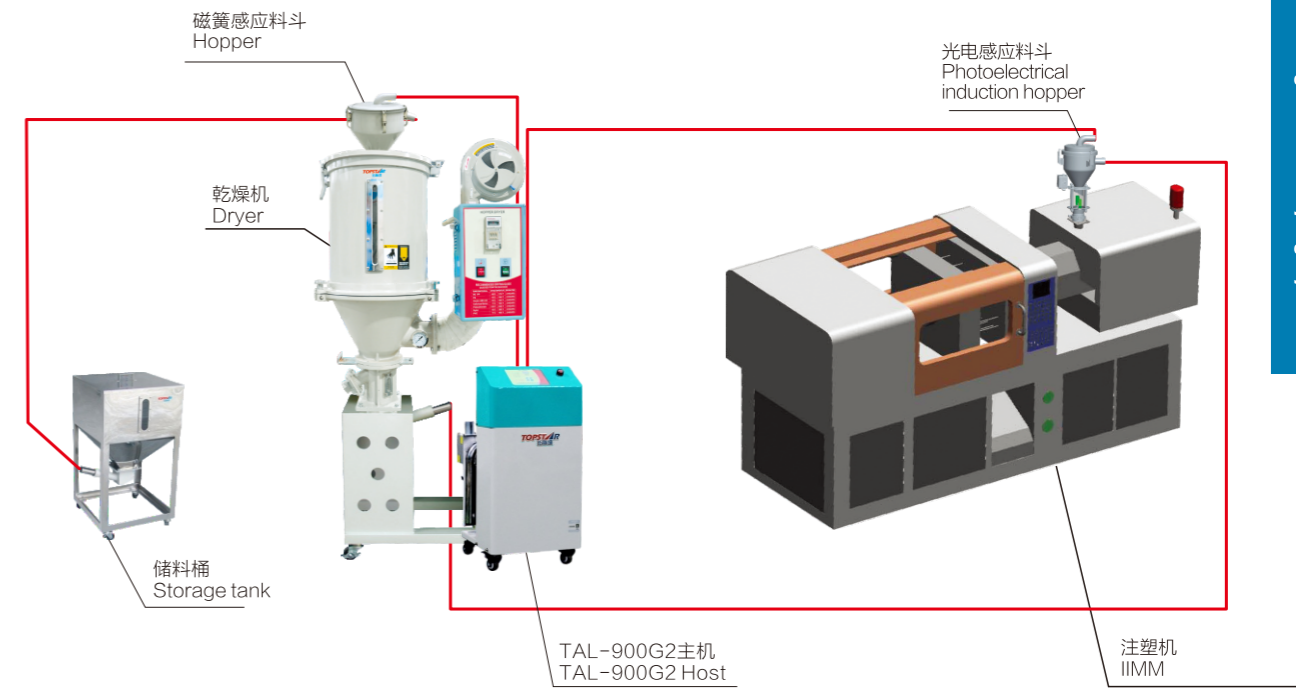
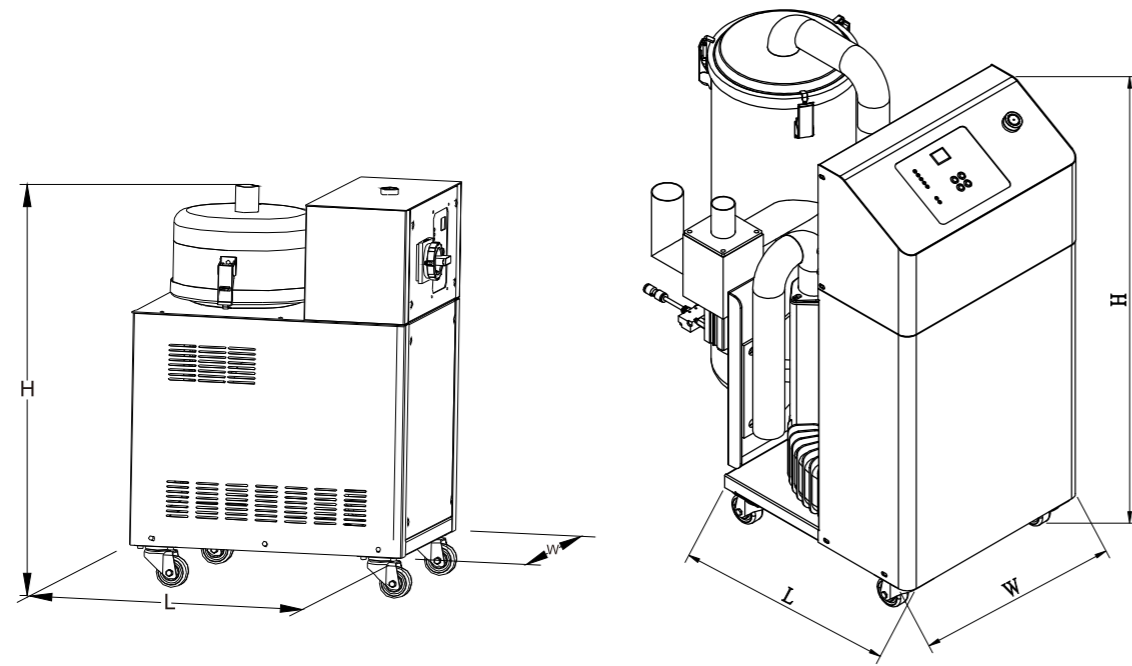
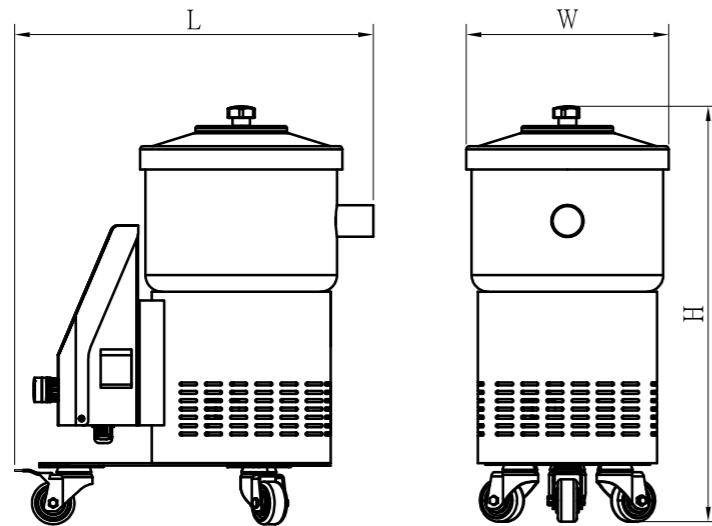
◆尤其适用于干燥、供料二机一体，简化系统结构，提高使用效率，方便操作。

Suitable for drying and feeding materials in one body, which can simple system structure, increasing productivity and convenient operate.

◆维修保养方便、快捷。

Easy and fast to maintain.

产品结构图 Product Structure Diagram



规格表 Specification Sheet

产品型号 Model		TALA-700G	TAL-810G	TAL-815G	TAL-820G	TAL-920G	TAL-915G	TAC-930G
风机形式 Motor Type		碳刷式 Carbon Brush	感应式 Induction	感应式 Induction	感应式 Induction	感应式 Induction	感应式 Induction	感应式 Induction
风机功率 Motor Capacity	KW	1.4	0.75	1.1	1.5	1.5	1.1	2.2
控制站数 Control Stations	站	1	1	1	1	2	2	2
输送能力 Conveying Ability	kg/h	300	500	600	700	700	600	800
进风口径 Air Inlet Size	mm	38.1 (1.5")						
过滤类型 Filter Type		纸制滤芯 Paper Filter $\phi 188 \times \phi 115 \times 145$						
外观尺寸 Dimensions	L(m)	0.435	0.54	0.54	0.54	0.66	0.66	0.66
	W(m)	0.243	0.38	0.38	0.38	0.39	0.39	0.39
	H(m)	0.503	0.69	0.69	0.69	0.81	0.81	0.81
系统电源 Power Supply	V	220VAC 1P/PE 50Hz	380VAC 3P/PE 50Hz					
控制电源 Control Voltage	V		220VAC 1P/PE 50Hz					
总功率 Total Power	KW	1.5	0.9	1.2	1.6	1.6	1.2	2.3
电源线规格 Wires Specifications	mm ²	3x1.5	4x1.5	4x1.5	4x1.5	4x2.5	4x2.5	4x2.5
电源线长度 Wires Length	m	5	5	5	5	5	5	5
可选料斗 Applicable Hopper Model		SR-3E SR-6E SR-12E MR-3 MR-6 MR-12						
机器重量 Weight	kg	30	45	51	56	60	55	65

注：产品规格若有变更，恕不另行通知 We reserve right to change specifications without prior notice.

TAL系列开放式分离吸料主机 TAL Series Detachable Autoloaders (Open type)

自动送料系统
Feeding and Conveying System



特点 Features

- ◆微处理器记忆体使用EEPROM, 切断电源后设定的资料永久保存。

Microprocessor use EPROM to back up data in case power failure and does not require back up battery.

- ◆采用欧化风格设计, 不锈钢制造, 不污染原料, 美化大方。

Machines are designed with exquisite appearance and are made of stainless steel to ensure no material contamination.

- ◆采用下吸风式设计, 过滤器下搭配旋风挡板于分离集尘桶, 可有效地减轻过滤器负荷。

It adapts down - suction design and use a cyclone dust separator and a dust collective bin together for reducing the load of filter effectively.

- ◆分离式集尘桶, 方便清除粉尘。

Separated dust collective bin is easy for cleaning dust.

- ◆主机配备故障及马达过载指示灯, 可及时报警。

To be equipped with warning lamp for alarming pump overload and other malfunctions immediately.

- ◆采用欧规安全插头, 使用时安全可靠。

European plugs ensure reliable & safety operation.

- ◆可根据不同需要选配吸料机, 提供多样式选择。

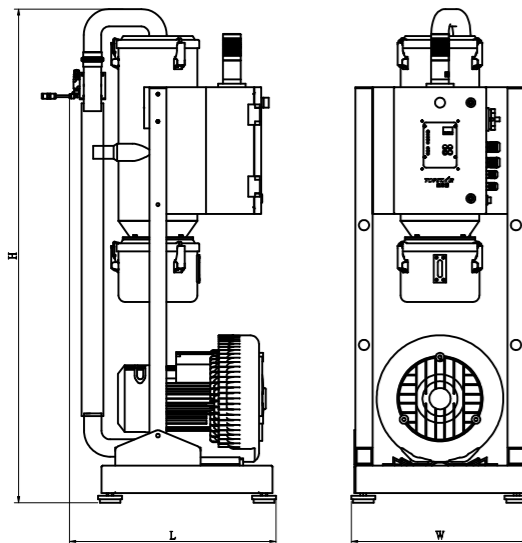
Various autoloaders are available for selection to meet different requirements.

- ◆吸料机主机搭配单段或双段风机

This series of autoloaders are equipped with single-stage blower.

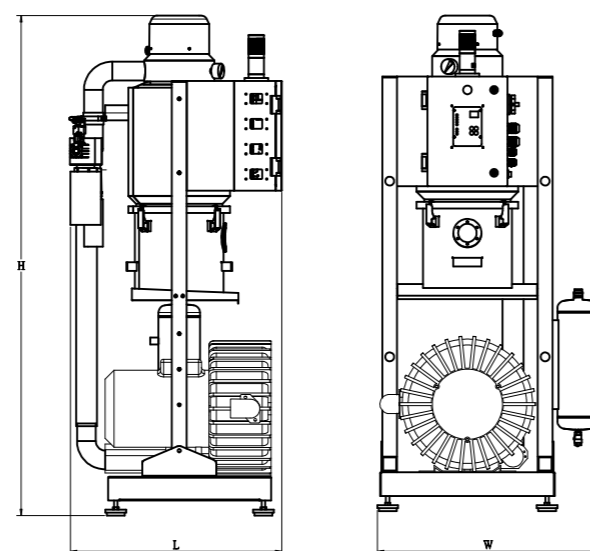
(单段)产品结构图

(Single Stage) Product Structure Diagram



(双段)产品结构图

(Double Stage) Product Structure Diagram



(单段)规格表 (Single Stage) Specification Sheet

产品型号 Model	TAL-3HP-2	TAL-3HP2-2	TAL-3HP4-2	TAL-3HP6-1.5	TAL-4HP-2	TAL-4HP2-2	TAL-4HP4-2	TAL-4HP6-2	TAL-5HP-2	TAL-5HP2-2	TAL-5HP4-2	TAL-5HP6-2	
风机形式 Motor Type	单段 Single Stage												
风机功率 Motor Capacity	KW	2.2	2.2	2.2	2.2	3.0	3.0	3.0	3.0	4.0	4.0	4.0	
进风口径 Air Inlet Size	mm	50.8(2.0")			38.1(1.5")			50.8(2.0")					
控制站次 Control Stations	站	1	2	4	6	1	2	4	6	1	2	4	6
输送能力 Conveying Ability	kg/h	750				830				900			
外观尺寸 Dimensions	L(m)	0.54	0.56	0.69	0.69	0.54	0.69	0.69	0.69	0.69	0.69	0.69	0.69
	W(mm)	0.52	0.52	0.52	0.52	0.52	0.52	0.52	0.52	0.52	0.52	0.52	0.52
	H(m)	1.45	1.45	1.45	1.46	1.45	1.45	1.45	1.45	1.45	1.45	1.45	1.46
系统电源 Power Supply	V	380VAC 3P/PE 50HZ											
控制电源 Control Voltage	V	220VAC 1P/PE 50Hz											
总功率 Total Power	KW	2.3	2.3	2.3	2.3	3.1	3.1	3.1	3.1	4.1	4.1	4.1	4.1
电源线格 Wires Specifications	mm ²	4x2.5											
电源线长度 Wires Length	m	5											
过滤类型 Filter Type		纸质滤芯											
中央集尘桶 Centralized Dust Collector	L	25 部分机型具备释压功能											
标准功能 Standard Functions		集尘功能Duct Collection Functions 消音功能Silencing function											
机器重量 Weight	kg	130	130	130	130	144	144	144	144	148	148	148	148
可选料斗 Applicable Hopper Model		SR-3E SR-6E SR-12E SR-3 SR-6 SR-12 SR-24 ER-6 ER-6E CSR-3E CSR-6E CSR-12E CSR-3 CSR-6 CSR-12 CSR-24											

自动送料系统
Feeding and Conveying System

(双段)规格表 (Double Stage) Specification Sheet

产品型号 Model	TAL-8HP-2	TAL-8HP-2.5	TAL-8HP2-2	TAL-8HP2-2.5	TAL-8HP4-2	TAL-8HP4-2.5	TAL-8HP6-2	TAL-8HP6-2.5	TAL-10HP-2	TAL-10HP-2.5	TAL-10HP2-2	TAL-10HP2-2.5	TAL-10HP4-2	TAL-10HP4-2.5	TAL-10HP6-2	TAL-10HP6-2.5	
风机形式 Motor Type	双段 Double-stage																
风机功率 Motor Capacity	KW	5.5	5.5	5.5	5.5	5.5	5.5	5.5	5.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	
进风口径 Air Inlet Size	mm	63.5(2.5")															
控制站次 Control Stations	站	1	1	2	2	4	4	6	6	1	1	2	2	4	4	6	6
输送能力 Conveying Ability	kg/h	1500				1800				2000				2500			
外观尺寸 Dimensions	L(m)	0.74	0.74	0.74	0.74	0.74	0.74	0.74	0.74	0.74	0.74	0.74	0.74	0.74	0.74	0.74	
	W(m)	0.74	0.74	0.74	0.74	0.74	0.74	0.74	0.74	0.74	0.74	0.74	0.74	0.74	0.74	0.74	
	H(m)	1.69	1.69	1.69	1.69	1.69	1.69	1.69	1.69	1.69	1.69	1.69	1.69	1.69	1.69	1.69	
系统电源 Power Supply	V	380VAC 3P/PE 50HZ															
控制电源 Control Voltage	V	220VAC 1P/PE 50Hz															
总功率 Total Power	KW	5.6	5.6	5.6	2.3	5.6	5.6	5.6	5.6	7.6	7.6	7.6	7.6	7.6	7.6	7.6	
电源线格 Wires Specifications	mm ²	4x4												4x6			
电源线长度 Wires Length	m	6															
过滤类型 Filter Type		布袋过滤 Cloth Filter															
中央集尘桶 Centralized Dust Collector	L	50															
标准功能 Standard Functions		释压功能Pressure Relieve Functions 喷洗功能Spray Cleaning Functions 集尘功能Duct Collection Functions 消音功能Silencing function															
机器重量 Weight	kg	176	182	182	182	176	182	182	182	185	185	185	185	185	185	182	185
可选料斗 Applicable Hopper Model		SR-3E SR-6E SR-12E SR-3 SR-6 SR-12 SR-24 ER-6 ER-6E CSR-3E CSR-6E CSR-12E CSR-3 CSR-6 CSR-12 SR-24															

注: 产品规格若有变更, 恕不另行通知

We reserve right to change specifications without prior notice.

粉体吸料机TALP ALP Power Loader

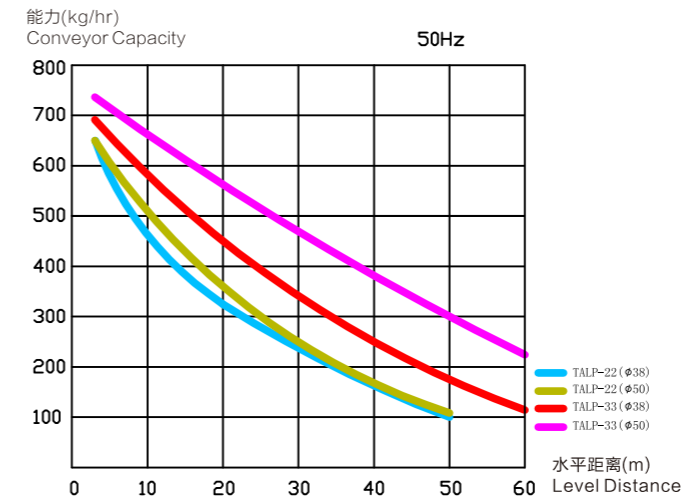
自动送料系统
Feeding and Conveying System



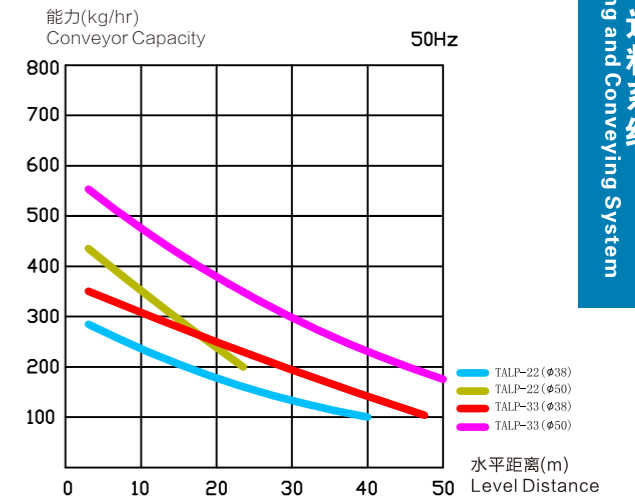
自动送料系统
Feeding and Conveying System

粉体输送能力曲线 Power Conveying Curve

PVC粉体输送实测表
PVC Power Conveying test data Curve



CaCO3粉体输送实测表
CaCO3 Power Conveying test data Curve



方案介绍 Case Introduction

特点 Features

◆排料快不架桥 Fast blowdown and no bridge phenomenon

200A大口径的直通排料阀，排料畅通无残留
DN200 large-caliber straight blow-off valve, unblocked blowdown and no residual

◆自动脉冲反吹清扫 Back-pulse cleaning automatically

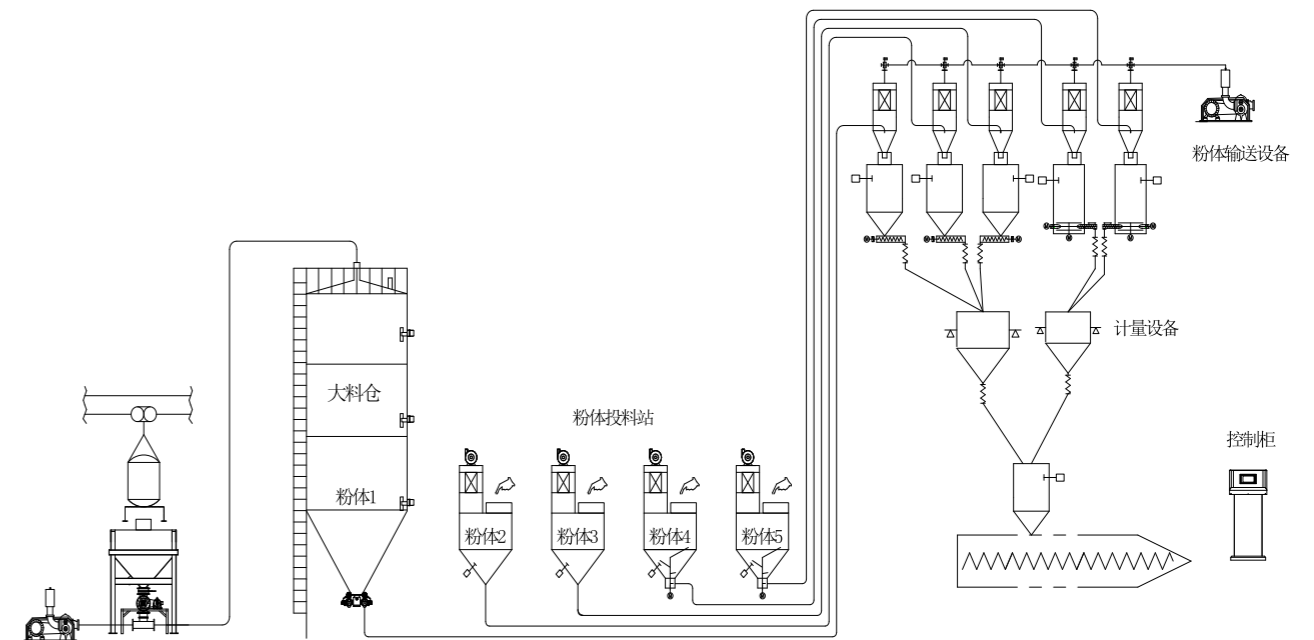
全自动清扫方式，可针对不同粉体设定不同时间参数
Full-automatic cleaning mode, setting different time parameter according to different powder

◆高精度过滤器 High precision filter

配置0.3微米高效过滤器，过滤面积8平方米，保证长期有效使用
0.3 um high precision filter, 8m² filter area, guarantee long-term effective use

◆粉尘不外泄 No powder leakage

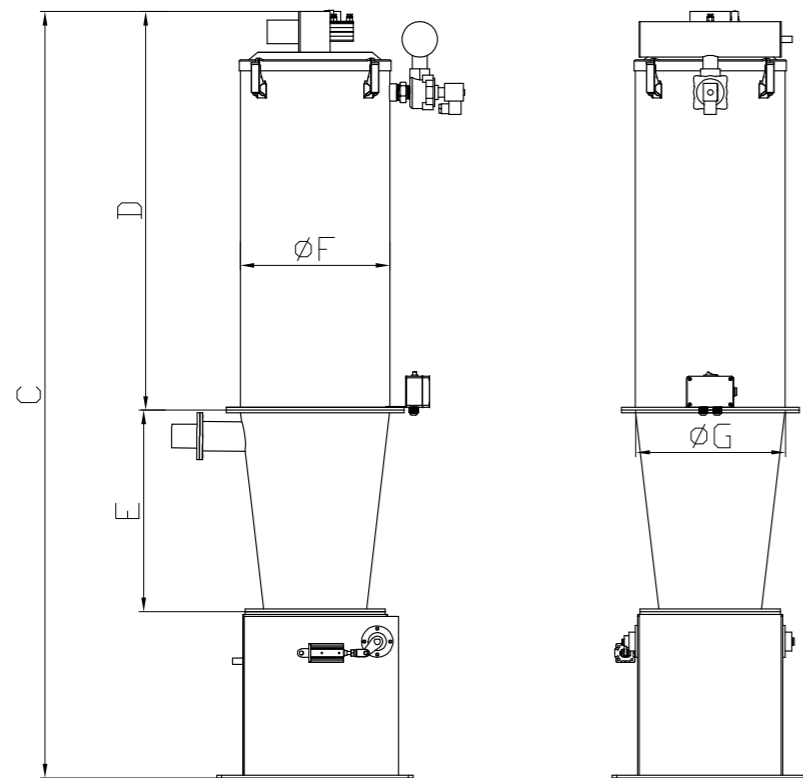
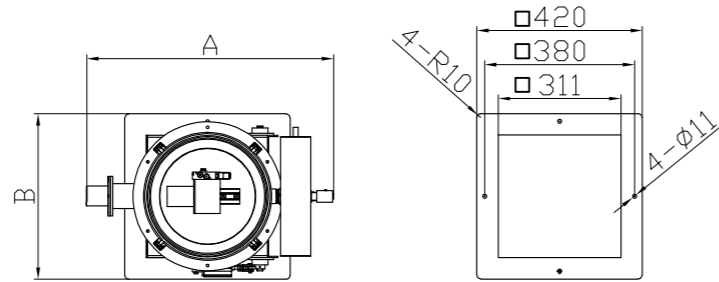
整套设备全部为密闭结构，粉尘不会外泄，
Whole equipment is totally sealing enclose, powder will not leak.



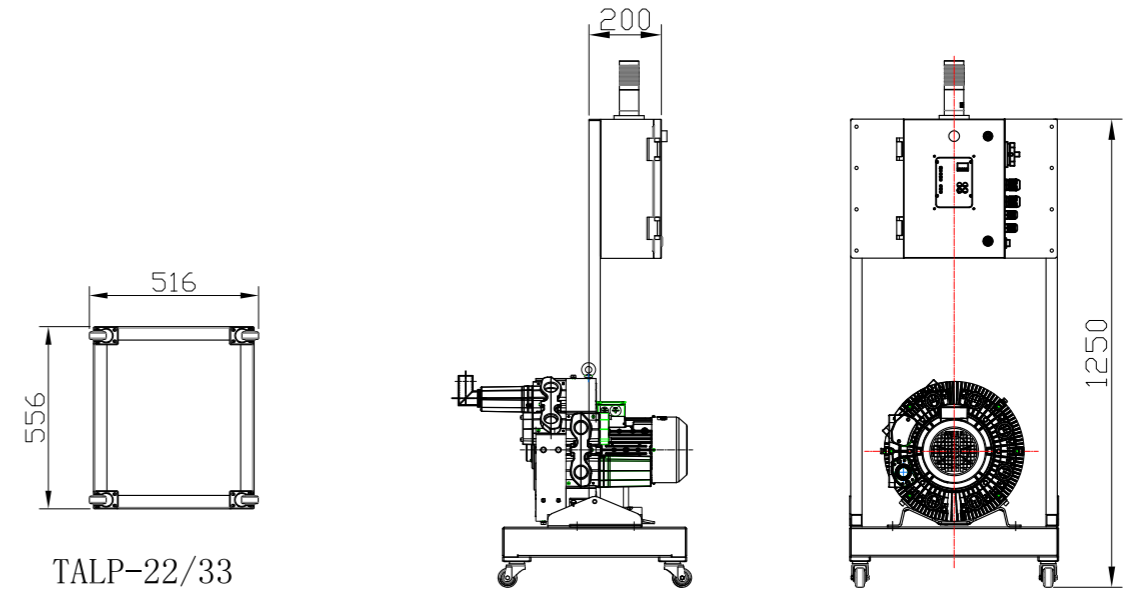
产品结构图 Product Structure Diagram

料杯 Loader Hopper

	PSR-20	PSR-50	PSR-100
A	630	630	630
B	420	420	420
C	1640	1640	1640
D	855	855	855
E	430	430	730
F	320	320	320
G	320	600	600



吸料主机 Loader



TALP-22/33

(双段)规格表 (Double Stage) Specification Sheet

项目 Item		型号 Model	TALP-22	TALP-33	TALP-66
配置料杯规格 (数字代表容量(Lr)) Loader Hopper Model(number means Lr)			PSR20/PSR50		PSR50/PSR100
风机功率(KW) Bower power(KW)			2.2	3.3	6.6
配管形式 Pipe Model			PVC软管或SUS04不锈钢管 PVC hose or SUS304 stainless pipe		
配管口径mm Pipe Diameter			φ38/φ50.8		φ50.8/φ63.5
电源 Power	主回路电压 main current power		AC380V/50Hz 3P 3W+E(标准电压) (standard voltage)		
	控制回路电压 control current voltage		AC200V/220V 50Hz AC24V 1P 2W+E		
	总电气容量 total electric capacity(kW)		3	4	7
电源线 Power line			5m		
重量 Weight(kg)	料杯 Loader Hopper		PSR-20:30kg PSR-50:40kg PSR-100:60kg		
	吸料机本体 Blower Unit		30kg	40kg	80kg
外形尺寸(mm) (长×宽×高) dimensions(mm) (L×W×H)	料杯 Loader Hopper		PSR-20: φ380×1640	PSR-50: φ660×1740	PSR-100: φ660×1840
	吸料机本体 Blower Unit		560X520X1400		800X800X1800

注: 产品规格若有变更, 恕不另行通知 We reserve right to change specifications without prior notice.

料杯 Hopper Receivers



MR系列

FSR系列

SR系列

CSR系列

料杯可控制吸料机之吸料动作顺畅。提供不同料杯系列-普通型料杯,不锈钢料杯,光学级料杯等供客户有多样性的选择。使用不锈钢材质,确保原料不受污染,搭配透明强化玻璃设计,容易监看料位情况,特别适用于光学级产品所使用。可直接安装在注塑机上或配合吸料机使用,清料,换料等工作更为得心应手。

主要分为:普通型料杯ER系列、沸腾式不锈钢料杯FSR系列、不锈钢料杯SR系列、中央式不锈钢料斗CSR系列。

Hopper Receivers are fitted with sensors to control materials suction smoothly. Diverse Hopper Receivers - standard type, stainless type and for optics type are provided according to customers' various requirements. Stainless hopper receivers ensure no contamination to raw materials and they are equipped with see-through window to monitor materials levels which are especially suitable for application of optics. They can be mounted onto plastic injection molding machines directly or to work with separated autoloaders and give more convenient on cleaning or changing materials. Including: ER Series Standard Hopper Receivers, FSR Series Optics Stainless Steel Hopper Receivers, SR Series Stainless Steel Hopper Receivers, CSR Series Central Stainless Steel Hopper Receivers.

特点 Features

- ◆ER/FSR系列接触原料部分采用不锈钢材质结构, SR/CSR/FSR系列采用全不锈钢材质结构, 确保原料不受污染, 用以提供分离式吸料机选用。

Stainless steel construction used by ER/FSR series for ensuring material free and for all structural by SR/CSR/FSR series from contamination that working with detachable autoloaders;

- ◆均采用不锈钢落料挡板, 不需随不同原料而调整。

Mechanical stainless flap fitting on ER/SR/CSR series that need not to be adjusted according to different material;

- ◆FSR/SR/CSR系列法兰座底与料斗之间采用卡箍锁住, 便于拆卸。

With hopper receivers and bases are locked by hinge, FSR/SR/CSR series is easy for dismantle;

- ◆CSR系列采用分离阀, 几台中央式吸料机共用一台马达适用中央供料系统;

A diaphragm valve fitting on CSR series if several central hopper receivers want to share same blower for centralized feeding system;

- ◆FSR系列特别针对光学级产品设计,减少粉末对产品影响,提升产品良率。

FSR series is particularly designed for optic product use for reducing powder to cause any defects for enhancing productivity qualities.

- ◆均装配对射式光电开关, 适于直接安装成型机入料口; 装配迎接开关, 适于直接安装成型机料斗上。

Autoloaders equip with photo sensors which are mounted onto the feeding port of injection molding machines; autoloaders equip with proximity switch which are mounted onto the hopper dryers.

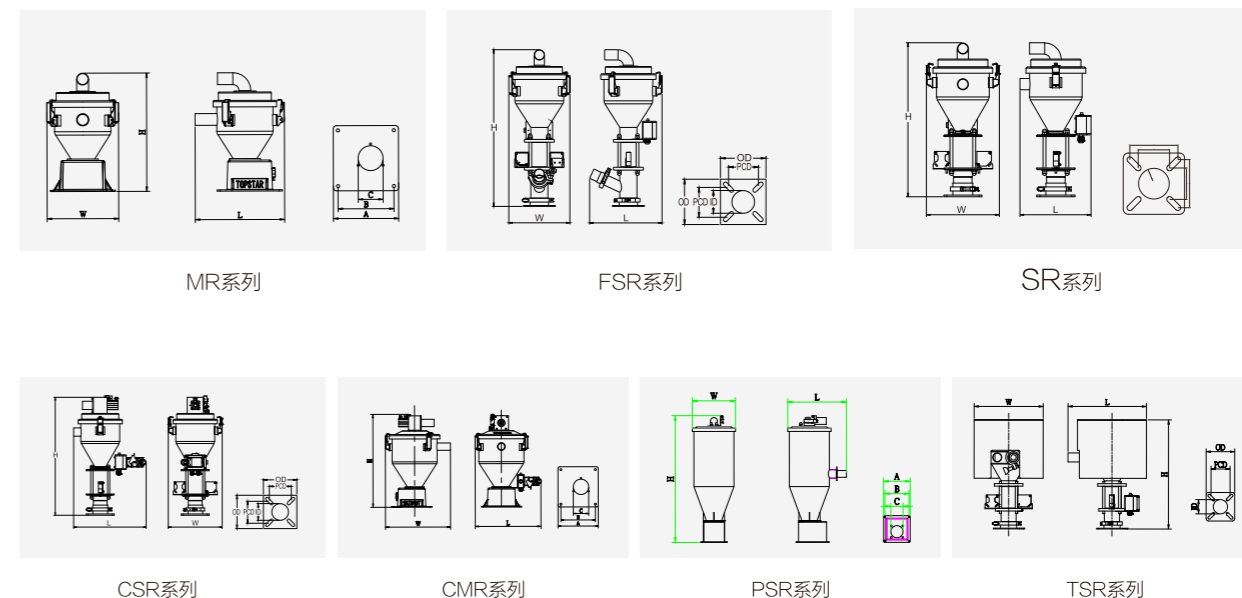
- ◆均采用玻璃管搭配静电电容感测器设计, 可精确侦测原料输送;

To adopt glass tube with photo sensor (static capacity detection) for precisely detect material conveying.

- ◆均装配不锈钢滤网, 可以及时清除积尘。

To be fitted with stainless screener for easy filtering dust.

产品结构图 Product Structure Diagram



MR系列

FSR系列

SR系列

CSR系列

CMR系列

PSR系列

TSR系列

(双段)规格表 (Double Stage) Specification Sheet

产品型号 Model	MR-3	MR-6	MR-12	CMR-3	CMR-6	CMR-12	CMR-24	CMR-48	PSR-6	PSR-20	TSR-1E	SR-02E	SR-1E	SR-3E	SR-6E	SR-12E	SR-24E	CSR-3E	CSR-6E	CSR-12E	CSR-24E		
料斗容量 Hopper Capacity	L	3	6	12	3	6	12	24	48	6	20	1	0.2	1	3	6	12	24	3	6	12	24	
输送能力 Conveying Capacity	kg/h	70	140	200	70	140	200	320	500	140	250	30	10	30	70	140	200	320	70	140	200	320	
感应类型 Sensor Type		磁感应 Magnetic induction						旋转式 Stop rotating				光电式 Photoelectric											
料管口径 Hose Size	mm	φ38.1 (φ50.8)						φ50.8 (φ63.5)		φ38.1 (φ50.8)		φ38.1		φ38.1 (φ50.8)									
过滤类型 Filter Type		金属网/Metal mesh (304/1.2/φ2×2)						滤袋/Sieve/10μm				金属网/Metal mesh (304/1.2/φ2×2)											
外观尺寸 Dimensions	L(m)	0.29	0.34	0.405	0.288	0.34	0.405	0.455	0.52	0.455	0.526	0.29	0.137	0.168	0.218	0.259	0.382	0.382	0.205	0.259	0.382	0.393	
	W(m)	0.23	0.275	0.331	0.231	0.275	0.331	0.325	0.406	0.325	0.36	0.29	0.175	0.169	0.289	0.316	0.385	0.385	0.362	0.389	0.457	0.465	
	H(m)	0.38	0.462	0.475	0.382	0.462	0.475	0.765	0.898	0.911	1.167	0.459	0.285	0.305	0.512	0.592	0.629	0.844	0.585	0.668	0.658	0.879	
固定尺寸 Size	A(m)	0.21		0.21		0.2		0.2		0.095	0.071	0.071	0.095	0.095	0.165	0.165	0.095	0.095	0.165	0.165	0.165	0.165	
	B(m)	0.18		0.18		0.18		0.18		0.06	0.059	0.059	0.06	0.06	0.82	0.82	0.06	0.06	0.82	0.82	0.06	0.06	
	C(m)	0.092		0.092		0.091		0.091		0.06	0.03	0.03	0.06	0.06	0.06	0.06	0.06	0.06	0.06	0.06	0.06	0.06	
机器重量 Weight	kg	6	7	8	6.5	7.5	8.5	9	10	6.5	7.5	5	4.5	5	6	7	8	9	6.5	7.5	8.5	9.5	

注: 产品规格若有变更, 恕不另行通知 We reserve right to change specifications without prior notice.

C

TTW系列水式模温机
TTW Series Water Type Mold
Temperature Controllers

C-1

TTO系列油式模温机
TTO Series Oil Type Mold
Temperature Controllers

C-7



TTW系列水式模温机

TTW Series Water Type Mold Temperature Controllers

模温控制系统
Mold Temperature Control System



使用水为传热媒介，以直接（低温型）或间接冷却（高温型）方式达到热交换。具有热传导效率高，污染少，水资源容易取得，使用成本低等优点。标准型温度控制达120~180℃。

Water Type Mold Temperature Controllers use water as heating media to realize heat exchange by direct cooling for standard temperature control from 120~180℃. Water type has its superiorities with high efficient heat transmission, less pollution, water resource easy to be attained with low cost.

冷却单元的冷却器结构获得实用新型专利
Practical New Patent for structure of cooler
专利号/Patent No: ZL 201120245120.X

特点 Features

◆ 电控箱与机身隔离，隔热效果佳，电器使用寿命长。

Electronic control panel and machine body are isolated to acquire good effects on heat insulation in order to extend the service life of electrical components.

◆ 模温机专用触摸屏控制器，控温更合理，省电35%以上。

P.I.D multi-stage temperature control system can save power up to 35% thanks to control temperature accurately & reasonably.

◆ 安全保护及故障指示系统完善，维修方便无需专业人员。

Perfect safety protection and error indication display which are easy maintained and repaired, even without professionals can do it.

◆ 进口高级组件，使用年限长。

Imported hi-class parts with long service life.

◆ 升降温速度快，温度精确稳定，可达±0.1℃。

Rapid heating and cool down speeds lead temperature to be kept precisely and stably with accuracy up to ±0.1.

◆ 独特的加热设计，适合不同温控场所使用，节能效果明显。

Unique heating design are suitable to different temperature control application with excellent & distinct power saving.

◆ 主管路采用304不锈钢一体成型，管损小，加热均匀，使用寿命长。

304 stainless steel integrated pipelines with less pipe resistance and even heating for long service life.

◆ 开机自动排气功能。

Automatic air-exhausting function after startup.

◆ 吹气回水功能。

Air blowing and return water function.

安全保护及指示系统 Safety Protecting and Indiction System

安全保护及指示系统

电源欠相保护
总电源保护及指示灯
泵反转保护及指示灯
泵过载保护及指示灯
缺水保护及指示灯
过热保护及指示灯
热水By-pass 压回路
强制冷却
温度异常警报
异常警报蜂鸣器

Safety Protection and Indiction System

Power lack-phase protection
Power supply protection and indicating lamp
Pump reverse protection and indicating lamp
Pump overload protection and indicating lamp
Water shortage protection and indicating lamp
Overheat protection and indicating lamp
Hot water by-pass pressure release loop
Forced cooling
Abnormal temperature alarm
Abnormal alarm buzzer



双温水式模温机
Dual-purpose water type mold temperature controller

模温控制系统
Mold Temperature Control System

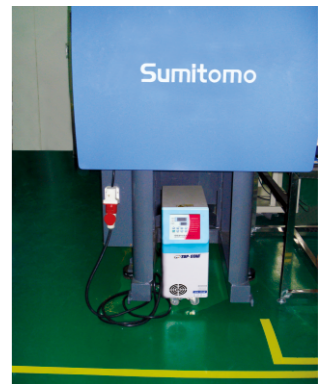
选择加装配件 Additional Equipment For Option

感温棒接到外部配线

大型水质滤芯器
防漏电保护开关
电压异常保护开关
铁弗龙管

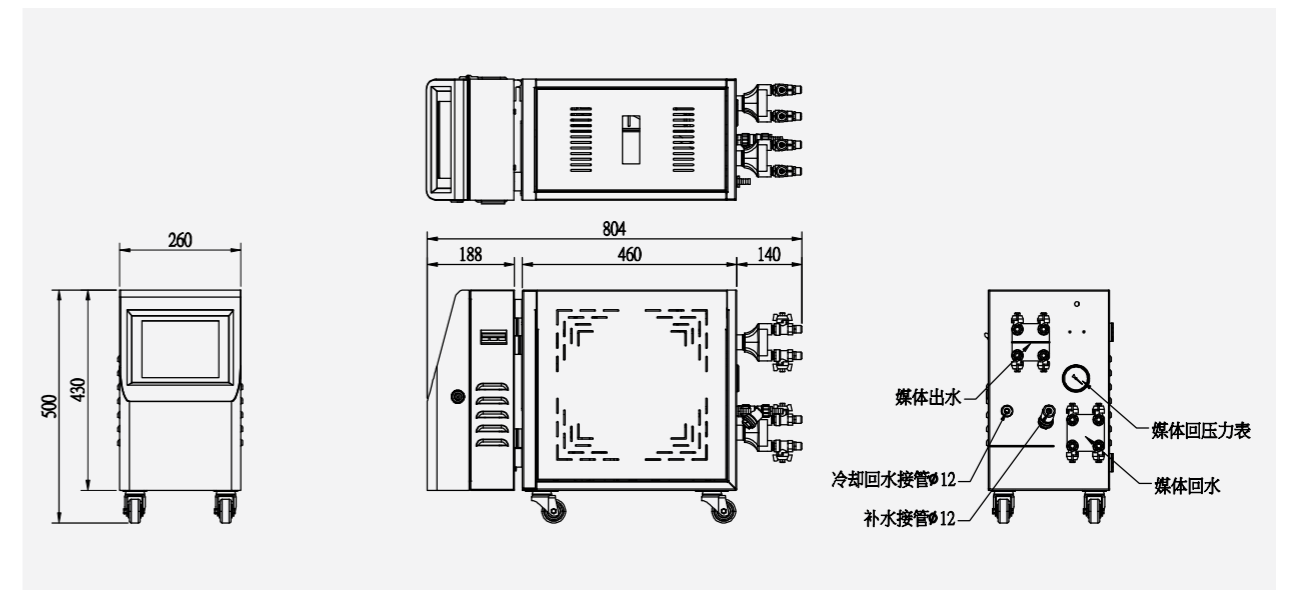
Thermocouplen for connecting external wiring

Large water filter
leakage protection switch
Abnormal voltage protection switch
Teflon hose

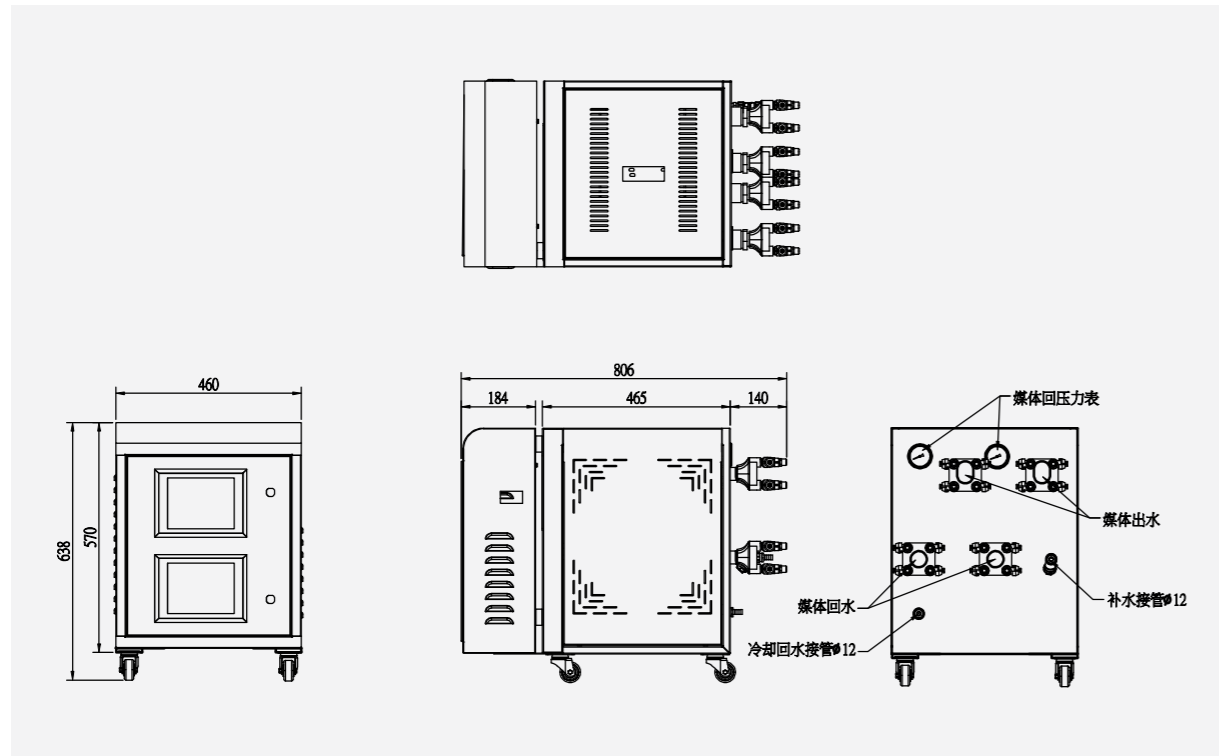


产品结构图 Product Structure Diagram

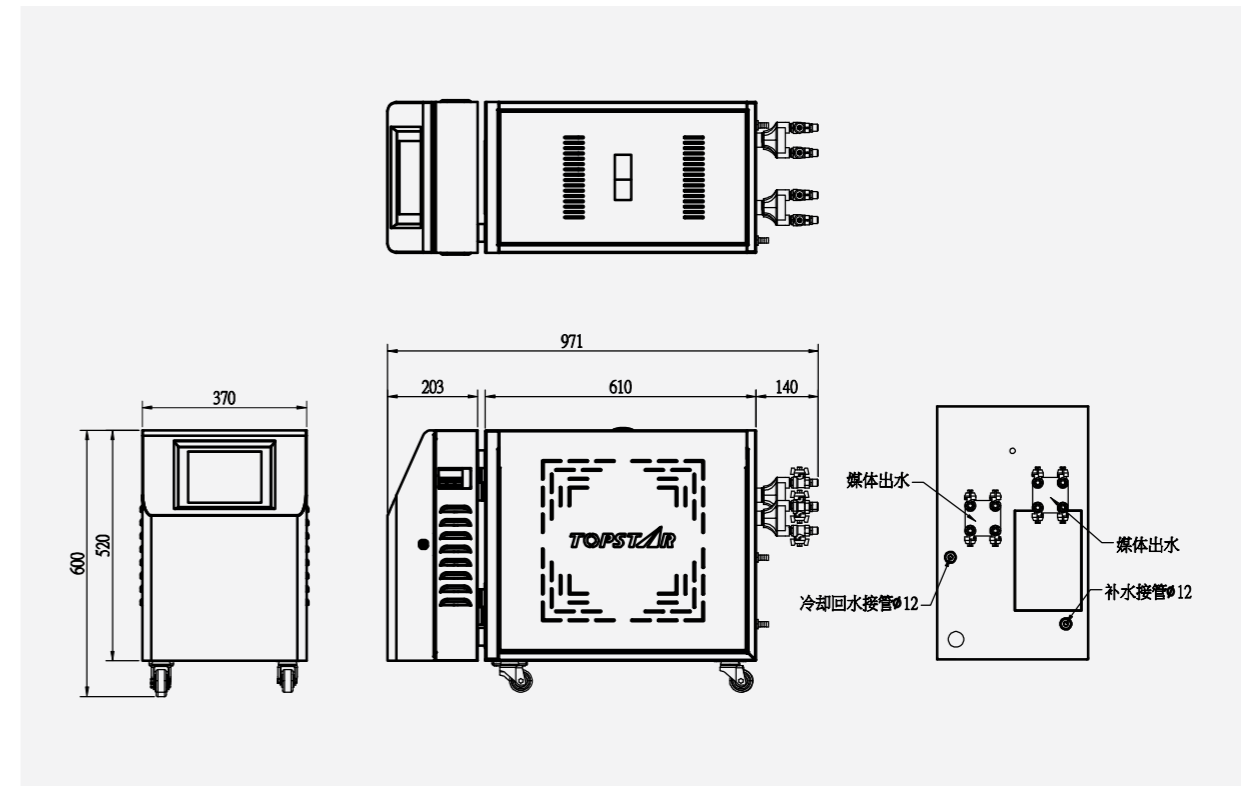
8.1 TTW-1210B(不含选购件)



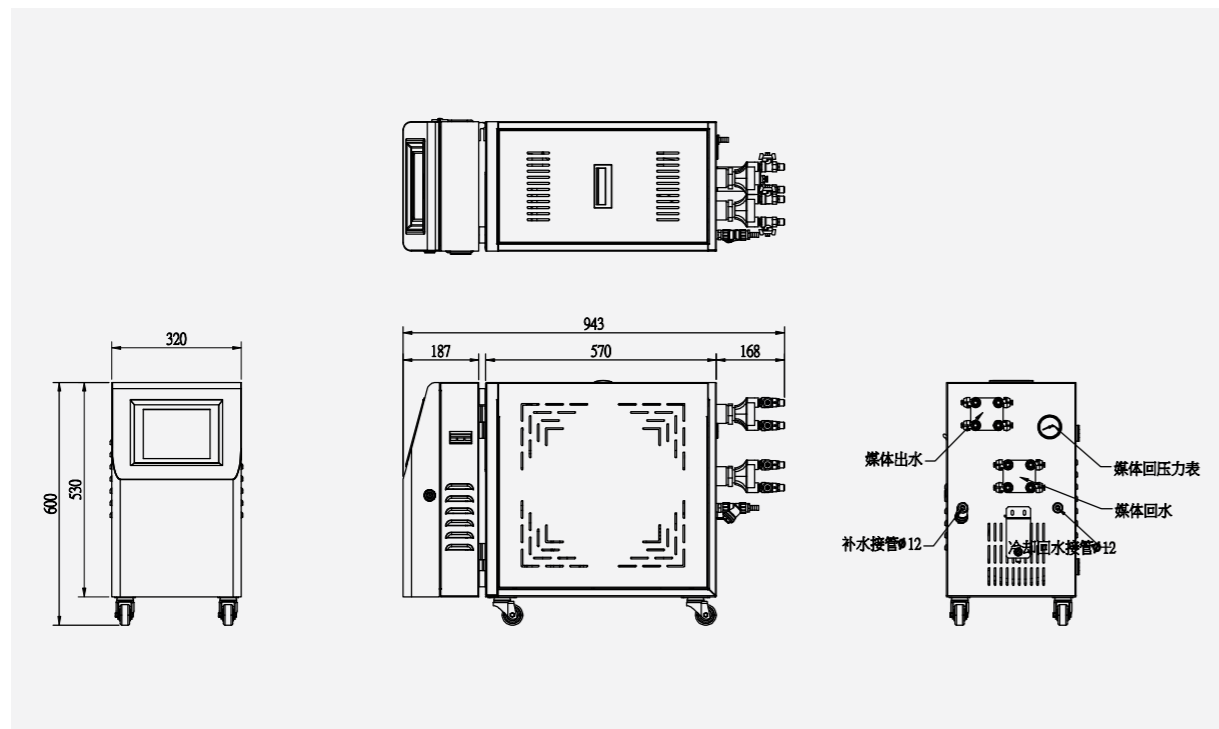
8.2 TTW-1210DB(不含选购件)



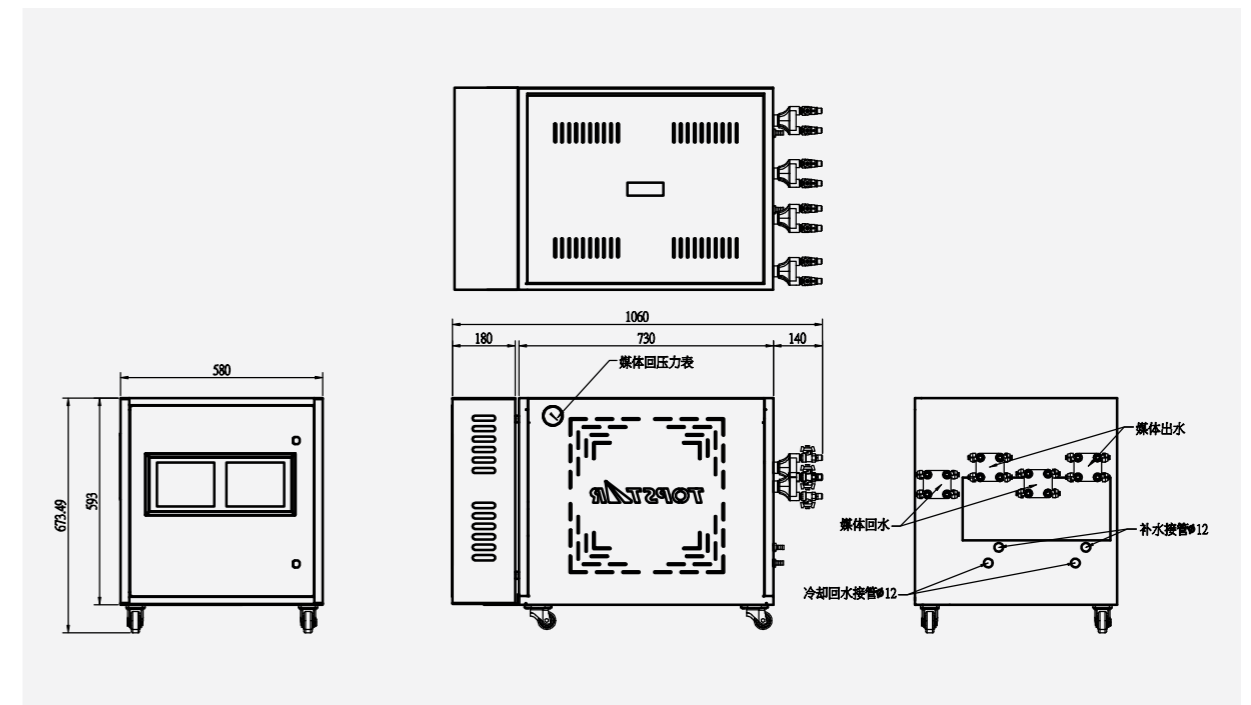
8.4 TTW-1610B/1810B(不含选购件)



8.3 TTW-1220B/1230B(不含选购件)



8.5 TTW-1610DB/1810DB(不含选购件)



规格表 Specification Sheet

项目 item	型号 model	TTW-1205B	TTW-1210B	TTW-1210DB	TTW-1220B	TTW-1230B	TTW-1610B	TTW-1610DB	TTW-1810B	TTW-1810DB	
适用范围 range of application		清水 clean water									
最高温度(°C) max. temperature		120				160			180		
最低温度(°C) min. temperature		冷却水温度+5°C water temperature +5°C									
热媒体 medium		清水 clean water									
冷却方式 cool mode		直接冷却 direct cool					间接冷却 indirect cool				
加热管功率(KW) heater capacity		6	9	9X2	9	12	9	9X2	9	9X2	
媒体泵 pump	功率(KW)power	0.37	0.75	1.5	1.5	2.2	0.75	0.75X2	磁力泵1.1	1.1X2	
	最大流量(Lr/min) max.flow	48	58	58	190	230	60	60	71	71	
	最大压力(Mpa) max.pressure	0.3	0.4	0.4	0.22	0.28	0.45	0.45	0.53	0.53	
	流量(Lr/min) flow	44/30/13	58/38/21	58/38/21	190/150/110	220/175/60	50/40/30	50/40/30	60/40/11	60/40/11	
	压力(mpa) pressure	0.1/0.16/0.24	0.14/0.26/0.38	0.14/0.26/0.38	0.15/0.18/0.2	0.19/0.22/0.26	0.1/0.2/0.3	0.1/0.2/0.3	0.1/0.26/0.44	0.1/0.26/0.44	
增压泵(W) booster pump		-	-	-	-	-	48				
媒体进出口口径 (分流器型式) inlet/outlet pipe(splitter)		2进2出 2 in 2 out	4进4出 4 in 4 out	4进4出*2 4 in 4 out	4进4出 4 in 4 out	4进4出 4 in 4 out	4进4出 4 in 4 out	4进4出*2 4 in 4 out	4进4出 4 in 4 out	4进4出*2 4 in 4 out	
补水口径 supply water pipe		Φ12									
冷却回水口径 water outlet pipe		Φ12									
补水流量要求 (客户提供) L/min water flow(custmor)		10	15	30	30	45	30	60	30	60	
压缩空气要求(清模选购项) compressed air(clean mould)		0.4-0.7mpa X 100L/min									
报警功能 alarm		逆相、媒体不足、媒体泵过负荷、温度探头断线、温度上下限报警 phase fault, lack medium, pump overload, thermocouple fault, temperature low/high limit alarm									
电源 power	主回路电压 main current power	AC380V/50Hz 3P 3W+E(标准电压) (standard voltage)									
	控制回路电压 control current voltage	AC200V/220V 50Hz AC24V 1P 2W+E									
	总电气容量(KW)Total electric capacity	200V/220V /380V	6.5	10	20	10.7	14.5	10	20	11.3	20.4
	主空开容量(A)Main breaker capacity	200V/220V /380V/415V /440V	25	63	100	63	63	32	100	63	100
电源线 power line		5m									
涂装色 color	机架本体 rack	灰白 (潘通冷灰1C) gray									
	电气箱门、封板 electric box, cover plate	绿色(潘通3262C) green									
	SUS不锈钢部分 SUS stainless steel part	无 None									
重量 weight	kg	50	55	110	85	90	70	180	65	190	
外形尺寸(mm) (长×宽×高) dimensions(mm) (L×W×H)		664×260×500	664×260×500	646×460×638	775×320×600	775×320×600	831×370×600	920×580×673	831×370×600	920×580×673	

项目 item	型号 model	TTW-125018	TTW-125030	TTW-1620	TTW-1630	TTW-1650	TTW-184024 (磁力泵)
适用范围 range of application		清水 clean water					
最高温度(°C) max. temperature		120			160		180
最低温度(°C) min. temperature		冷却水温度+5°C water temperature +5°C					
热媒体 medium		清水 clean water					
冷却方式 cool mode		直接冷却 direct cool			间接冷却 indirect cool		
加热管功率(KW) heater capacity		9X2	15X2	9	9X2	9X2	12X2
媒体泵 pump	功率(KW)power	3.7	3.7	1.5	2.2	3.7	磁力泵3
	最大流量(Lr/min) max.flow	475	475	190	230	475	100
	最大压力(Mpa) max.pressure	0.35	0.35	0.22	0.28	0.35	0.5
	流量(Lr/min) flow	416/225/105	416/225/105	190/150/110	220/175/60	416/225/105	80/50/30
	压力(mpa) pressure	0.2/0.3/0.33	0.2/0.3/0.33	0.15/0.18/0.2	0.19/0.22/0.26	0.2/0.3/0.33	0.30/0.4/0.45
增压泵(W) booster pump		-	-	48			

媒体进出口口径 (分流器型式) inlet/outlet pipe(splitter)	8进8出 8 in 8 out	8进8出 8 in 8 out	4进4出 4 in 4 out	4进4出 4 in 4 out	4进4出 4 in 4 out	4进4出 4 in 4 out	8进8出 8 in 8 out	8进8出 8 in 8 out		
补水口径 supply water pipe	Φ12									
冷却回水口径 water outlet pipe	Φ12									
补水流量要求 (客户提供) L/min water flow(custmor)	60	60	15	30	30	45	60	30		
压缩空气要求(清模选购项) compressed air(clean mould)	0.4-0.7mpa X 100L/min									
报警功能 alarm	逆相、媒体不足、媒体泵过负荷、温度探头断线、温度上下限报警 phase fault, lack medium, pump overload, thermocouple fault, temperature low/high limit alarm									
电源 power	主回路电压 main current power	AC380V/50Hz 3P 3W+E(标准电压) (standard voltage)								
	控制回路电压 control current voltage	AC200V/220V 50Hz AC24V 1P 2W+E								
	总电气容量(KW)Total electric capacity	200V/220V /380V	22	34	10	10.5	11	20.5	22	27.5
	主空开容量(A)Main breaker capacity	200V/220V /380V/415V /440V	63	100	63	63	32	63	100	100
电源线 power line	5m									
涂装色 color	机架本体 rack	灰白 (潘通冷灰1C) gray								
	电气箱门、封板 electric box, cover plate	绿色(潘通3262C) green								
	SUS不锈钢部分 SUS stainless steel part	无 None								
重量 weight	kg	90	95	55	85	90	130	100	130	
外形尺寸(mm) (长×宽×高) dimensions(mm) (L×W×H)		1017×500×926	1017×500×926	680×260×500	774×320×600	801×350×790	967×440×853	1017×500×926	1033×400×870	

项目 item	型号 model	TTW-1205DB	TTW-1210DB	TTW-1220D	TTW-125030D	TTW-1620D	TTWC-1210	TTWC-1230	TTWC-1610	
适用范围 range of application		清水 clean water						纯水		
最高温度(°C) max. temperature		120			160		120		160	
最低温度(°C) min. temperature		冷却水温度+5°C water temperature +5°C						冷水温度+5°C water temperature +5°C		
热媒体 medium		清水 clean water						纯水 clean water		
冷却方式 cool mode		直接冷却 direct cool						间接冷却 indirect cool		
加热管功率(KW) heater capacity		6x2	9x2	9x2	15x4	9x2	9	18	9	
媒体泵 pump	功率(KW)power	0.37x2	0.75x2	1.5x2	3.7x2	1.5x2	0.75	2.2	0.75	
	最大流量(Lr/min) max.flow	48	58	190	475	190	58	150	60	
	最大压力(Mpa) max.pressure	0.3	0.4	0.22	0.35	0.22	0.4	0.45	0.45	
	流量(Lr/min) flow	44/30/13	58/38/21	190/150/110	416/225/105	190/150/110	58/38/21	120/80/60	50/40/30	
	压力(mpa) pressure	0.1/0.16/0.24	0.14/0.26/0.38	0.15/0.18/0.2	0.2/0.3/0.33	0.1/0.18/0.24	0.14/0.26/0.38	0.25/0.35/0.45	0.1/0.2/0.3	
增压泵(W) booster pump		-	-	-	-	48				
媒体进出口口径 (分流器型式) inlet/outlet pipe(splitter)		2进2出x2 2 in 2 outx2	4进4出x2 4 in 4 outx2	4进4出x2 4 in 4 outx2	1进1出x2 1 in 1 outx2	4进4出x2 4 in 4 outx2	4进4出 4 in 4 out	4进4出 4 in 4 out	4进4出 4 in 4 out	
补水口径 supply water pipe		Φ12								
冷却回水口径 water outlet pipe		Φ12								
补水流量要求 (客户提供) L/min water flow(custmor)		20	30	60	90	60	水箱容积(15L)	水箱容积(50L)	水箱容积(15L)	
压缩空气要求(清模选购项) compressed air(clean mould)		0.4-0.7mpa X 100L/min								
报警功能 alarm		逆相、媒体不足、媒体泵过负荷、温度探头断线、温度上下限报警 phase fault, lack medium, pump overload, thermocouple fault, temperature low/high limit alarm								
电源 power	主回路电压 main current power	AC380V/50Hz 3P 3W+E(标准电压) (standard voltage)								
	控制回路电压 control current voltage	AC200V/220V 50Hz AC24V 1P 2W+E								
	总电气容量(KW)Total electric capacity	200V/220V /380V	13	19.5	21	68	21.5	10	21	10
	主空开容量(A)Main breaker capacity	200V/220V /380V/415V /440V	63	63	63	200	100	32	63	63
电源线 power line		5m								
涂装色 color	机架本体 rack	灰白 (潘通冷灰1C) gray								
	电气箱门、封板 electric box, cover plate	绿色(潘通3262C) green								
	SUS不锈钢部分 SUS stainless steel part	无 None								
重量 weight	kg	70	90	120	160	140	55	120	130	
外形尺寸(mm) (长×宽×高) dimensions(mm) (L×W×H)		800×464×638	800×464×638	1047×600×650	1017×901×925	1090×600×778	823×320×780	1160×650×980	823×320×780	

注: 产品规格若有变更, 恕不另行通知

We reserve right to change specifications without prior notice.

TTO系列油式模温机

TTO Series Oil Type Mold Temperature Controllers

模温控制系统
Mold Temperature Control System



使用油为传热媒介，以间接冷却方式达到热交换，具有控温范围大，热稳定性好等优点。标准型温度控制达200℃，高温型已达300℃。

Oil Type Mold Temperature Controllers use oil as heating media to realize heat exchange by indirect cooling. Oil type has its superiorities with wide temperature controlled range and excellent heat stability. Standard heating temperature can reach at 200℃ while high temperature type can reach 300℃.

特点 Features

◆ 电控箱与机身隔离，隔热效果佳，电器使用寿命长。

Electronic control panel and machine body are isolated to acquire good effect on heat insulation in order to extend the service life of electrical components.

◆ 模温机专用PID控制器，控温更合理，省电35%以上。

P.I.D multi-stage temperature control system can save power up to 35% thanks to control temperature accurately & reasonably.

◆ 安全保护及故障指示系统完善，维修方便无需专业人员。

Perfect safety protection and error indication display which are easy maintained and repaired, even without professionals can do it.

◆ 进口高级组件，使用年限长。

Imported hi-class parts with long service life.

◆ 升降速度快，温度精确稳定，可达±0.1℃。

Rapid heating and cool down speeds lead temperature to be kept precisely and stably with accuracy up to ±0.1.

◆ 独特的加热设计，适合不同温控场所使用，节能效果明显。

Unique heating design are suitable to different temperature control application with excellent & distinct power saving.

◆ 主管路采用304不锈钢一体成型，管损小，加热均匀，使用寿命长。

304 stainless steel integrated pipelines with less pipe resistance and even heating for long service life

◆ 开机自动排气功能。

Automatic air-exhausting function after startup.

◆ 吹气回油功能。

Air blowing and return oil function.

安全保护及指示系统 Safety Protecting and Indiction System

电源欠相保护
总电源无熔丝断路器
泵反转保护及指示灯
泵过载保护及指示灯
缺水保护及指示灯
过热保护及指示灯
热油By-pass 压回路
强制冷却
温度异常警报
异常警报蜂鸣器
缺油保护及指示灯

Safety Protection and Indiction System
Power lack-phase protection
Non-fuse circuit braker for protecting power supply
Pump reverse protection and indicating lamp
Pump overload protection and indicating lamp
Water shortage protection and indicating lamp
Overheat protection and indicating lamp
Hot oil by-pass pressure release loop
Forced cooling
Abnormal temperature alarm
Abnormal alarm buzzer
Oil shortage protection and indicating lamp

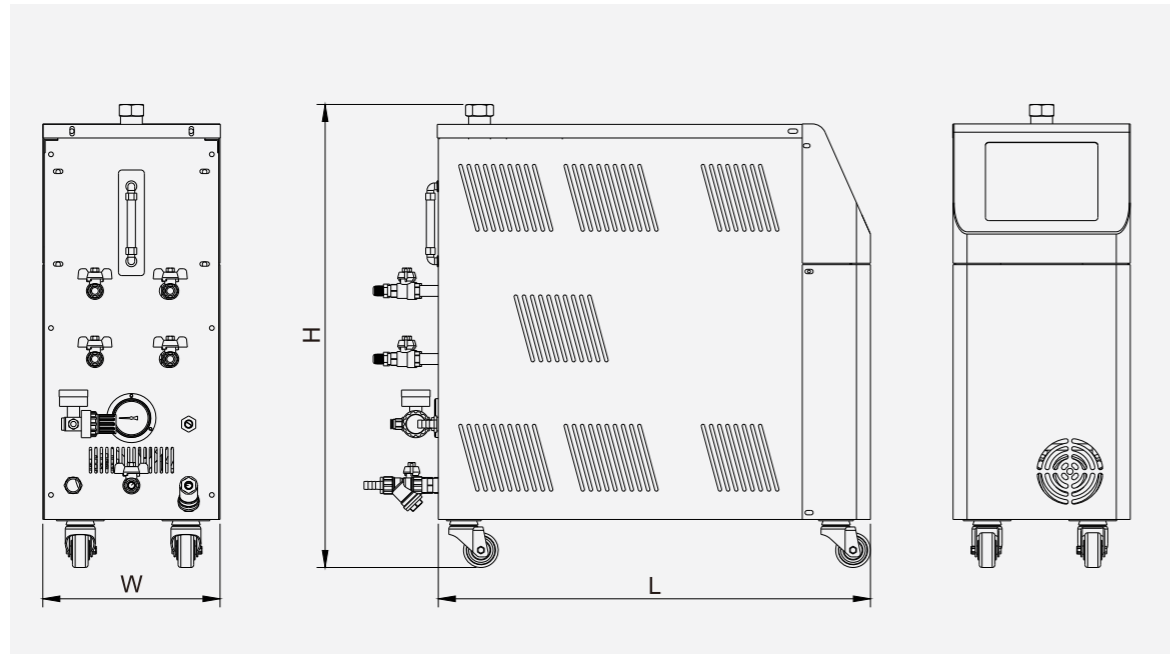
模温控制系统
Mold Temperature Control System

选择加装配件 Additional Equipment For Option

感温棒接到外部配线
防漏电保护开关
回油温度显示表
电压异常保护开关
铁弗龙管

Thermocouplen for connecting external wiring
leakage protection switch
Thermometer for return oil
Abnormal voltage protection switch
Teflon hose

产品结构图 Product Structure Diagram



双温油式模温机
Dual-purpose oil type mold temperature controller

规格表 Specification Sheet

产品型号 Model	TTO-2005	TTO-2010	TTO-2020	TTO-3010	TTO-2005D	TTO-2010D	TTO-2020D
加热器功率 Heater Power (KW)	6	9	9	12	6x2	9x2	12x2
传热媒介 Heat Transfer Medium	油 Oil						
冷却方式 Cooling Method	间接冷却 Indirect						
冷却水压要求 Min. Water Pressure (Kg/cm2)	2-5						
冷却水配管 Cooling Water Pipe	200 PT1/2						
最高使用温度 Max. Working Temp. (°C)	200	200	200	300	200	200	200
最低使用温度 Min. Working Temp. (°C)	进油温度+15°C Inlet Temp.+15°C						
温控精度 Temperature Control Accuracy(°C)	±1°C						
热水配管 Hot Water Pipe	2进2出PT3/8 2in2outPT3/8	4进4出PT 3/8 4in4out PT3/8	4进4出PT 3/8 4in4out PT3/8	4进4出PT 3/8 4in4out PT3/8	2进2出PT3/8x2组 2in2out PT3/8x2	4进4出PT 3/8x2组 4in4out PT3/8x2	4进4出PT3/8x2组 4in4out PT3/8x2
冷却能力 Cooling Capacity (Kcal/H)	8000	9000	19000	95000	16000	18000	18000
水泵功率 Pump Power (HP)	0.5	1	2	1	0.5x2	1x2	2x2
水泵流量 Pump Flow (L/min)	61	63	191	71	61x2	63x2	191x2
油箱容量 Oil Tank (L)	7	7	19	26 13	7x2	7x2	50
水泵扬程 Water pump lifts (M)	28	38	26	磁力泵45m	28	38	26
系统电源 Power Supply (V)	AC380V/3P/50HZ						
机器总功率 Total Power (KW)	6.5	9.9	10.7	12.9	13	19.8	27
电源线规格 Wires Specifications (mm ²)	4x4		4x6		4x10		
电源线长度 Wires Length (M)	6						
外观尺寸 Dimensions LxHxW(m)	0.635*0.65*0.26	0.67*0.7*0.29	1.15*0.94*0.45	1*0.89*0.35	0.635*0.65*0.52	0.67*0.7*0.58	1.4*0.99*0.7
机器重量 Weight (Kg)	60	70	100	155	110	130	190

注：产品规格若有变更，恕不另行通知 We reserve right to change specifications without prior notice.

D

TCA系列风冷式冰水机
TCA Series Air Chillers

D-1

TCW系列水冷式冰水机
TCW Series Water Chillers

D-4

水冷壳管式冰水机
Water Chillers (Open type)

D-7



TCA系列风冷式冰水机

TCA Series Air Chillers

自动冷却系统
Cooling System



风冷式采用翅片式冷凝器，导热快，散热效果佳，无需提供冷却水。可提供5~35℃，低温型更可低至3℃的冰水（温差不超过±1℃），压缩机功率从3HP~50HP，制冷量能力可达7800~128570 Kcal/hr

Air Chillers adopt fin condensers (without need of cooling water) with the features of rapid heat transmission and excellent heat dispersion. This series can be afforded cooling ranges from 5~35℃, even lower to 3℃ (temperature controlled accuracy at ±1℃). The compressors' power range from 3HP~50HP and cooling capacities range from 7800~128570 Kcal/hr.

风冷壳管式冷水系统 Air Chillers Tube-in-shell Type
风冷盘管式冷水系统 Air Chillers Spiral Type

特点 Features

- ◆采用进口高品质压缩机及进口水泵，安全宁静、省电耐用。

To adopt imported superb compressors and pumps to ensure safe & quiet running, power saving and durable service life.

- ◆采用全电脑温控器，操作简洁，能准确地控制水温在±3℃至±5℃。

To employ microcomputer with easy operation which can control temperature within ±3 to ±5 precisely.

- ◆冷凝器及蒸发器设计独特，换热效果更佳。

Unique design for condenser and heat-dispersion unit result in excellent heat-exchange effect.

- ◆有电流过载保护，高低压控制及电子式时间延迟安全装置，当发生故障时及时发出警报及显示故障原因。

To equip with electrical current overload protection, high & low-pressure switch, electronic timer delay safety device. It will alarm to display faulty while any malfunction occurs.

- ◆内置304不锈钢保温水箱，经久耐用，清洗方便。

To adopt with internal 304 stainless steel insulated water tank with durable service life for easy cleaning & maintenance.

- ◆设有逆相欠相保护和防冰保护。

Complete safety devices including power reverse phase & power short phase and anti-freeze protection.

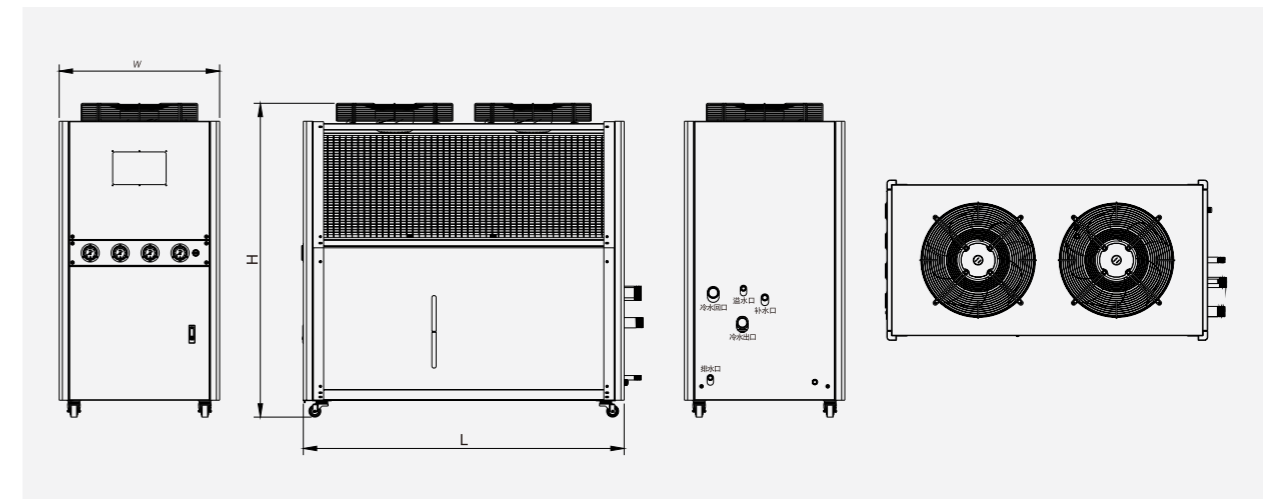
- ◆超低温型冷水机温度可达-15℃以下。

Ultra low temperature type of chillers can reach below -15℃.

- ◆此系列冷水机可订做耐酸碱式。

Chillers for anti-alkaline & anti-acid type can be customized.

产品结构图 Product Structure Diagram



自动冷却系统
Cooling System

风冷壳管式冷水机规格表 Air Chillers Tube-in-shell Type

产品型号 Model	TCA-5T	TCA-8T	TCA-10T	TCA-15T	TCA-20T	TCA-30T	TCA-40T	TCA-50T
制冷量 Cooling Capacity(W)	14600	23400	29900	43800	59800	89700	119600	149500
压缩机数量 Number of Compressors (台 Set)	1	2	2	3	2	3	4	4
压缩机总功率 Compressor Total Power(HP)	5	8	10	15	20	30	40	50
使用冷媒 Refrigerant	R22	R22	R22	R22	R22	R22	R22	R22
蒸发器类型 Evaporator Type	壳管式 Tube-in-shell type							
蒸发器进出口径 Evaporator Inlet/outlet Size	DN25	DN40	DN40	DN50	DN50	DN80	DN80	DN80
冷凝器类型 Condenser Type	翅片式 Tube-fin Type							
散热风机数量 Number of Blower	2	2	2	2	3	3	4	6
单个风扇功率 Per Fan Capacity (KW)	0.15	0.45	0.45	0.55	0.55	0.75	0.75	0.75
冷水进出口数量 Number of Cooling Water Inlet/outlet (组 Group)	4	1	1	1	1	1	1	1
冷水进出口径 Cooling Water Inlet/outlet Size	DN25	DN40	DN40	DN50	DN50	DN80	DN80	DN80
水泵功率 Pump Power (HP)	1	1	1	2	2	5	5	5
水泵流量 Pump Flow (L/min)	48	100	100	200	200	350	350	500
水泵扬程 Pump Lifts (M)	15	16	16	18	18	22	22	30
系统电源 Power Supply (V)	AC380V/3P/50HZ							
控制电源 Control Voltage (V)	AC220V1P							
机器总功率 Total Power (KW)	5	7.7	9.2	13.9	18.2	28.6	36.9	49.2
电源线规格 Wires Specifications (mm ²)	4X4		4X6		4X10	4X16	4X25	4X35
电源线长度 Wires Length (M)	6							
外观尺寸 Dimensions LxWxH(m)	1.25*0.6*1.3	1.53*0.75*1.45	1.53*0.75*1.45	1.75*0.85*1.55	1.94*0.95*1.73	2.45*1.1*1.93	2.2*1.85*1.83	2.67*1.96*1.95
机器重量 Weight (Kg)	200	350	365	550	665	1100	1500	2000

注：产品规格若有变更，恕不另行通知

We reserve right to change specifications without prior notice.

风冷盘管式冷水机规格表 Air Chillers Spiral Type

产品型号 Model	TCA-3	TCA-5	TCA-10	TCA-15	TCA-20
制冷量 Cooling Capacity(W)	7560	12200	24900	36500	49800
压缩机数量 Number of Compressors (台 Set)	1	1	2	3	2
压缩机总功率 Compressor Total Power(HP)	3	5	10	15	20
使用冷媒 Refrigerant	R22	R22	R22	R22	R22
蒸发器类型 Evaporator Type	盘管式 Spiral type				
冷凝器类型 Condenser Type	翅片式 Tube-fin Type				
散热风机数量 Number of Blower	2	2	2	2	2
单个风扇功率 Per Fan Capacity (KW)	0.15	0.23	0.45	0.55	0.85
冷水进出口数量 Number of Cooling Water Inlet/outlet (组 Group)	4	4	1	1	1
冷水进出口径 Cooling Water Inlet/outlet Size	DN25	DN25	DN40	DN50	DN50
水箱容量 Water Tank Capacity (L)	40	60	102	150	200
水泵功率 Pump Power (HP)	0.5	1	1	2	2
水泵流量 Pump Flow (L/min)	48	48	100	200	200
水泵扬程 Pump Lifts (M)	15	15	16	18	18
系统电源 Power Supply (V)	AC380V/3P/50HZ				
控制电源 Control Voltage (V)	AC220V/1P				
机器总功率 Total Power (KW)	2.9	5	9.2	13.9	18.2
电源线规格 Wires Specifications (mm ²)	4X2.5	4X4	4X6	4X10	4X10
电源线长度 Wires Length (M)	6		选配 Option		
外观尺寸 Dimensions LxWxH(m)	1.05*0.5*1.09	1.2*0.6*0.979	1.53*0.75*1.45	1.75*0.85*1.55	1.94*0.95*1.073
机器重量 Weight (Kg)	190	200	365	980	665

注：产品规格若有变更，恕不另行通知

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TCW系列水冷式冰水机 TCW Series Water Chillers



水冷式采用壳管式冷凝器，导热快，散热效果佳。可提供5~35℃，低温型更可低至3℃的冰水(温差不超过±1℃)，压缩机功率从3HP~50HP，制冷量能力可达7800~128570 Kcal/hr。

Water Chillers adopt shell-shape condensers with the features of rapid heat transmission and excellent heat dispersion. This series can be afforded cooling ranges from 5~35℃, even lower to 3℃ (temperature controlled accuracy at ±1℃). The compressors' power range from 3HP~50HP and cooling capacities range from 7800~ 128570 Kcal/hr.

特点 Features

◆采用进口高品质压缩机及进口水泵，安全宁静、省电耐用。

To adopt imported superb compressors and pumps to ensure safe & quiet running, power saving and durable service life.

◆内置304不锈钢保温水箱，经久耐用，清洗方便。

To adopt with internal 304 stainless steel insulated water tank with durable service life for easy cleaning & maintenance.

◆采用全电脑温控器，操作简洁，能准确地控制水温在±3℃至±5℃。

To employ microcomputer with easy operation which can control temperature within ±3 to ±5 precisely.

◆设有逆相欠相保护和防冰保护。

Complete safety devices including power reverse phase & power short phase and anti-freeze protection.

◆冷凝器及蒸发器设计独特，换热效果更佳。

Unique design for condenser and heat-dispersion unit result in excellent heat-exchange effect.

◆超低温型冷水机温度可达-15℃以下。

Ultra low temperature type of chillers can reach below -15℃.

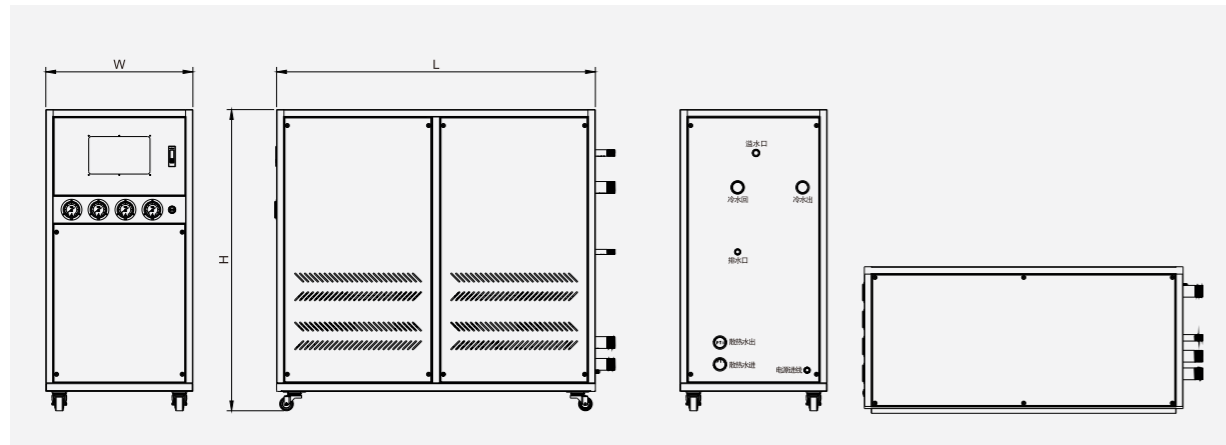
◆有电流过载保护，高低压控制及电子式时间延迟安全装置，当发生故障时及时发出警报及显示故障原因。

To equip with electrical current overload protection, high & low-pressure switch, electronic timer delay safety device. It will alarm to display faulty while any malfunction occurs.

◆此系列冷水机可订做耐酸碱式。

Chillers for anti-alkaline & anti-acid type can be customized.

产品结构图 Product Structure Diagram



水冷壳管式冷水系统规格表 Water Chillers Tube-in-shell Type

产品型号 Model	TCW-5T	TCW-8T	TCW-10T	TCW-15T	TCW-20T	TCW-25T	TCW-30T	TCW-40T	TCW-50T
制冷量 Cooling Capacity(W)	14600	23400	29900	43800	59800	74750	89700	119600	149500
压缩机数量 Number of Compressors (台 Set)	1	2	2	3	2	2	3	4	5
压缩机总功率 Compressor Total Power(HP)	5	8	10	15	20	25	30	40	50
使用冷媒 Refrigerant	R22								
蒸发器类型 Evaporator Type	壳管式 Tube-in-shell Type								
蒸发器进出口口径 Evaporator Inlet/outlet Size	Dn25	DN40	DN40	DN50	Dn65	DN65	DN65	DN80	DN80
冷凝器类型 Condenser Type	壳管式 Tube-in-shell Type								
冷凝器散热水口径 Condenser Hot Wat	DN25	DN40	DN40	DN50	DN65	DN65	DN65	DN80	DN80
冷水进出口数量 Number of Cooling Water Inlet/outlet (组 Group)	4	1	1	1	1	1	1	1	1
冷水进出口口径 Cooling Water Inlet/outlet Size	DN25	DN40	DN40	DN50	DN65	DN65	Dn65	DN80	DN80
水泵功率 Pump Power (HP)	1	1	1	2	2	3	5	5	5
水泵流量 Pump Flow (L/min)	48	100	100	200	200	300	350	350	500
水泵扬程 Pump Lifts (M)	15	16	16	18	18	20	22	22	25
系统电源 Power Supply (V)	AC380V/3P/50HZ								
控制电源 Control Voltage (V)	AC220V1P								
机器总功率 Total Power (KW)	5	7	8.5	13	16.5	21.1	26.3	33.8	41.3
电源线规格 Wires Specifications (mm ²)	4X4			4X6	4X10	4X16	4X25		
电源线长度 Wires Length (M)	6				选配 Option				
外观尺寸 Dimensions LxWxH(m)	0.9*0.95*0.55	1.4*1.24*0.7	1.4*1.24*0.7	1.7*1.24*0.7	1.75*1.53*0.8	1.75*1.68*0.8	1.75*1.68*0.8	2.2*1.68*0.8	2.2*1.68*0.8
机器重量 Weight (Kg)	150	280	295	490	570	700	800	1100	1500

注：产品规格若有变更，恕不另行通知 We reserve right to change specifications without prior notice.

水冷盘管式冷水机规格表 Water Chillers Spiral Type

产品型号 Model	TCW-3	TCW-5	TCW-10	TCW-15	TCW-20
制冷量 Cooling Capacity(W)	9070	14600	29900	43800	59800
压缩机数量 Number of Compressors (台 Set)	1	1	2	3	2
压缩机总功率 Compressor Total Power(HP)	3	5	10	15	20
使用冷媒 Refrigerant	R22				
蒸发器类型 Evaporator Type	盘管式 Spiral type				
冷凝器类型 Condenser Type	壳管式 Tube-in-shell Type				
冷凝器散热水口径 Condenser Hot Wat	DN25	DN25	DN40	DN50	DN50
冷水进出口数量 Number of Cooling Water Inlet/outlet (组 Group)	4	4	1	1	1
冷水进出口口径 Cooling Water Inlet/outlet Size	DN25	DN25	DN40	DN50	DN50
水箱容量 Water Tank Capacity (L)	40	60	120	180	245
水泵功率 Pump Power (HP)	0.5	1	1	2	2
水泵流量 Pump Flow (L/min)	48	48	100	150	180
水泵扬程 Pump Lifts (M)	15	15	16	18	18
系统电源 Power Supply (V)	AC380V/3P/50HZ				
控制电源 Control Voltage (V)	AC220V 1P				
机器总功率 Total Power (KW)	3	4.5	8.5	13	16.5
电源线规格 Wires Specifications (mm ²)	4X25	4X4	4X6	4X10	
电源线长度 Wires Length (M)	6				选配 Option
外观尺寸 Dimensions LxWxH(m)	0.9*0.55*0.95	0.97*0.6*0.92	1.25*0.75*1.32	1.5*0.8*1.32	1.75*0.8*1.53
机器重量 Weight (Kg)	140	150	295	490	570

注：产品规格若有变更，恕不另行通知 We reserve right to change specifications without prior notice.

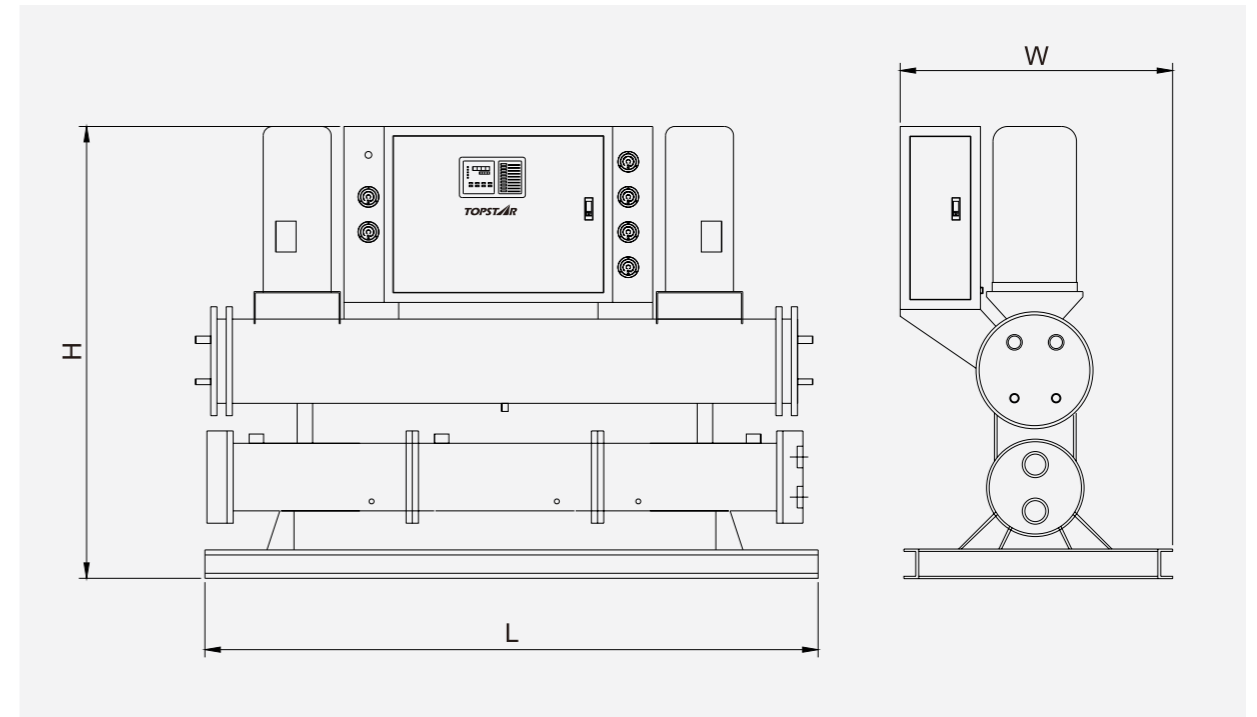
水冷壳管式冰系统 Water Chillers (Open type)

自动冷却系统
Cooling System



自动冷却系统
Cooling System

产品结构图 Product Structure Diagram



水冷壳管式冷水系统规格表 Water Chillers Tube-in-shell Type

产品型号 Model	TCW-3TE	TCW-5TE	TCW-8TE	TCW-10TE	TCW-15TE	TCW-20TE	TCW-30TE	TCW-40TE	TCW-50TE
制冷量 Cooling Capacity(W)	9500	15600	24800	31200	48500	56400	84600	132000	152000
压缩机数量 Number of Compressors (台 Set)	1	1	2	2	1(2)	2	3	4	4
压缩机总功率 Compressor Total Power(HP)	3	5	8	10	15	20	30	40	50
使用冷媒 Refrigerant	R22								
蒸发器类型 Evaporator Type	壳管式 Tube-in-shell Style								
蒸发器进出口口径 Evaporator Inlet/outlet Size	1	1 1/2"		2"		3"			
冷凝器类型 Condenser Type	壳管式 Tube-in-shell Style								
冷凝器散热水口径 Condenser Hot Wat	1	1 1/2"		2"		3"			
冷水进出口数量 Number of Cooling Water Inlet/outlet (组 Group)	1								
水箱容量 Water Tank Capacity (L)	选配 Option								
水泵功率 Pump Power (HP)	选配 Option								
系统电源 Power Supply (V)	AC380V/3P/50HZ								
控制电源 Control Voltage (V)	AC220V1P								
电源线长度 Wires Length (M)	6M								
外观尺寸 Dimensions LxWxH(m)	0.8*0.5*1.1	0.8*0.5*1.1	1.2*0.6*1.25	1.2*0.6*1.3	1.55*0.6*1.3	1.8*0.6*1.3	1.95*0.6*1.3	2.4*0.75*1.3	2.4*0.75*1.3
机器重量 Weight (Kg)	110	150	220	250	300	450	500	600	760

注：产品规格若有变更，恕不另行通知 We reserve right to change specifications without prior notice.

特点 Features

◆ 采用进口高品质压缩机及进口水泵，安全宁静、省电耐用。

To adopt imported superb compressors and pumps to ensure safe & quiet running, power saving and durable service life.

◆ 采用全电脑温控器，操作简洁，能准确地控制水温在 ±3℃至 ±5℃。

To employ microcomputer with easy operation which can control temperature within ±3° C to ±5° C precisely.

◆ 冷凝器设计独特，换热效果更佳。

Unique design for condenser and heat- dispersion unit result in excellent heat-exchange effect.

◆ 有电流过载保护，高低压控制及电子式时间延迟安全装置，当发生故障时及时发出警报及显示故障原因。

To equip with electrical current overload protection, high & low-pressure switch, electronic timer delay safety device. It will alarm to display faulty while any malfunction occurs.

◆ 设有逆相欠相保护和防冰保护。

Complete safety devices including power reverse phase & power short phase and anti-freeze protection.

◆ 超低温型冷水机温度可达-15℃以下。

Ultra low temperature type of chillers can reach below -15℃.

◆ 此系列冷水机可订做耐酸碱式。

Chillers for anti-alkaline & anti-acid type can be customized.



TSM系列色母机
TSM Series Screw Dosers

E-1

TGB称重式计量机
TGB Series Gravimetric Blenders

E-3

立式混色机TVM系列
TVM Series Vertical Mixers

E-5

卧式混色机THM系列
THM Series Horizontal Mixer

E-6

滚筒式混色机TRM系列
TRM Series Rotary Mixer

E-7

两料比例阀TPV系列
TPV Series Proportional Valves

E-8

混合比例料箱TMT
TMT Mix Tank

E-10

体积式计量机TMA
Volumetric Type Blender TMA

E-12

TSM系列色母机

TSM Series Screw Dosers



适用于新、次料、色母或添加剂等的自动比例混合。依据预先设定的比例混合，透过微电脑控制系统设定的条件自动推算出所需之转速 (rpm)，计量精准，其误差值 $\pm 0.1\%$ 。该产品具备两种模式，分别适用于塑胶的注塑成型和挤出成型。螺杆直径分为16、20、25等多种，采用进口直流无刷马达，可演变出多种机型，提供0.1~200kgs/hr的不同输出量供客户选择。另有双色色母机，根据客户需求搭配，满足不同场合、不同领域使用。

Screw Dosers are extensively used for precise auto-proportional dosing & blending of virgin, regrind materials, masterbatch and other various additives. The microprocessor accurately controls rate of revolution of a motor for high precise metering with an accuracy of $\pm 0.1\%$ from set points. This series can be used on the differential applications with injection molding machines and extruders. A brushless DC motor is used for this series. The dosing screws are offered with various size: 16, 20 and 25 for developing diverse models with throughputs from 0.1~200kgs/hr. TOPSTAR developed double-color screw dosers according to customers' various demands which can be satisfied with diverse applications.

特点 Features

- ◆ 数位显示的微电脑控制器，可精确地计量色母及次料的添加比例。

Digital microprocessor can process masterbatch & regrind material by metering accurate percentage.

- ◆ 采用直流无刷式马达，无需保养、寿命长、免维护。

Using brushless DC motor features free from maintenance and long service life.

- ◆ 模组化可拆卸式设计，可快速更换螺杆及套筒。

Module dismantled design, easy for change screw and sleeve.

- ◆ 计量站可以从落料座拆除而不会漏料，在转接座侧边可视窗装置，容易观察原料。

The dosing unit is removed from discharging seat without material leakage, monitoring material level from the sight - see - through window on the side of transferred seat.

- ◆ 具有50组配方存取功能，可快速调用启动机器。

50 sets of parameter recipes are available for permanently recording and reading function, operating machines quickly without adjusting parameters again.

- ◆ 入料底座采主要原料与色母分流设计，短时间内可迅速转换色母及主要原料，符合经济效益。

Feeding base adopt different channels for material & masterbatch separately, easy change material & masterbatch within short time.

- ◆ 配合射出成型机使用时，色母自动计量机可设定计量时间的控制设计，可免除射出机因每模储料时间长短不一，而造成色母添加量不稳定之困扰。

Screw dosers can set metering time to avoid annoyance for unstable materbatch volume while working with injection molding machine because of different time for every cycle of metering.

- ◆ 有强制清料功能，方便更换色母。

Forced material cleaning function is convenient to change masterbatch.

- ◆ 可选配物料位检测感测器，缺料报警提示。

Material level detection sensor is available as option, alarm for material shortage.

- ◆ 可于挤出机主螺杆同步加、减速运行。

It can operate with main screw of extruders, acceleration and deceleration simultaneously.

规格表 Specification Sheet

机型 Model	单色色母机 Single Color Dosers						双色色母机 Double Color Dosers		
	TSM3025	TSM-3020	TSM-3016	TSM-5025	TSM-5020	TSM-5016	TSM30xx-30xx	TSM30xx-50xx	TSM50xx-50xx
马达功率 Motor Power(W)	50	50	50	50	50	50	50 × 2	50 × 2	50 × 2
马达转速 Motor Speed(rpm)	3000	3000	3000	3000	3000	3000	3000	3000	3000
搅拌功率 Dosing Capacity(W)	90	90	90	90	90	90	90	90	90
螺杆直径 Screw Dia.	25	20	16	25	20	16	xx	xx	xx
输出量 Output Capacity(kg/h)	1.1~38	0.6~20	0.3~10	0.5~17	0.2~8	0.1~4	x	x	x
储料斗 Tank(L)	10	10	10	10	10	10	10 × 2	10 × 2	10 × 2
减速比 Gear Ratio	30	30	30	50	50	50	30/30	30/50	50/50
外形尺寸 Dimensions	H(m)	0.52	0.52	0.52	0.52	0.52	0.615	0.615	0.615
	W(m)	0.61	0.61	0.61	0.61	0.61	1.045	1.045	1.045
	D(m)	0.335	0.335	0.335	0.335	0.335	0.335	0.335	0.335
	重量 Weight(kg)	15	15	15	15	15	15	33	33

◆ 以上输出量是以比重为1.2、直径为2~3mm的塑料粒子以连续运转的方式测得的数据，仅供参考。

◆ XX表示螺杆直径可按客户要求定做。

◆ X表示输出量由客户选择的型号而定，单色机的输出量数据仅供参考。

◆ All the output capacity from above models is base on the data from density 1.2, Dia. 2-3mm master batch in test criteria of continuous running.

◆ XX stands for the external dia. of the screw is up to clients model choice.

◆ X means output capacity is depended on model that client select, data of single color doser can be a reference.

注：产品规格若有变更，恕不另行通知 We reserve right to change specifications without prior notice.

TGB称重式计量机

TGB Series Gravimetric Blenders



主要用于处理从2种到6种原料的定量称重计量和搅拌，包括新料、次料、色母和多种添加剂等进行称重计量和均匀搅拌混合。计量能力从5kgs/hr到1000kgs/hr。该系列产品采用高精度重量感测器使批次的混合配比误差(视设定配比比例大小而定)能控制在±0.5%。型号齐全，可满足多种精度等级的混合要求。

Gravimetric Blenders are extensively configured to handle two of up to six different components by dosing & blending in total throughput from 5kgs/hr to 1000kgs/hr; generally including virgin, regrind materials, masterbatch and other various additives. The series adapts precision load cells to make batch blend resulting in a highly accuracy within ±0.5%. (accurate tolerances are varied according to batch to batch blend ratio). Full wide range of this series can satisfy versatile requirements on high precision blending.

特点 Features

◆可设定原料之间的比例或百分比，操作简单方便。

The next batch is weighted simultaneously while blending.

◆精确稳定的连续运转。

The controller features with automatic feedback function which can compensate the differences from the presetting values automatically during the dosing cycle.

◆在混合原料的同时，对下一批次原料进行称重计量。

In the mixed raw material at the same time, for the next batch raw material weighing measurement.

◆自动调校补偿功能，在配料过程中，控制器能自动修正与预设值偏差。

Automatic calibration compensation function; In the process of ingredients, the controller can automatically modified with The preset value deviation.

◆可安装在机器上或机器旁边。

Can be installed beside the machines or machine.

◆可同时控制多台称重式计量机（标准型）。

Can be controlled at the same time more weighing type metering machine (standard).

◆最多可同时处理六种原料。

Up to deal with six kinds of raw materials at the same time.

◆可配合吸料机自动补料。

Can cooperate with suction machine automatic filling material.

◆称重/体积生产模式增大配料能力。

Weighing/bulk increases production mode ingredients.

◆所有与原料接触的部分都由不锈钢材料制成，防止原料被污染。

All parts in contact with the raw material made of stainless steel materials, to prevent contaminated materials.

◆模块化可拆卸式设计，节省空间与清洁方便。

Structure design of modularization and demountable, save space and convenient cleaning.

◆称重精度±0.3%。

Gravimetric accuracy can reach ±0.3%.

◆分级安全密码控制和报警历史记录功能。

Hierarchical security password control and alarm function of history.

◆配备声、光报警器，便于提醒维修人员，快速到达机器现场排除故障。

Equipped with sound and light alarm, to remind maintenance personnel, quickly reach the machine on-site troubleshooting.

型号 Model	TGB-H	TGB-1	TGB-2	TGB-5	TGB-10	TGB-25
原料种类 Kinds of Material	2-4	2-4	2-6	2-6	2-7	2-10
最大输出量 Max. Output Capacity(KG/HR)	35-45	90-130	195-420	355-945	1200-1600	1500-2500

注：产品规格若有变更，恕不另行通知

We reserve right to change specifications without prior notice.

立式混色机TVM系列 TVM Series Vertical Mixers



多片立式桨叶，产生涡流全方位混合，混合力强，短时间内完成均匀混料，低耗能，高效率。采用进口垂直减速马达，低噪音及持久耐用。占地面积少，脚轮装置移动方便。

Vertical Color Mixers are equipped with vertical paddles form vortex to mix material fast and homogenous within short time, low power consumption, high efficiency. Vertical structure with castor wheels for easy moving, small footprint. To adapt imported vertical type of speed reduce motor features with low noise and durable in use.

立式混色机 Vertical Mixers
大型立式搅拌机 Large Vertical Mixers

特点 Features

- ◆料桶采用进口不锈钢材料,焊接牢固耐用,表面光滑,清洗方便。

Material Pail is made of stainless steel, well soldered result in durable service life, smooth surface is easy for cleaning.

- ◆混合力强，短时间内完成均匀混料，低耗能，高效率。

The mixing capacity is excellent which can finish mixing within short time with high efficiency, low consumption.

- ◆占地面积少，脚轮装置移动方便。

Small footprint, castors device easy for movement.

- ◆台湾垂直减速马达，确保噪音低及持久耐用。

The Mixers employ vertical gear motor to ensure low noise and durable service life.

- ◆机盖附有保护开关，操作绝对安全。

Pail lid is equipped with safeguard switch for ensuring safety absolutely.

- ◆全密封设计，工作时无粉尘污染。

Fully hermetic design ensures no dust contamination.

- ◆定时器可以选择混料时间从0~30分。

Mixing time can be set from 0~30 minutes.

- ◆桶盖、桶底称冲压成型，配合精确，更耐用。

Pail lid and bottom are pressed with precise matching, more durable.

规格表 Specification Sheet

型号 Model	TVM-25	TVM-50	TVM-100	TVM-150	TVM-200	TVM-300
混合量 Mixing Capacity(KG)	25	50	100	150	200	300
电机功率 Motor Power(KW)	0.75	1.5	3	4	5	7.5
电压 Voltage(V)	380	380	380	380	380	380
外形尺寸 Dimensions(m)	0.72*0.72*0.92	0.83*0.82*1.12	1*1*1.28	1.13*1.13*1.38	1.2*1.2*1.45	1.3*1.3*1.6
重量(KG)	80	125	170	250	450	550

注：产品规格若有变更，恕不另行通知 We reserve right to change specifications without prior notice.

卧式混色机THM系列 THM Series Horizontal Mixer



卧式桨叶，叶片采用加厚不锈钢制作，与桶壁距离精密计算，拌料迅速、均匀。配用摆线针轮减速电机，噪音低，持久耐用。料桶可倾斜100°，方便卸料。

Horizontal paddles are made of added-thickness stainless steel, the distances to barrel wall are precisely calculated reasonable to make fast & homogenous mixing. All these models are equipped with speed reducer motors which feature with low noisy and durable service life. Barrel can be inclined to 100° for easy unloading.

卧式混色机 Horizontal Mixers
大型卧式搅拌机 Large Horizontal Mixers
加热型卧式搅拌机 Heating Horizontal Mixers

特点 Features

- ◆料桶及桨叶采用不锈钢材料制造，清洗容易，避免锈蚀。

Material Pail and paddles are made of stainless steel which are anti-rust and easy for cleaning.

- ◆连锁安全保护装置，确保操作者及机器设备的安全。

Safety interlock device ensures safety for operators and machine.

- ◆料桶可倾斜100度，方便卸料。

Material pail can be tilted 100 degrees, easy and convenient discharging

- ◆全密封设计，工作时无粉尘污染。

Fully hermetic design ensures no dust contamination.

- ◆定时器可以选择混料时间从0~30分。

Mixing time can be set from 0~30 minutes.

规格表 Specification Sheet

型号 Model	THM-100	THM-150	THM-200
混合量 Mixing Capacity(kg)	100	150	200
电机功率 Motor Power(kw)	2.2	2.2	4
电压 Voltage	380	380	380
外形尺寸 Dimensions(mm)	1240*800*1250	1440*900*1330	1580*1000*1380
重量 Weight(KG)	280	330	450

注：产品规格若有变更，恕不另行通知 We reserve right to change specifications without prior notice.

滚桶式混色机TRM系列 TRM Series Rotary Mixer



方位360° 旋转混合原料，短时间内完成均匀混料。进料、卸料，可以任意定位，操作方便。

Rotatable angle up to 360° , for easy operation with loading & unloading materials at arbitrary direction and the material in the barrel can be round stirred like swirl to be mixed equably within short time.

特点 Features

- ◆料桶采用进口不锈钢材料,焊接牢固耐用,表面光滑,清洗方便。

Material Pail is made of stainless steel, well soldered result in durable service life , smooth surface is easy for cleaning.

- ◆搅拌桶360度全方位旋转,混合均匀。入料、出料任意定位,操作方便且安全。

The material Pail can rotate 360 degree in all direction to ensure even mixing.Loading & unloading material are easy and safe since pail can locate at any degree.

- ◆桶内无搅拌桨设计,混合色粉清洗更方便。

Inside barrel without paddles design is convenient to clean especially for color concentrate mixing.

- ◆定时器可以选择混料时间从0~30 分。

Mixing time can be set from 0~30 minutes.

- ◆采用网孔保护罩,结构合理、美观实用,确保操作安全。

To adopt screen mesh protector, optimal structure, elegant appearance,safe operation.

- ◆全密封设计,工作时无粉尘污染。

Fully hermetic design ensures no dust contamination.

- ◆定时器可以选择混料时间从0~30 分。

Mixing time can be set from 0~30 minutes.

规格表 Specification Sheet

型号 Model	混合量 Mixing Capacity(KG)	电机功率 Motor Power (KW)	电压 Voltage(V)	外型尺寸 Dimensions(m)	重量(KG)
TRM-50	50	0.75	380	0.9*0.89*1.4	120
TRM-100	100	1.5	380	1.02*1.1*1.5	147

注: 产品规格若有变更, 恕不另行通知 We reserve right to change specifications without prior notice.

两料比例阀TPV系列 TPV Series Proportional Valves

主要用于新料, 次料按所需比例互相混合, 并由微电脑控制两料比例, 以计时器之比例差作交换吸引, 将次料依比例混入新料中, 确保原料输送过程畅顺及避免原料在输送过程中再次污染, 本装置可减少人工成本并且减少资源浪费, 从而降低成本。

Proportional Valves are mainly used for mixing virgin & regrind materials in a proper proportion which controlled by microcontroller & differential proportion of timer to ensure loading smoothly and eliminate the possibility of cross contamination during conveying. This device can reduce labor cost and raw material cost.

特点 Features

- ◆外形美观, 安装方便, 操作简单。

Exquisite appearance, easy installation and operation.

- ◆电磁阀性能稳定, 气缸动作准确, 确保准确的混料比例。

The performance of solenoid valve is so stable to make air cylinder acting accurately in order to ensure the proportional mixing of virgin and regrind materials.

- ◆特有的阀体设计, 使物料的输送更加畅通。

Vale body with unique design make mate4rial conveying more smoothly.

- ◆搭配吸料机使用时, 无需订购独立控制。

No need control box when working with hopper loaders.

- ◆和粉碎机立即回收使用时可减少成本支出。

It can reduce the production cost when working with instant recycling the regrind material from granulators.

- ◆新旧料比例, 可以任意按所需比例调整。

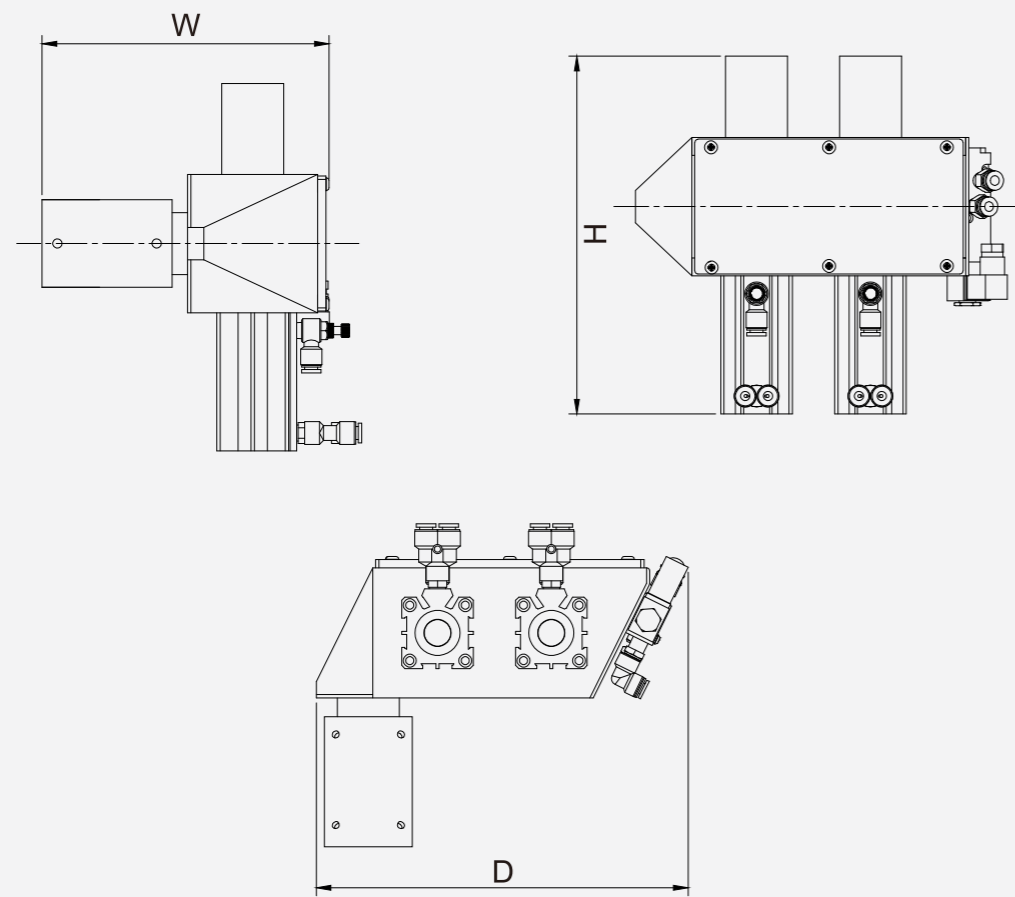
Virgin and regrind material can be adjusted according to requirements.

- ◆在其他使用场合时, 可提供控制箱搭配使用。

Control box is available as option when working with other situations.

混合比例料箱TMT TMT Mix Tank

产品结构图 Product Structure Diagram



规格表 Specification Sheet

产品型号 Model		TPV-40V	TPV-50V
驱动力 Driven Force	Kgf/cm ²	3-6	3-6
驱动方式 Driven Means		气缸 Cylinders	气缸 Cylinders
控制电压 Control Voltage	V	AC220V/DC24V	
工作电压 Working Voltage	V	24V	
最大输送量 Max. Conveying Capacity	Kg/h	330	500
配管口径 Pipe Size	MM	38.1	50.8
总功率 Total Power	W	30	
外观尺寸 Dimensions	H(M)	0.22	0.22
	W(M)	0.133	0.133
	D(M)	0.205	0.205
机器重量 Weight	KG	2	2.2
搭配机型 Option Machine		料斗 Hopper Receiver	

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计量混合系统
Dosing&Mixing System



特点 Features

◆两种物料的存贮，同时设有计量配比功能（大部分用于新料与粉碎料的场合）

Storage of two materials, also has volumetric dosing function(use most occasion for virgin and regrind)

◆计量螺杆SUS304材质，新料定速，粉碎材调速。

SUS304 screw, fixed speed for virgin, adjustable speed for regrind.

◆粉碎料对新料配比范围：5%~70%。

Regrind ratio range to virgin: 5%~70%.

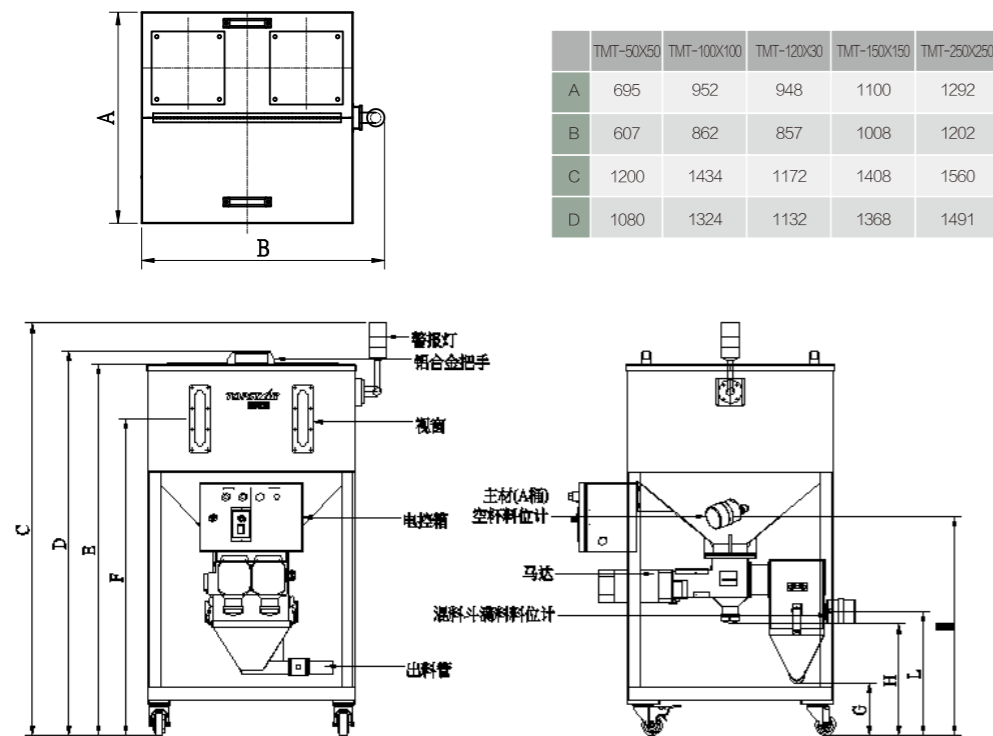
◆配比精度±2%。

Ratio precision ±2%.

◆操作简单,直接调整粉碎材的数显转速表。

Easy operation, digital speed-meter for adjusting regrind directly.

产品结构图 Product Structure Diagram

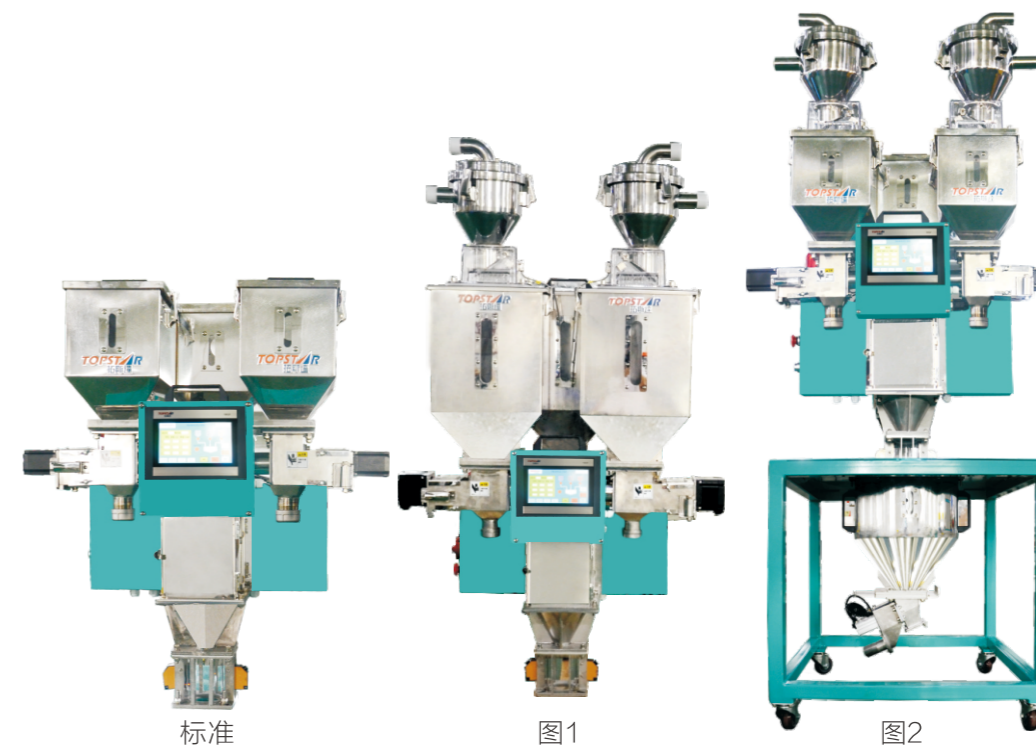


规格表 Specification Sheet

项目 item	型号 model	TMT-50X50	TMT-100X100	TMT-120X30	TMT-150X150	TMT-250X250
新料贮存容量 (kg) Capacity of material(kg)		50	100	120	150	250
粉碎料贮存容量 (kg) capacity of regrind(kg)		50	100	30	150	250
新料计量能力 (连续运转时) Delivery capacity of material(continuous)		290				
粉碎料计量能力 (连续运转时) Delivery capacity of regrind(continuous)		14.5 - 203				
配比精度 commercial mix precision		±2%				
电源 power	主回路电压 main current power	AC200V/220V 50Hz 1P 2W+E(标准电压) (standard voltage)				
	控制回路电压 control current voltage	AC200V/220V 50Hz 1P 2W+E				
	总电气容量(kW) Total electric capacity	0.15				
电源线 power line						
重量 weight(kg)		50	50	50	50	50
外形尺寸(mm) (长×宽×高) dimensions(mm) (L×W×H)		695×607×1200	952×862×1434	948×857×1172	1100×1008×1408	1292×1202×1560

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体积式计量机TMA
Volumetric Type Blender TMA



特点 Features

- ◆多种物料同步失重体积计量。
A variety of materials volumetric dose simultaneously.
- ◆步进电机精确控制精度, 配比精度±1%以内。
Step-motor precisely control speed, the commercial mix precision ±1%.
- ◆特制混合料管, 无需搅拌装置。
Special material tube, don't need mixing device.
- ◆换料清扫方便, 无专用工具10min可清扫完成。
Easily clean, less than 10min to clean without special tools.
- ◆计量测试简洁, 10min内可完成。
Dose test simply, less than 10min to complete test.

◆ 触摸屏操作，多种配方存储。

Operate with Touch screen, can save a variety of recipe.

◆ 使用数据化报警履历记录。

Using digital alarm history records.

◆ 配上吸料机及料杯可实现自动投料(图1)

Automatic feeding can be realized with auto-loader and suction hopper (picture 1).

◆ 配上吸料机、料杯、架台可以实现放置在地面(图2)

It can be placed on the floor with auto-loader, suction hopper and frame (picture 2).

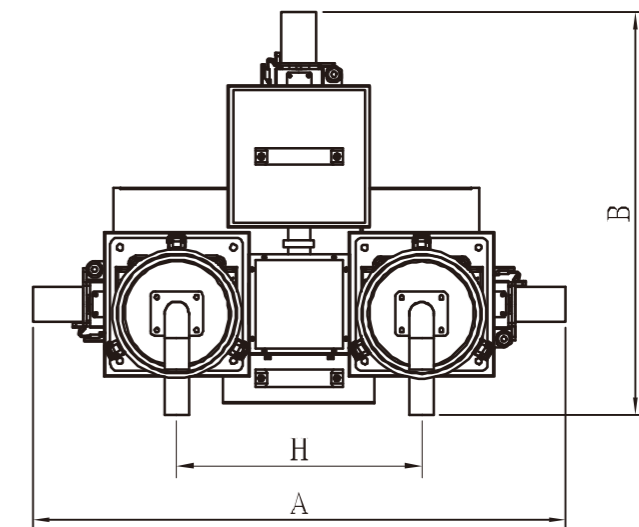
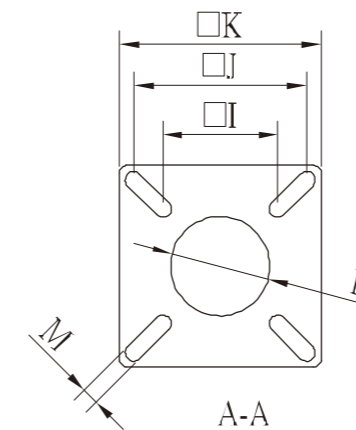
产品结构图 Product Structure Diagram

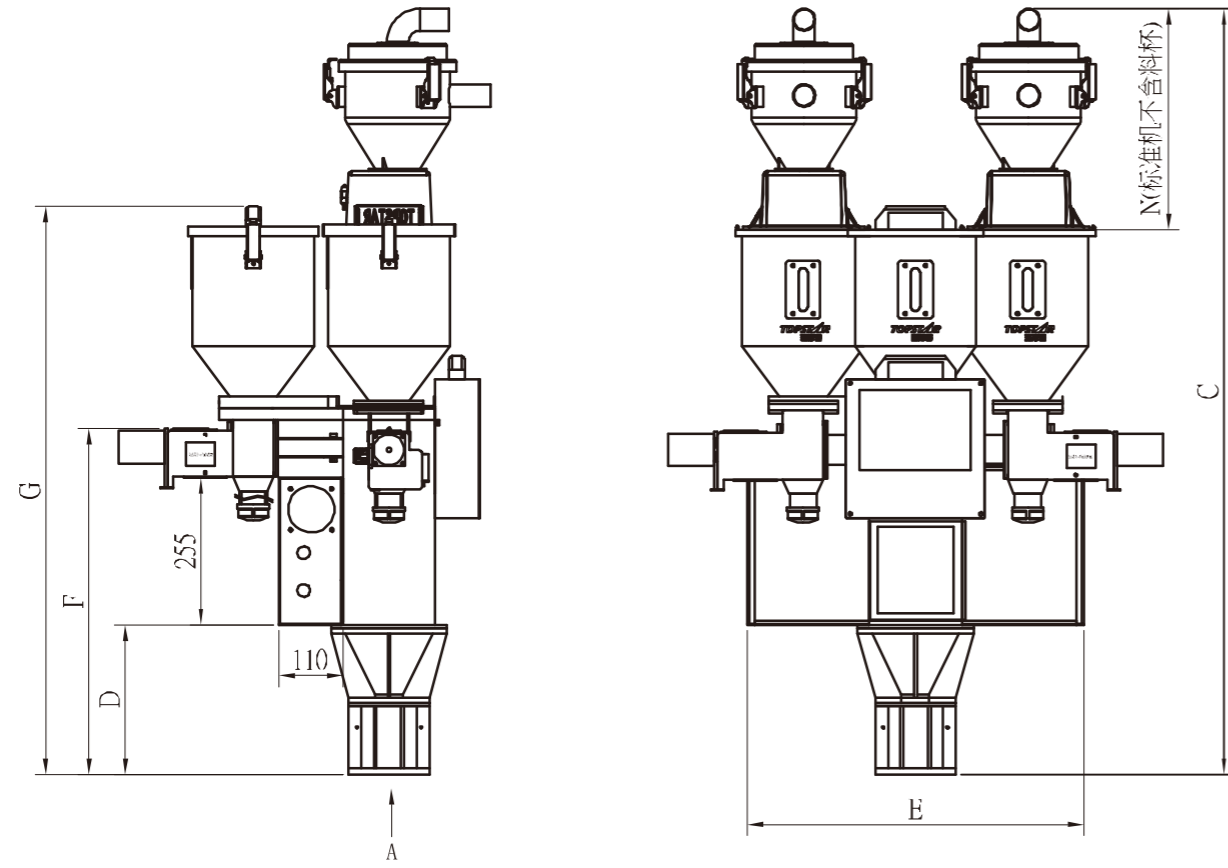
TMA-103/ TMA-203外形图

	TMA-102	TMA-103	TMA-202	TMA-203
A	845	845	885	885
B	360	640	367	650
C	1325	1325	1570	1570
D	258	258	258	258
E	580	580	580	580
F	600	600	595	595
G	980	980	1146	1146
H	400	400	400	400
I	80	80	80	80
J	120	120	120	120
K	140	140	140	140
L	69	69	69	69
M	12	12	12	12
N	382	382	382	382

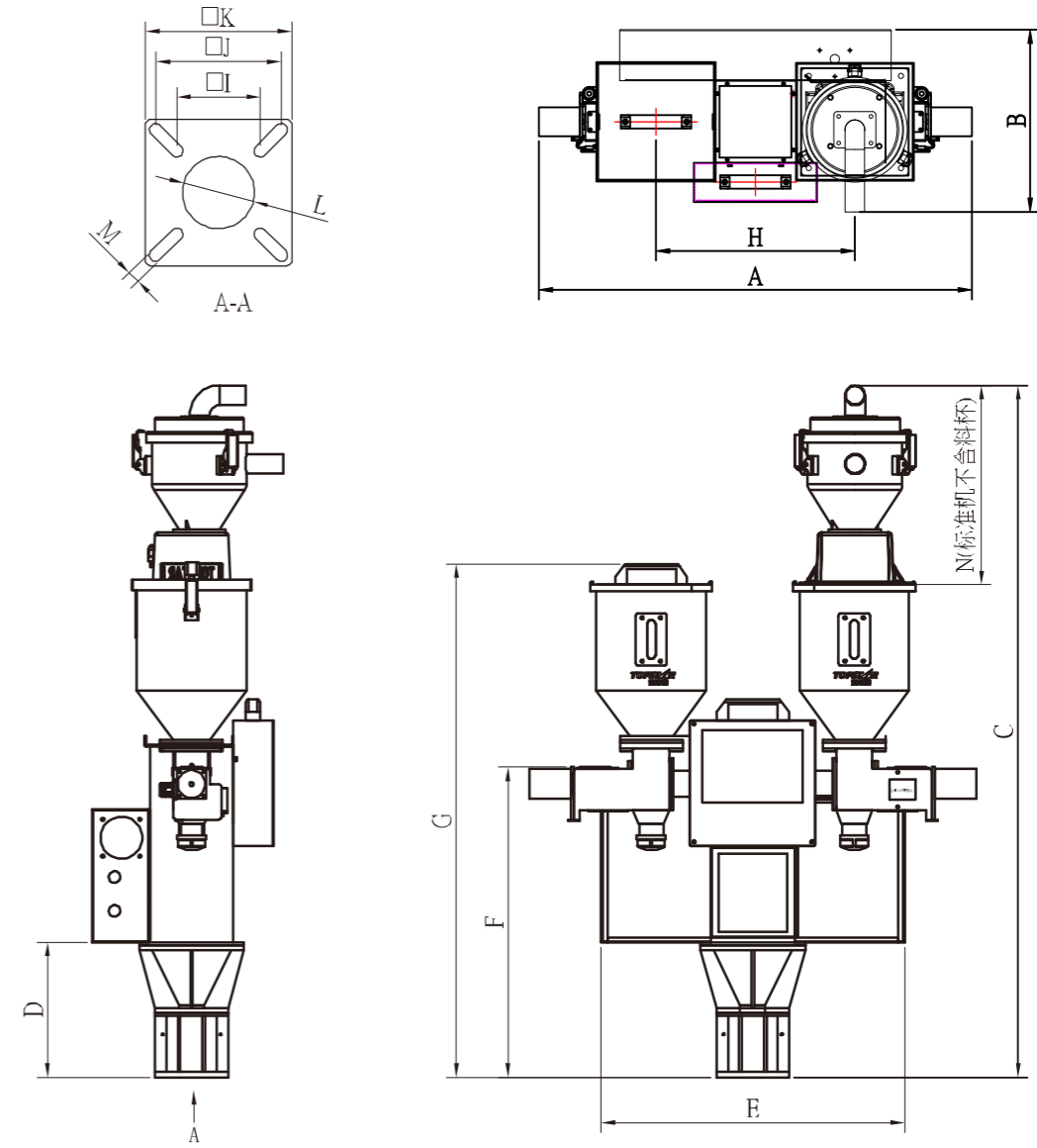
规格表 Specification Sheet

项目 item		型号 model	TMA-102	TMA-103	TMA-202	TMA-203
物料种类 Material number			2	3	2	3
最大处理能力 kg/hr			130		400	
料料贮存容量 (Lr) Capacity of material(Lr)			10*2	10*3	20*2	20*3
配比精度 commercial mix precision			± 1%			
电源 power	主回路电压 main current power		AC200V/220V 50Hz 1P 2W+E (标准电压) (standard voltage)			
	控制回路电压 control current voltage		AC200V/220V 50Hz 1P 2W+E			
	总电气容量(kW) Total electric capacity		0.2		0.5	
电源线 power line			5m			
重量 weight(kg)			35	50	60	80
外形尺寸(mm) (长×宽×高) (不含料杯) dimensions(mm) (L×W×H) (not have hopper receivers)			845×340×968	845×624×968	885×340×1150	885×650×1150





TMA-102/ TMA-202外形图



F

慢速静音粉碎机TGL系列
TGL Series Low Speed
Sound-Proof Granulators

F-1

中速粉碎机TGM系列
TGM Series Middle Speed Granulators

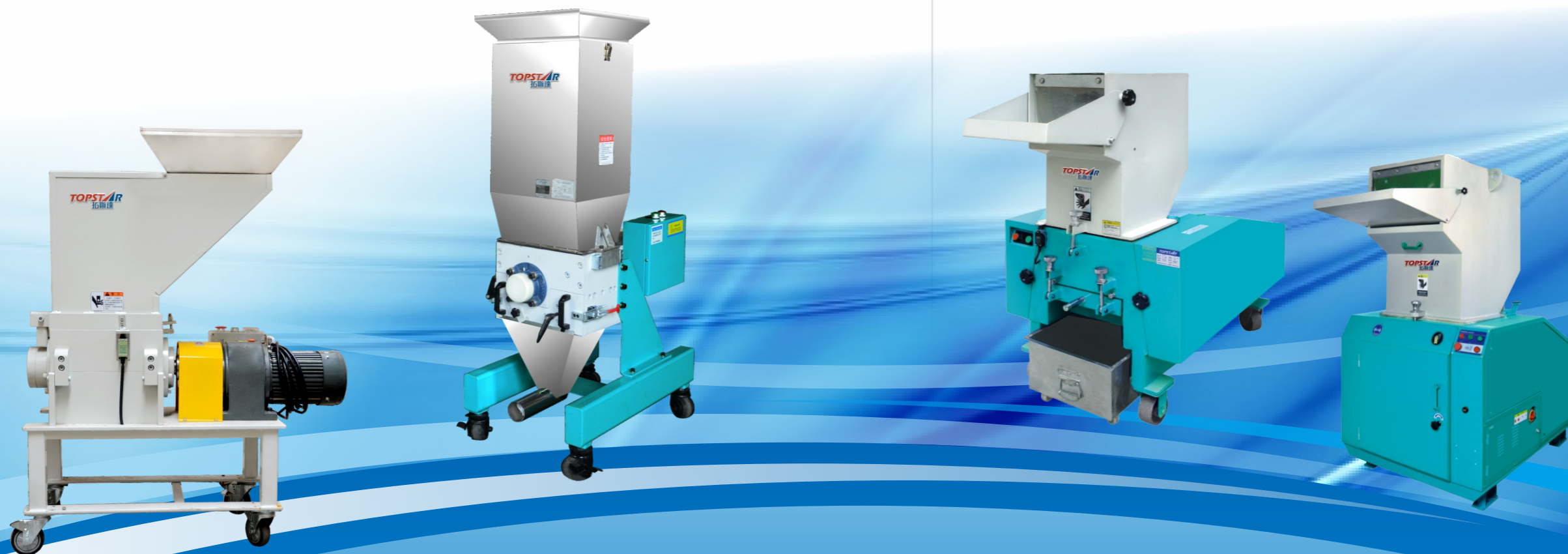
F-3

强力型粉碎机TGP系列
TGP Series Powerful Granulators

F-5

强力静音粉碎机TGP系列
TGP Series Powerful
Sound-Proof Granulators

F-7



慢速静音粉碎机TGL系列 TGL Series Low Speed Sound-Proof Granulators

粉碎回收系统
Granulating&Recycling System



属于无筛网型塑胶回收粉碎机。25~30rpm低速运转，齿啃式刀具设计，专门设计用于粉碎各类硬性及易脆塑胶之不良产品，次品的机边粉碎回收利用；尤其适合粉碎回收PC、尼龙、ABS等硬质水口料。具有转速低，扭矩大，噪音低，产生粉尘少，操作简便的优点，而且具备产品粉碎颗粒均匀，粉碎效果极佳，设备运转中无过热现象，使用寿命长等特点。

As Low Speed Sound-Proof Granulators are non-mesh slow speed plastic recycling units with 25~30rpm which specially designed with teeth cutters for crushing various defective products made of rigid plastics and brittle plastics such as PC, nylon, ABS and so on. All these models are characterized with low speed & high torque, low noise, less powder pollution, easy operation, granulating in even, no-overheating in operation and long service life.

特点 Features

◆无筛网设计,碎料均匀粉末少。

Non - mesh screen design ,well-proportioned granules and less powderpollution.

◆结构合理,小巧占用空间小,适合狭小空间机台旁使用。

Optimized structure of machine with small footprint which is especially suitable for the limited space of workshop to use.

◆刀具材质采用优质SKD-11(选配),经久耐用。

Both rotor blades and fixed blades are made of SKD-11(option) with long service life.

◆30S立即回收可减少对水口料的湿化,氧化等破坏。

30 sec instant recycling system to keep regrind material free from color changing by oxidation or damping .

◆25~30RPM低速运转,省电,无噪音公害。

Low speed at 25~30 rpm, power saving , less noise.

◆中空轴型齿轮减速电动机驱动,无需加油节省空间。

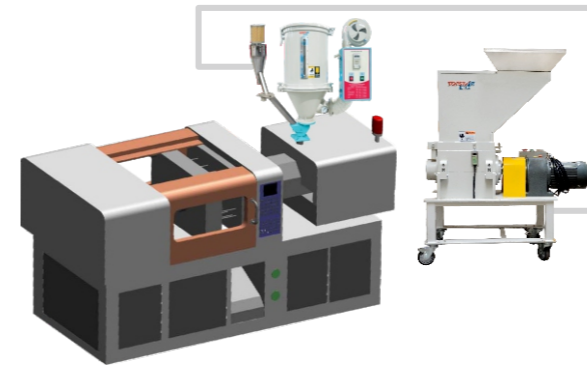
This unit is driven by shaft gear-motor, no need oil.

◆本系列粉碎机适合回收PC,PBT,ABS,尼龙等硬质水口料。

This series is suitable for granulating rigid&bristle resins-PC,PBT,ABS, Nylon etc.

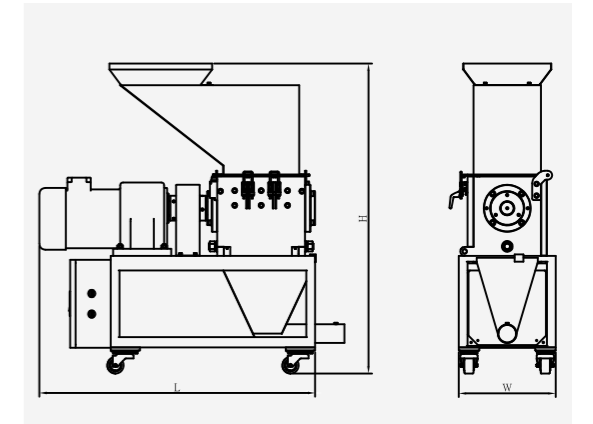
吹料式回收系统流程图

Blown Material Type Recovery System Flowchart



产品结构图

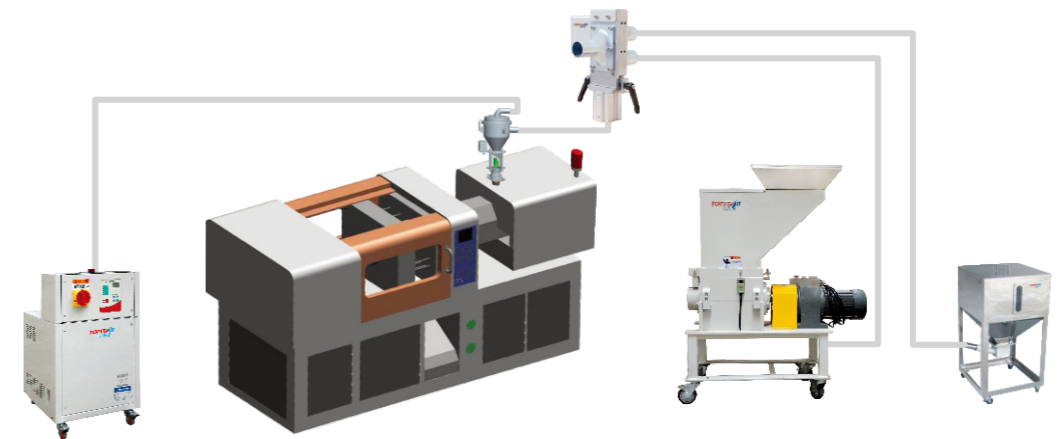
Product Structure Diagram



粉碎回收系统
Granulating&Recycling System

新次料比例回收系统流程图

The Data of The Proportion of The New Recovery System Flow Chart



规格表 Specification Sheet

产品型号 Model	TGL-2526SB	TGL-2526SS	TGL-3232SB	TGL-3232SS	TGL-3243SB	TGL-3243SS
粉碎口径 Crushing Chamber (mm)	250x220		305x305		315x415	
粉碎能力(以PP料为标准) Crushing Ability (Kg/h)	10~15		20~30		30~40	
主轴转速 Revolutions (r/min)	20~22		20~22		20~22	
刀具结构形式 Cutter Type	滚刀Rotary+S刀S Knife		滚刀Rotary+S刀S Knife		滚刀Rotary+S刀S Knife	
旋转刀数量 Rotating Blades	S刀2件Two S+滚刀3件Three Rotary		S刀2件Two S+滚刀3件Three Rotary		S刀2件Two S+滚刀3件Three Rotary	
固定刀数量 Fixed Blades	6		6		8	
马达功率 Motor Power (HP)	1		2		3	
机器总功率 Total Power (KW)	0.75		1.5		2.2	
电源线规格 Wires Specifications (mm ²)	4 x 1.5					
电源线长度 Wires Length (m)	5					
噪音 Noise Level (dB)	85					
碎料回收方式 Crushing Recycle Type	料箱式 Box	吸料式 Suction	料箱式 Box	吸料式 Suction	料箱式 Box	吸料式 Suction
外形尺寸 imensions LxHxW(m)	0.91*1.29*0.43	0.91*1.29*0.43	1.04*1.33*0.48	1.04*1.33*0.48	1.14*1.36*0.48	1.14*1.36*0.48
重量 Weight(Kg)	205		280		323	

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中速粉碎机TGM系列 TGM Series Middle Speed Granulators

粉碎回收系统
Granulating&Recycling System



中速粉碎机适用于水口料之粉碎再利用，专门设计能粉碎较硬的工程塑胶，又可粉碎较软的通用塑胶。适中的转速将粉屑、噪音的产生及刀具磨损降到最低点，动刀与定刀都采用SKD-11材质，使用寿命长。具有粉尘少、低噪音、低能耗，操作简便，性能优异的优点，并且设置多种安全保护装置，确保操作安全。

Middle Speed Granulators are mainly used for crushing regrind materials WL to recycle and specially designed not only for rigid engineering plastics but also for soft plastics. WL The proper speed rotation results in less powder, less noise, and low-wear of cutters. Both rotor blades and fixed blades are made of SKD-11 with long service life.

特点 Features

◆ 投料斗采用双层不锈钢结构，美观坚固，隔音效果优秀。

Feeding hopper employs double layers of stainless steel with superior sound-proof, durable structure & excellent appearance.

◆ 粉尘少、低噪音、低能耗。

Less powder, low noise, low consumption.

◆ 高品质的粉碎颗粒，低转速特制减速马达(150r/min)。

This unit is driven by low speed motor (150 rpm). It can granulate defective parts into well-proportioned granules.

◆ 刀具材质采用优质SKD-11(选配)，经久耐用。

Blades are made of SKD-11(option) with long service life.

◆ 快速换刀与快速更换筛网设计，维修与保养非常简便。

Rapid changing blades & screen design, easy maintenance.

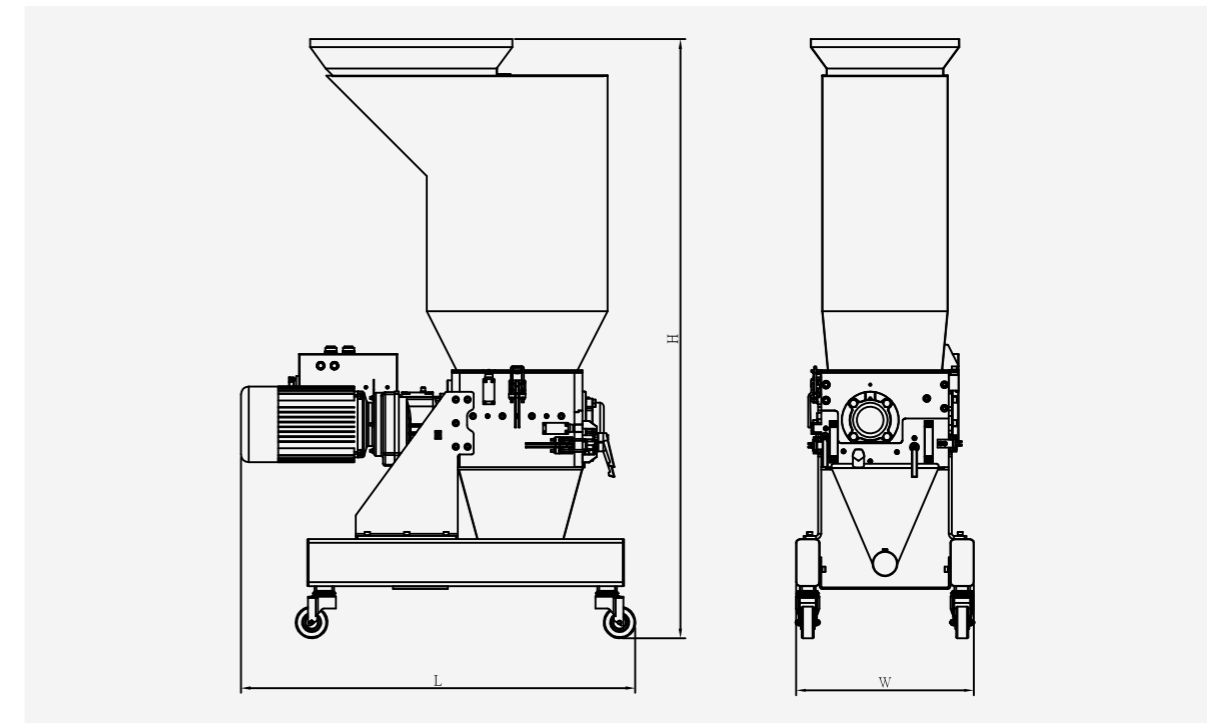
◆ 能粉碎较硬的工程塑料，又可粉碎较软的通用塑料。

It is not only suitable for granulating rigid engineering plastics but also soft plastics.

◆ 安全防护装置完善，性能稳定可靠。

Safety protection device to comply with safety conformity, stable and reliable function.

产品结构图 Product Structure Diagram



粉碎回收系统
Granulating&Recycling System

规格表 Specification Sheet

产品型号 Model	TGM-2718CB	TGM-2718CS	TGM-2729CB	TGM-2729CS
粉碎口径 Crushing Chamber (mm)	275x180	275x180	275*290	275*290
粉碎能力 Crushing Ability (Kg/h)	35~40	35~40	40~45	40~45
主轴转速 Revolutions (r/min)	140~150	140~150	140~150	140~150
刀具结构形式 Cutter Type	爪刀Claw+筛网Screen Netting			
旋转刀数量 Rotating Blades	18	18	30	30
筛网孔径 Screen Netting Size	Φ6 Φ8 Φ10			
马达功率 Motor Power (HP)	3	3	4	4
机器总功率 Total Power (KW)	2.2	2.2	3	3
电源线规格 Wires Specifications (mm ²)	4X1.5	4X1.5	4X2.5	4X2.5
电源线长度 Wires Length (m)				
碎料回收方式 Crushing Recycle Type	料箱式Box	吸料式Suction	料箱式Box	吸料式Suction
噪音 Noise Level (dB)				
外形尺寸 Dimensions LxHxW(m)	0.85*1.43*0.46	0.85*1.43*0.46	0.98X1.53X0.46	0.98X1.53X0.46
机器重量 Weight (Kg)	260	260	280	280

注：产品规格若有变更，恕不另行通知 We reserve right to change specifications without prior notice.

强力型粉碎机TGP系列 TGP Series Powerful Granulators

粉碎回收系统
Granulating&Recycling System



特别适用于各类硬性塑胶之粉碎再利用, 效果更佳。刀架优化设计, 又分为片刀型, 爪刀型和平刀型。爪型刀可分散受力度, 使得每片刀的剪切加大, 尤其适合厚件产品及大块胶头, 硬质料块等, 有效的提高了刀具切削力、减少刀具磨损。设有电控安全设计, 多项安全保护装置, 确保操作安全。

Powerful Sound - Proof Granulators are specially designed for crushing various rigid plastics to recycle with high-efficiency. Superior cutter design has 3 types - flake, flat and claw type. Claw cutter has the characteristics of scattering force even to make each blade giving strong shearing force to reduce cutter wear, especially are suitable for hard & thick products cutting. The granulators are specially designed with multiple electricity safety devices to ensure safety protection.

特点 Features

◆ 适合粉碎大块的各种材质形状的不良品, 可集中粉碎回收。

All models are suitable for granulating big & different material & different shape of defect plastic parts, can be collected to granulate together for recycling use.

◆ 马达附有 overload 保护装置, 并有电源连锁保护系统, 附有清洁刀具保护装置操作、清洗绝对安全; 确保维护人员的安全。

The motor is equipped with overload protector & interlock power protection safety device & granulator is equipped with cleaning cutter protection safety device for ensuring operators' safety.

◆ 刀具材质采用进口优质SKD-11(选配), 经久耐用。

Cutters are made of SKD-11(option) with long service life.

◆ 筛网孔径10HP & 以下标准配置为8MM, 15HP & 以上标准配置为10MM, 其他规格可接受订做。

The standard screen mesh size for 10HP & below is 8mm; for 15HP & above is 10mm. Other spec can be customized according to customers' requirements.

◆ 设计独特, 马力最小, 效率却佳, 并备有双层消音设备, 噪音低。

Unique design realizes that the power is smallest but the efficiency is highest. It is also equipped with double-silencer to achieve low noise.

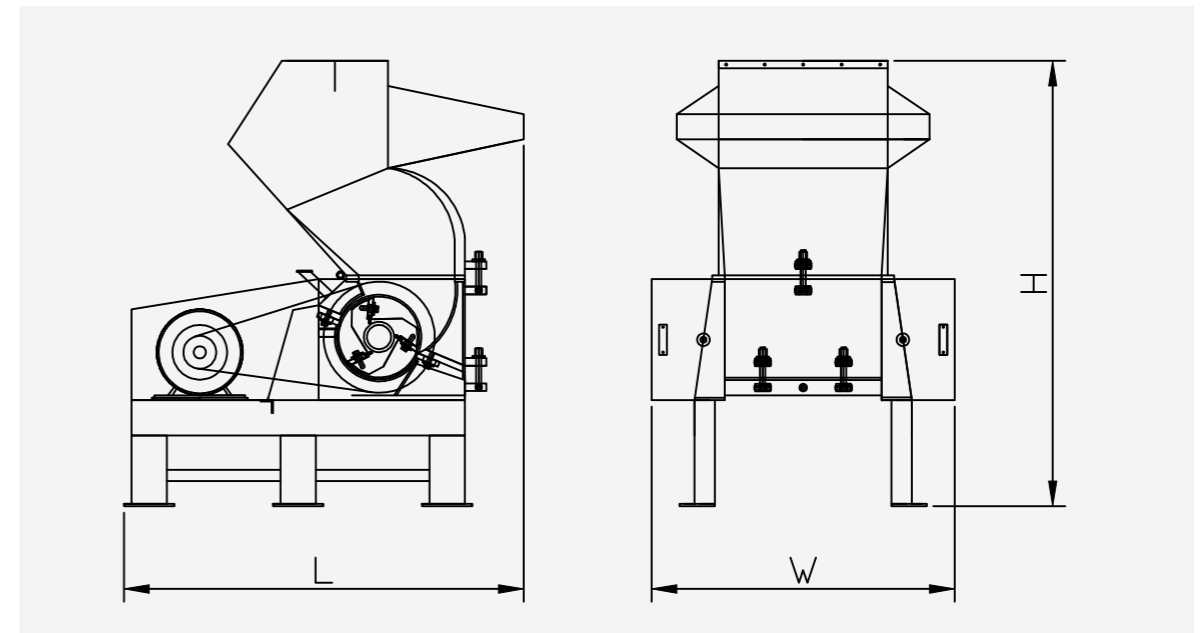
◆ 粉碎透明料和白色料时, 进料斗和筛网需订做不锈钢, 以免在粉碎时油漆脱落, 污染原料影响颜色。

Feeding hopper and screener need to be made of stainless steel in order to avoid painting peeling off to make material contamination for effecting color.

◆ 易拆式设计: 进料斗, 碎料刀, 过滤网均可拆卸, 易清洗。

Easy disassembly design - feeding hopper, cutters and screener easily dismantle for cleaning.

产品结构图 Product Structure Diagram



粉碎回收系统
Granulating&Recycling System

规格表 Specification Sheet

片刀 flake blade (-P)

型号 Model	TGP-2320P-5HP	TGP-3120P-7.5HP	TGP-4123P-10HP	TGP-5129P-15HP	TGP-6132P-20HP	TGP-8147P-30HP/40HP
马达功率 Motor Capacity HP/KW	5HP/4KW	7.5HP/5.5	10HP/7.5	15HP/11	20HP/15	30/22 40/30
刀腔尺寸 Blade size	220*200	300*200	410*220	500*230	600*320	815*470
最大粉碎能力 Mix Crushing Ability(kg/h)	100	150	200	300	350	450
外型尺寸 Dimensions (L*W*H) (m)	0.97*0.61*1.2	1.0*0.72*1.29	1.03*0.84*1.39	1.230*1.01*1.63	1320*1110*1830	1.73*1.49*2.3
重量 Weight (kg)	290	435	450	820	970	2100

爪刀 claw blade (-C)

型号 Model	TGP-3626C-10HP	TGP-4228C-15HP	TGP-4833C-20HP	TGP-6635C-30HP	TGP-7250C-50HP	TGP-9182C-75HP
马达功率 Motor Capacity HP/KW	10HP/7.5	15HP/11	20HP/15	30/22	50/37	75/55
刀腔尺寸 Blade size	360*260	420*280	480*330	660*350	720*500	910*820
最大粉碎能力 Mix Crushing Ability(kg/h)	200	300	350	450	700	900
外型尺寸 Dimensions (L*W*H) (m)	1.06*0.83*1.44	1.27*0.9*1.6	1.37*0.98*1.79	1.57*1.32*2.0	1.870*1.51*2.48	2.36*1.92*3.7
重量 Weight (kg)	500	795	1040	1700	2750	4200

平刀 flat blade (-F)

型号 Model	TGP-3626F-10HP	TGP-4228F-15HP	TGP-4833F-20HP	TGP-6635F-30HP	TGP-7250F-50HP	TGP-9182F-75HP	TGP-10582F-75HP
马达功率 Motor Capacity HP/KW	10HP/7.5	15HP/11	20HP/15	30/22	50/37	75/55	75/55
刀腔尺寸 Blade size	360*260	420*280	480*330	660*350	720*500	910*820	1050*820
最大粉碎能力 Mix Crushing Ability(kg/h)	200	300	350	450	700	900	1350
外型尺寸 Dimensions (L*W*H) (m)	1.06*0.83*1.44	1.27*0.9*1.6	1.37*0.98*1.79	1.57*1.32*2.0	1.870*1.51*2.48	2.36*1.92*3.7	2.51*2.06*3.7
重量 Weight (kg)	500	765	940	1640	2700	4050	5350

注: 产品规格若有变更, 恕不另行通知 We reserve right to change specifications without prior notice.

强力静音粉碎机TGP系列

TGP Series Powerful Sound-Proof Granulators

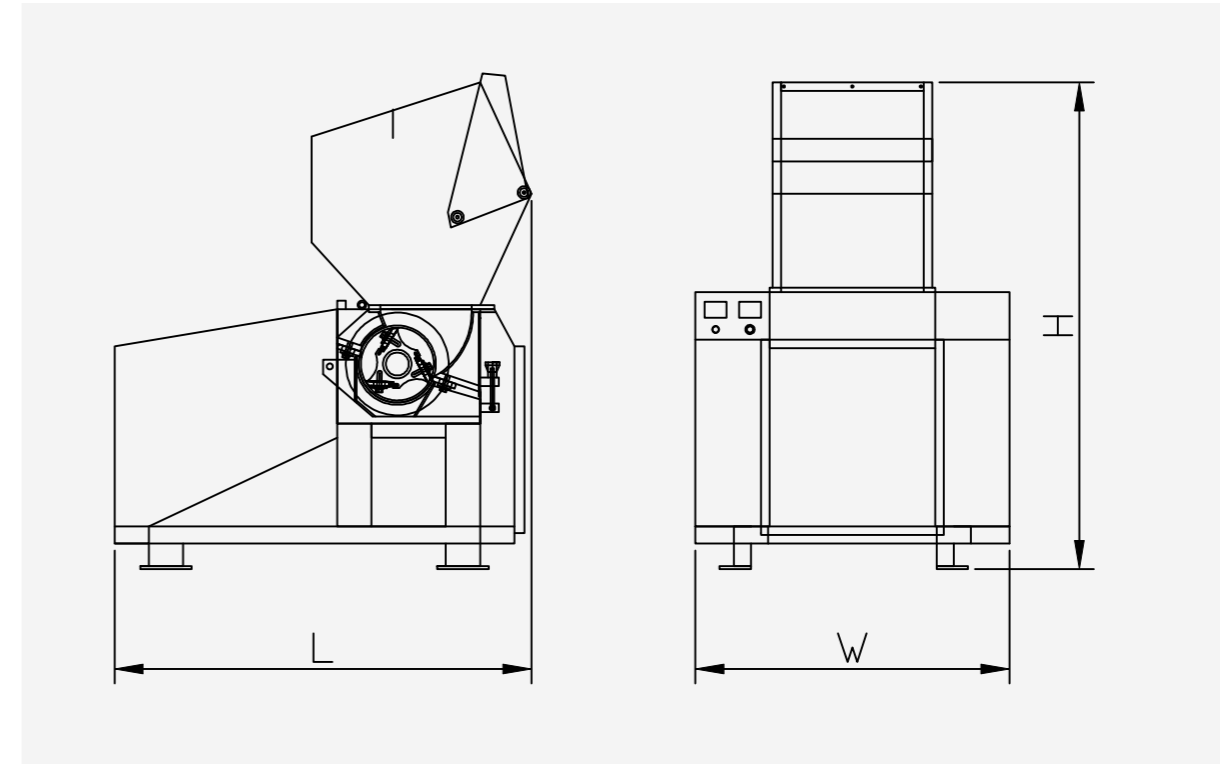
粉碎回收系统
Granulating&Recycling System



料斗采用双层结构, 减少噪音, 使得设备具有良好的安全性及环保性, 省电耐用。结构合理, 操作方便, 可掀式设计, 方便维修与保养。全封闭静音设计, 机台周围1米范围外噪音在75分贝以下, 提供良好工作环境。另外提供强力粉碎机供客户选择。

Double sound isolation for low noise level; optimal structure for easy operation; openable design for easy maintenance. Fully hermetic sound-proof design provides excellent working environment result in noise level below 75db under the condition which measures it within one meter away from the machines. In addition, powerful granulators are available for customers' selection.

产品结构图 Product Structure Diagram



粉碎回收系统
Granulating&Recycling System

规格表 Specification Sheet

型号 Model	TGP-2321PQ	TGP-4127PQ	TGP-5232PQ	TGP-6234PQ	TGP-8148PQ
粉碎口径 Crushing Chamber(mm)	230*200	410*270	520*320	620*340	815*480
最大粉碎能力 Mix Crushing Ability(KGHR)	100	200	300	350	500
固定刀Fixed Cutters	2	2	2	4	4
旋转刀Rotary Cutters	6	12	15	18	24
功率Power(kw/hp)	4/5	7.5/10	11/15	15/20	22/30
外部尺寸 Dimensions(L*W*H)(m)	1*0.72*1.49	1.18*0.93*1.7	1.3*1.06*1.96	1.36*1.16*2.13	1.85*1.54*2.68
重量 Weight KG	500	800	1100	1350	2250

注: 产品规格若有变更, 恕不另行通知 We reserve right to change specifications without prior notice.

特点 Features

- ◆全封闭静音设计, 机台周围1米范围外噪音在75db以下, 同时避免了粉尘污染。

Fully hermetic & silent design, the noise level is below 75db around 1 meter distance away from machines, also avoid dust contamination simultaneously.

- ◆不锈钢储料箱清洗快速,方便,也可选配吸料口型不锈钢储料箱。

The material storage tank is made of stainless steel for easy cleaning, stainless steel suction spout is also available for option.

- ◆马达超载保护装置, 紧急安全开关装置。

Motor overload protection device, emergency safety switch device.

- ◆配有相序控制器, 可防止因电机反转所造成的不良后果。

To be equipped with electrical phase controller, avoid any damage from motor reverse.

- ◆装有电源隔离开关, 维修、操作更加方便、安全。

To install power isolator, easy maintenance & safety operation.

- ◆静音型粉碎机, 可供集中粉碎和随机粉碎使用。

This series can be used beside- the - press and collect all rejected parts to granulate together.

- ◆独特设计内部散热系统, 在全封闭下, 将电机所产生的热量排出机外, 延长电机使用寿命。

Unique design with inside heat dispersion system, expel heat generated from electrical cabinet to prolong parts' service life even under the fully hermetic machine.

- ◆活动不锈钢料斗、手柄开关等人性化设计, 操作方便。

Movable stainless feeding hopper and handle switch with optimal design are operation conveniently.

客户服务篇

Chapter of Service

主动服务理念
Active Service Concept



生产现场 Production Site

从加工、焊接、装配、试机每一个制程工序，拓斯达坚持用最专业的人员来完成。各部门组长级以上干部都在本行业拥有2年以上经验，相关人员全部经过岗前培训，合格后方可上岗。

工厂积极推行质量、环境、安全管理系统。生产效率及品质要求皆以高标准执行。

TOPSTAR sticks to allocating most professional personnel to complete each manufacturing procedure including processing, welding, assembly and test run. Each cadre above department team leader level has over 2 years of working experience in the industry. All relevant personnel have received pre-work training. They are allowed to work after passing the training assessment.

The factory actively promotes quality, environment and safety management system. The production efficiency and quality requirements are executed according to highest standards.



生产现场 Production Site

坚持自有品牌，自主研发路线。

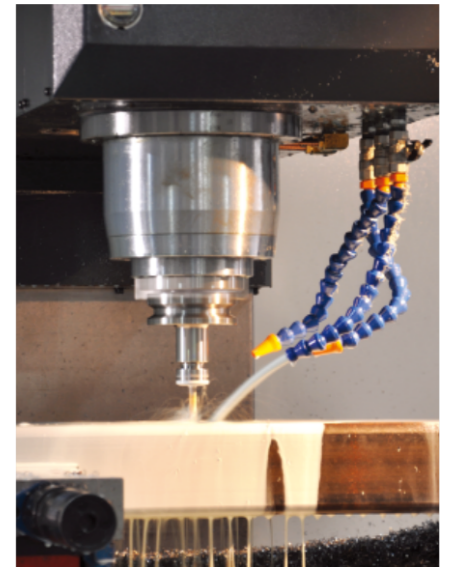
专业的研发团队：在系统规划、机械设计、电路控制、程序开发、软件测试方面均配有专业团队，专职从事相关工作。

严苛的制造工艺：激光切割，CNC精密零件加工中心，采用先进涂装工艺，标准化的组装流程。

Stick to our own brand and independently research and develop routes.

Professional R&D teams: professional teams dedicated to system planning, mechanical design, circuit control, program development and software test have been allocated to engage in relevant work in a full-time manner.

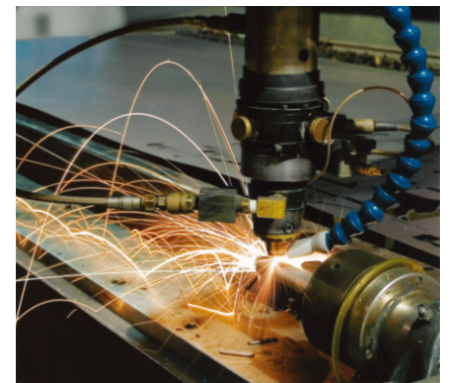
Rigorous manufacture process: advanced coating process and standardized assembly flow are adopted for laser cutting and CNC precision part machining center.



加工现场
Processing Site

采用国际先进的数控冲床，数控折弯机、剪板机及车铣床，确保加工工艺的精确优良及品质稳定。

International advanced CNC pressing machine, bender, steel plate shearer, lathe and milling machine are adopted to guarantee precision and stable quality of machining process.



物料管控 Material Management and Control

零件仓所有进项料件，必须有厂家检验合格证并经我们的技术人员再次确认保证没有一个瑕疵品，之后方可入库，每个部件均有编号并放置在一定位置。

成品仓放置经质检合格的成品。标准产品均备有定量库存，可保证满足客户快速交货之需求。

All incoming materials in the part warehouse must have manufacturer inspection quality certificates. Besides, our technical personnel will confirm again to make sure there is not a single defective product. Then, they can be stored in the warehouse. Each part is numbered and placed in a certain position.

Finished products which have passed quality inspection are placed in finished product warehouse. There is certain quantity of inventories of standard products to meet the demand of quick delivery of the customers.



设备检验 Equipment Inspection

所有装配完成之产品，须经专业检测人员经过长达24小时的动态测试，测试项目有的多达50多项，确认全部合格再由复检人员复检OK后联名签字方可包装，每台机的测试结果全部编号并由厂务部归档备案。

All assembled products shall go through the 24-hour dynamic test conducted by professional detectors. The test items are as many as more than 50. After the products pass the test, the recheck personnel will recheck again and jointly sign their names. Then the packing process can be launched. The test result of each machine is numbered and put on files by the factory affair department.



售后服务 After-Sale Service

我们率先提出了“主动服务”的概念。

不再满足于被动维修的快捷，我们专门设立了售后服务电话回访制度，对售后服务的满意度全程追踪，同时我们建立了季度巡检和年度检修制度。主动帮助客户保养设备并找出需要改善的方面，然后协同研发部找出对策，使产品不断趋于完善。

We have initially proposed the concept of “Active Service” .

We are no longer satisfied about the quickness of passive repair. Therefore, we have specifically established an after-sales service telephone return visit system to conduct full-journey tracking of the satisfaction of after-sales services. Meanwhile, we have established a quarterly routing inspection and annual overhaul system to initiatively help customers maintain the equipment and find places to improve. Then, we coordinate with R&D department to find relevant countermeasures to continuously perfect the products.

衷心感谢 Sincerely Appreciate



超过5000家客户鉴证并长期支持
Over 5000 customers have witnessed TOPSTAR growth and long supports

全球服务网点 Global Service Net

